



December 2021

To: 3M Channel Partners

**NOTICE: 3M™ Scotch-Weld™ Epoxy Adhesive 2216 Gray and supporting EPX Applicator and Plunger**

This notification is regarding a new cartridge design for 3M™ Scotch-Weld Epoxy Adhesive. 3M will transition to a new cartridge design, which will bring the 2:3 product in line with the other 1:1 and 2:1 products in the structural adhesives line. The same applicator and nozzles will now work across the product line. As a result, we will be phasing out incompatible legacy products. There will be no impact to the performance of the adhesive.

The adhesive, plunger and nozzles will transition to the new SKUs outlined below:

	Phase-Out (Discontinuing)	Phase-In (Going forward)
<b>Product Name</b>	<b>3M™ Scotch-Weld™ Epoxy Adhesive DP2216, Gray, 43 mL Duo-Pak, 12/case</b>	<b>3M™ Scotch-Weld™ Epoxy Adhesive DP2216, Gray, 41.5 mL Duo-Pak, 12/case</b>
<b>Legacy SKU</b>	62-2216-1435-7	62-2216-1436-5
<b>SAP ID</b>	7000046357	7100262036
<b>UPC</b>	0 00 21200 56659 2	0 00 68060 00115 3
<b>Plunger</b>	<b>2:1 Plunger</b>	<b>1:1/2:1 Shared Plunger</b>
<b>Legacy SKU</b>	62-9170-9922-8	62-9170-9913-7
<b>SAP ID</b>	7010309947	7010415317
<b>UPC</b>	0-00-76308-86390-6	00-063806-01000-0
<b>Mixing Nozzle</b>	<b>3M™ Scotch-Weld™ EPX Mixing Nozzle Square Gold, 43mL</b>	<b>3M™ Scotch-Weld™ EPX Mixing Nozzle Square Green, 48.5mL/50mL</b>
<b>Legacy SKU</b>	62-9171-9153-8 (72/case) 62-9171-9953-1 (1200/case)	62-9154-9148-4 (36/case) 62-9171-9954-9 (1200/case)
<b>SAP ID</b>	7000000952 (72/case) 7000121587 (1200/case)	7100104991 (36/case) 7100148765 (1200/case)
<b>UPC</b>	0-00-21200-50008-4 (72/case) 0-00-21200-50009-1 (1200/case)	0-00-76308-86434-7 (36/case) 0-00-63806-01003-1 (1200/case)
<b>Mixing Nozzle</b>	<b>3M™ Scotch-Weld™ EPX Mixing Nozzle Helical White, 43mL</b>	<b>3M™ EPX Mixing Nozzle Helical White, 48.5mL/50mL</b>
<b>Legacy SKU</b>	62-9178-9150-9 (72/case) 62-9178-9950-2 (2000/case)	62-9178-9151-7 (72/case) 62-9178-9951-0 (2000/case)
<b>SAP ID</b>	7100034271 (72/case) 7100034272 (2000/case)	7100148766 (72/case) 7100148756 (2000/case)
<b>UPC</b>	0-00-51115-81449-0 (72/case) 0-00-51115-81467-9 (2000/case)	00-063806-01004-8 (72/case) 00-063806-01005-5 (2000/case)

Additional key points with this transition:

- The volume in the new cartridge design will be changing from 43mL to 41.5mL.
- The 3M™ EPX Metal Applicator & 3M™ Scotch-Weld™ EPX Square Gold Mix Nozzle will no longer be compatible with the new cartridge design. The Square Gold Mix Nozzle will be phased out in the next 6-9 months.
- The 3M™ EPX™ Metal Applicator will remain in the line and available to support other dispensed products.
- The shelf life, chemistry, case count, technical info, etc. will all remain the same for the new cartridge. All characteristics of the current 3M™ Scotch-Weld™ Epoxy Adhesive DP2216 Gray will remain the same as well.

We anticipate the timing of this change will begin in January 2022. After that date, any customers using the 2:1 plunger (format being discontinued) will need to transition to the 1:1/2:1 plunger configuration (new format).

If you have any questions or need more information, please contact your local 3M Adhesives Sales Representative or call 3M Customer Service at 1-866-599-4227.

Regards,

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