

# Cree® J Series® 2835 3-V Value LEDs



#### **PRODUCT DESCRIPTION**

J Series® LEDs extend Cree's industry-leading portfolio of lighting-class LEDs to a broader set of applications. The J Series 2835 3-V Value LED combines high quality and excellent value in a reliable package. The J Series 2835 3-V Value LED is optimized for low-density lighting applications where high efficiency and smooth appearance are critical, such as replacement lamps, downlights, troffers, and panel lights.

## FEATURES

Industry-compatible size 2.8 x 3.5 x 0.7 mm

3-V configuration

Flux binned at 25 °C, chromaticity binned at 85 °C 6500 K–2200 K ANSI CCTs available

- 70, 80 & 90 CRI available for 6500 K-2700 K CCTs
- 80 & 90 CRI available for 2200 K
- · RoHS aND REACh compliant
- UL® recognized component (E495478)

## **PRODUCT SUMMARY**

Product	Power Class	Test Temperature	Test Current	Typical Forward Voltage	4000 K, 70 CRI		3000 K, 80 CRI		Maximum
Product					Typical Flux	Typical Efficacy	Typical Flux	Typical Efficacy	Current
JE2835 3-V Value	0.5 W	25°C	150 mA	3.15 V	70.5 lm	149 LPW	65 lm	138 LPW	200 mA

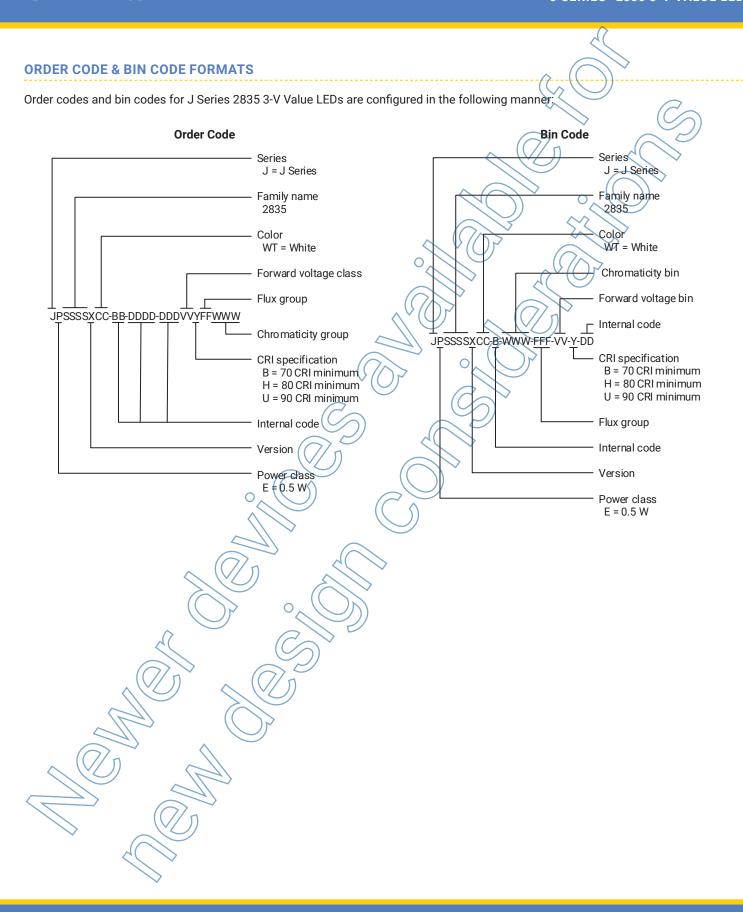


J Series® Products are sold exclusively by Cree Venture LED Company Limited ("Cree Venture"), regardless of geography. Any orders for J Series Products that are submitted to Cree, Inc. or any of its other subsidiaries will be directed to Cree Venture for acknowledgement and order fulfillment.



# **TABLE OF CONTENTS** Order Code & Bin Code Formats..... Characteristics..... Operating Limits..... Flux Characteristics, Order Codes and Bins..... Relative Luminous Flux vs. Current..... Electrical Characteristics..... Relative Chromaticity vs. Current..... Relative Chromaticity vs. Temperature..... Relative Spectral Power Distribution ..... Relative Luminous Flux vs. Junction Temperature ...... Typical Spatial Distribution...... Performance Groups - Luminous Flux..... Performance Groups - Forward Voltage..... Performance Groups - Chromaticity ..... Reflow Soldering Characteristics..... Notes ..... Mechanical Dimensions ..... \_\_\_\_\_23 Tape & Reel..... Packaging.....





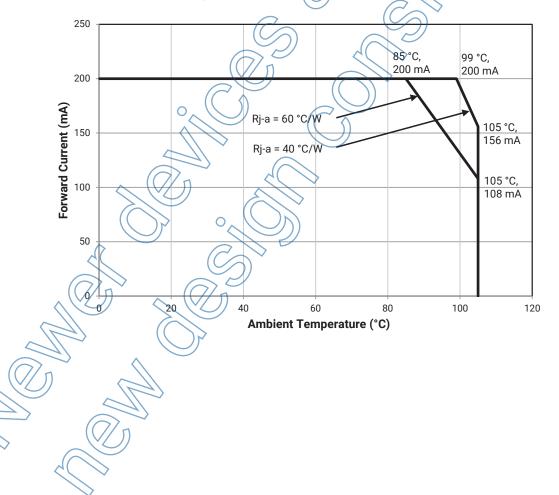


## **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		32	
Viewing angle (FWHM)	degrees	C	120	
Temperature coefficient of voltage	mV/°C		-1.15	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 2	
DC forward current	mA	$\mathcal{A}(\mathcal{A}(\mathcal{A}))$	0	200
Reverse voltage	V	6	52	5
Forward voltage (@ 150 mA, 25 °C)	v <	XV(O)	3.15	3.3
LED junction temperature	°C O		~ (O)	125
Operating temperature	°C 🦱	-40	4	105

#### **OPERATING LIMITS**

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.





## FLUX CHARACTERISTICS, ORDER CODES AND BINS (I<sub>E</sub> = 150 mA, T<sub>i</sub> = 25 °C)

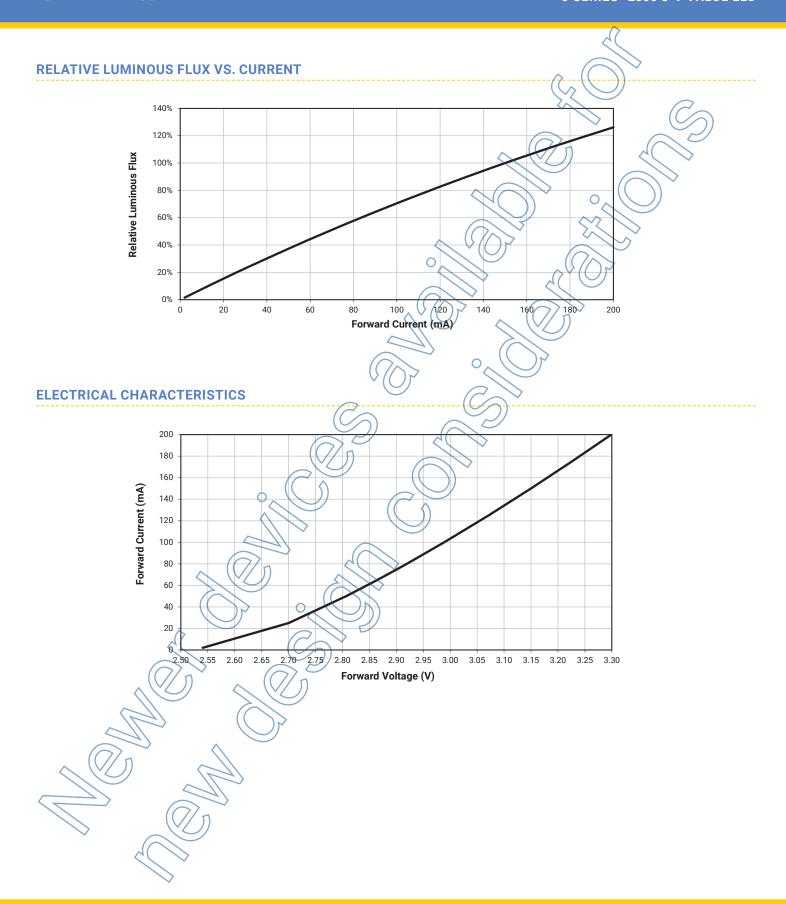
The following table provides order codes for J Series 2835 3-V Value LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 11).

Nominal CCT	Minimum CRI <sup>◊</sup>	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
	70	G8	66	70.5	60	JE2835AWT-00-0000-0B0A0BG865E
6500 K	80	G7	63	68	58	JE2835AWT-00-0000-0B0A0HG765E
	90	F8	54	58	49 <	JE2835AWT-00-0000-0B0A0UF865E
	70	G8	66	70.5	600	JE2835AWT-00-0000-0B0A0BG857E
5700 K	80	G7	63	68	58	JE2835AWT-00-0000-0B0A0HG757E
	90	F8	54	58	49	JE2835AWT-00-0000-0B0A0UF857E
	70	G8	66	70.5	(60 (	JE2835AWT-00-0000-0B0A0BG850E
5000 K	80	G7	63	68 _	58	JE2835AWT-00-0000-0B0A0HG750E
	90	F8	54	58	49	JE2835AWT-00-0000-0B0A0UF850E
	70	G8	66	70.5	60	JE2835AWT-00-0000-0B0A0BG840E
4000 K	80	G7	63	68	58	JE2885AWT-00-0000-0B0A0HG740E
	90	F8	54	58	49	JE2835AWT-00-0000-0B0A0UF840E
	70	G7	63	68.5	58	JE2835AWT-00-0000-0B0A0BG735E
3500 K	80	G6	60	66	56	JE2835AWT-00-0000-0B0A0HG635E
	90	F7	51/	56.5	48	JE2835AWT-00-0000-0B0A0UF735E
	70	G7 (	63	67	57	JE2835AWT-00-0000-0B0A0BG730E
3000 K	80	O G6	60	65	55	JE2835AWT-00-0000-0B0A0HG630E
	90	F7	51	55 (	47	JE2835AWT-00-0000-0B0A0UF730E
	70	G6	60	64	55	JE2835AWT-00-0000-0B0A0BG627E
2700 K	80	F9	57	62	53	JE2835AWT-00-0000-0B0A0HF927E
	90	7 F6	48	52.5	45	JE2835AWT-00-0000-0B0A0UF627E
2200 K	80	//F6	48	52.5	45	JE2835AWT-00-0000-0B0A0HF622E
2200 K	90	E8	42	44.5	38	JE2835AWT-00-0000-0B0A0UE822E
			/ //			

#### Notes:

- Cree Venture maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 21).
- Cree Venture J Series 3-V 2835 Value LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- ♦ CRI R9 minimum is 0 for 80 CRI minimum LEDs and 50 for 90 CRI minimum LEDs, with a ±3 tolerance.
- \* Flux values @ 85 °C are calculated and for reference only.
- \*\* Contact your Cree sales representative for kitted 3-step order code details.

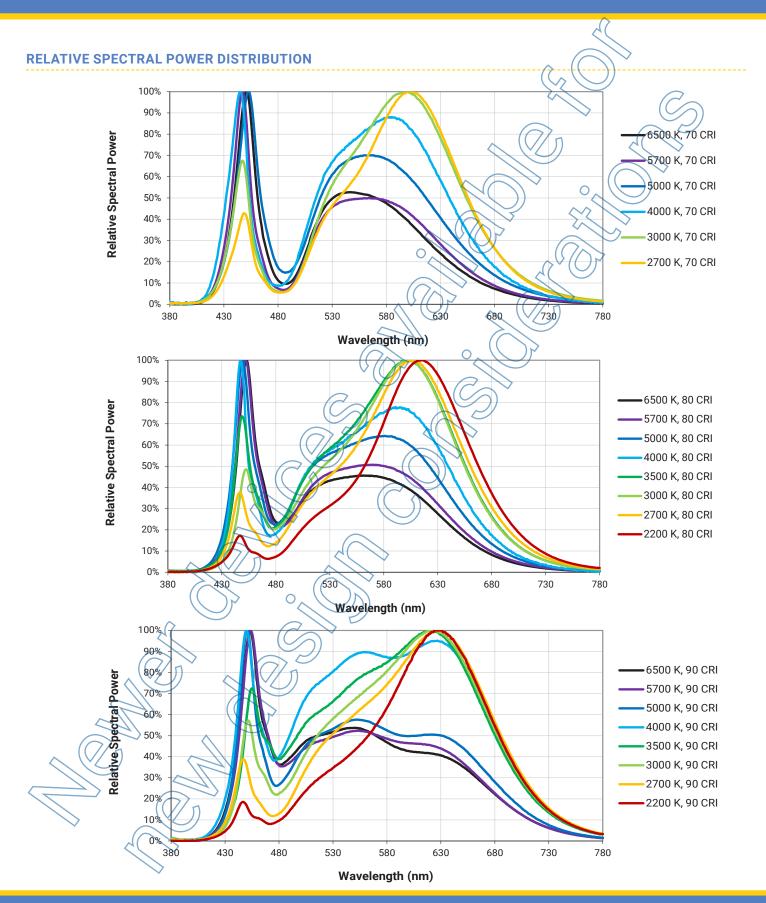




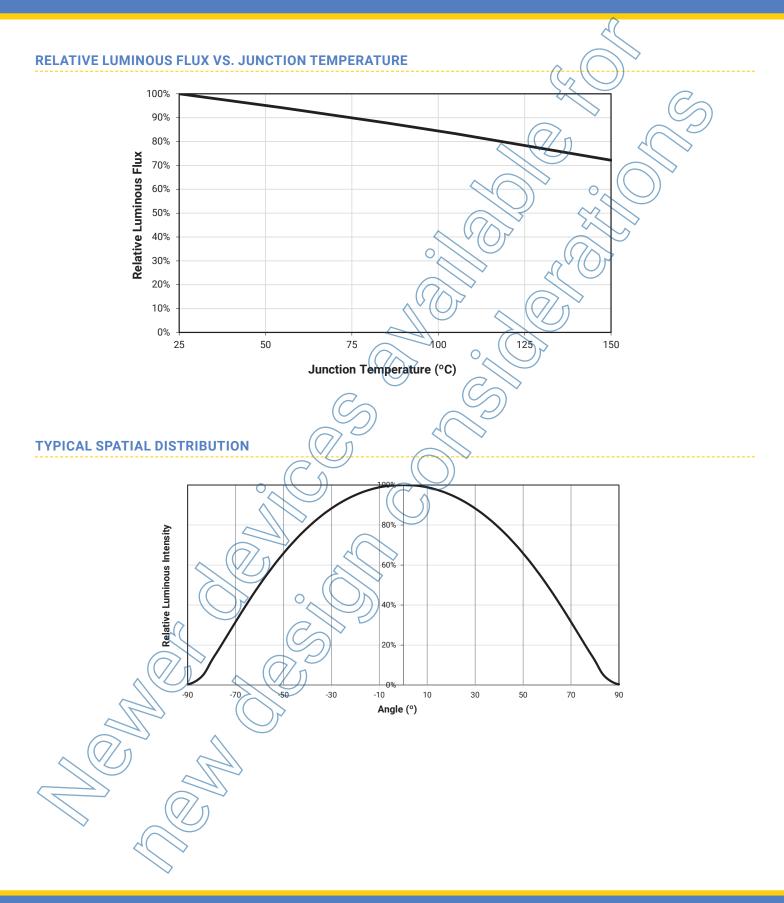














## PERFORMANCE GROUPS - LUMINOUS FLUX (T, = 25 °C)

J Series 2835 3-V Value LEDs are tested for luminous flux at 150 mA and placed into one of the following luminous-flux groups.

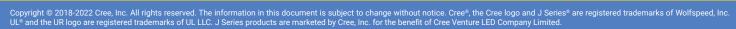
Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
E8	42	45
E9	45	48
F6	48	51
F7	51	54)
F8	54	57
F9	57	60
G6	60	63
G7	63	66
G8	66	69
G9	69	72//
H6	72	75
H7	75	78
H8	(78/	81

## PERFORMANCE GROUPS - FORWARD VOLTAGE (7, = 2,5 °C)

J Series 2835 3-V Value LEDs are tested for forward voltage and placed into one of the following voltage bins.

The following voltage bins are indicated in the Forward Voltage Bin field in the bin code for 2835 3-V Value LEDs.

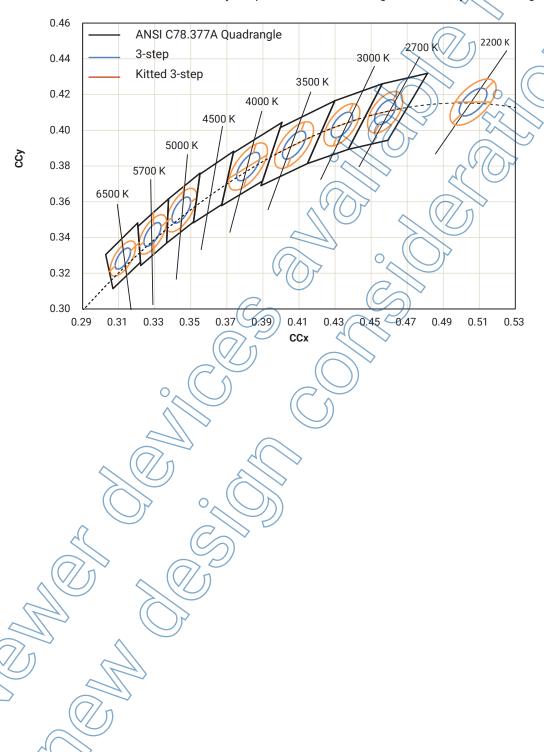
Voltage Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
AF	2.9	3.0
AG	3.0	3.1
AH	3.1	3.2
((AJ)	3.2	3.3



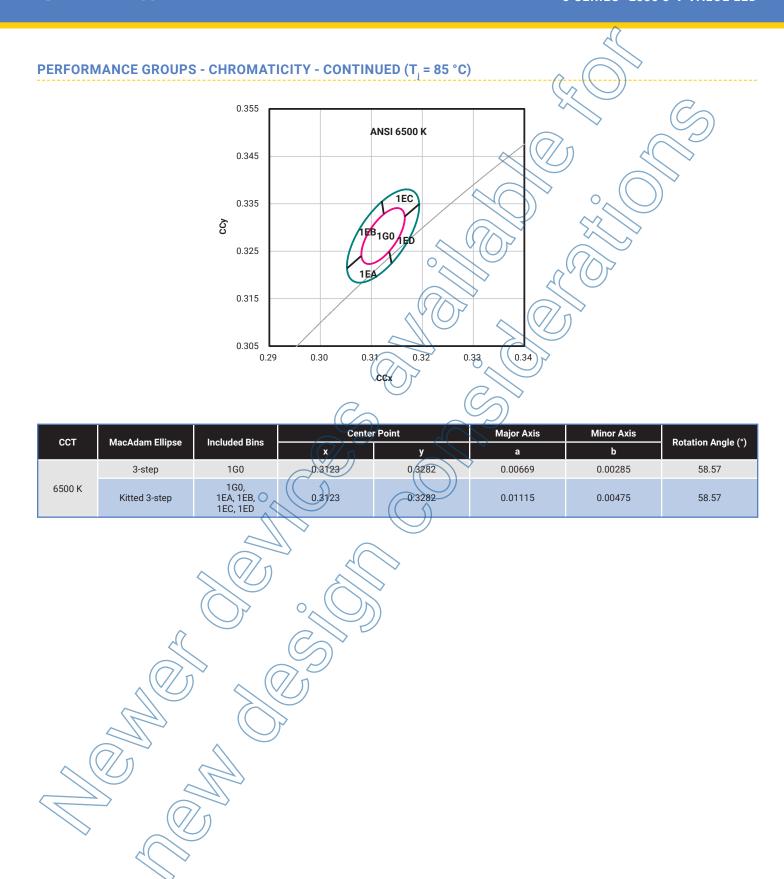


## PERFORMANCE GROUPS - CHROMATICITY (T<sub>i</sub> = 85 °C)

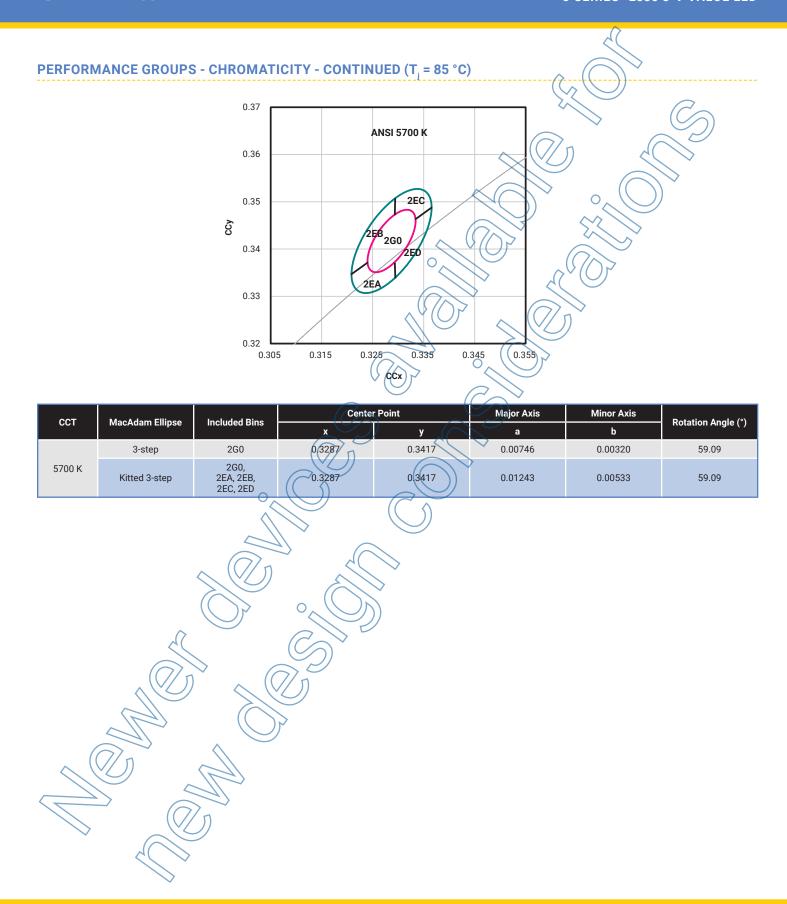
J Series 2835 3-V Value LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates..



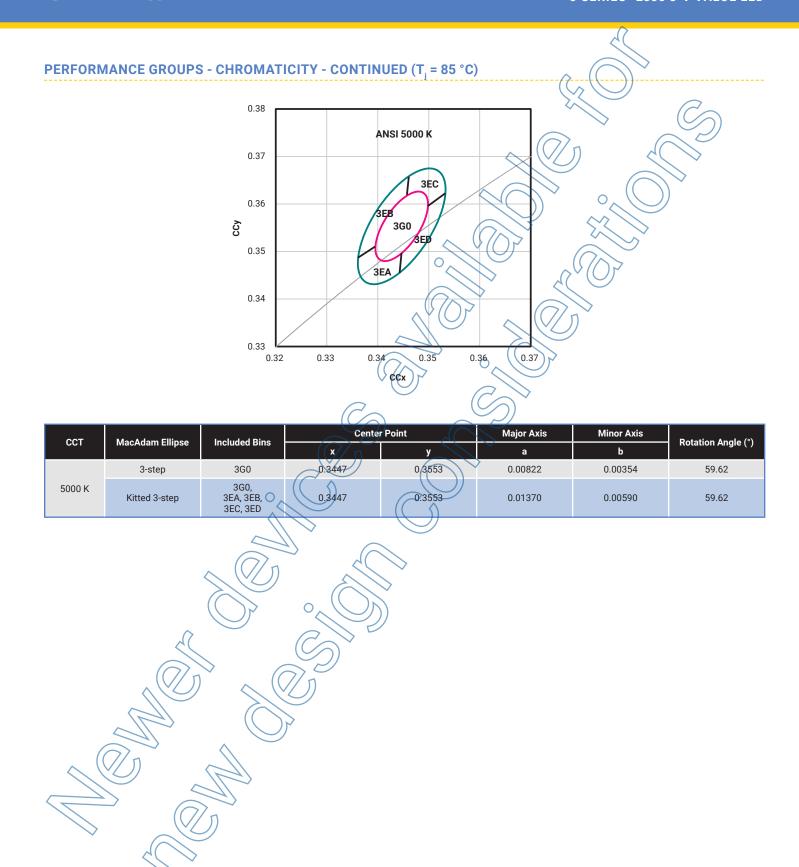




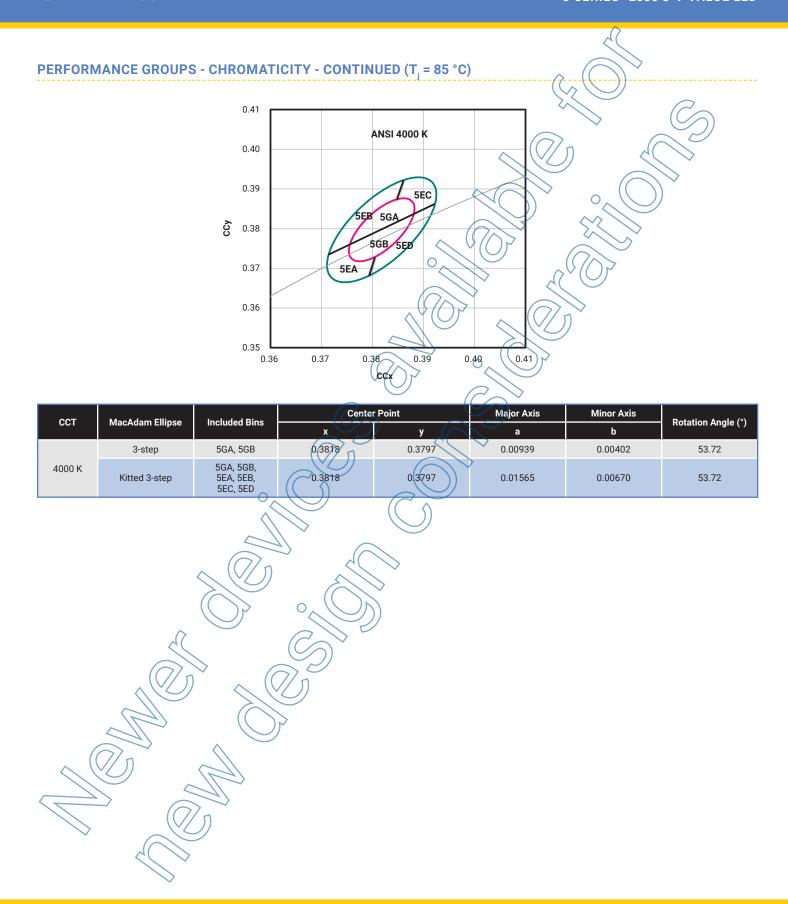




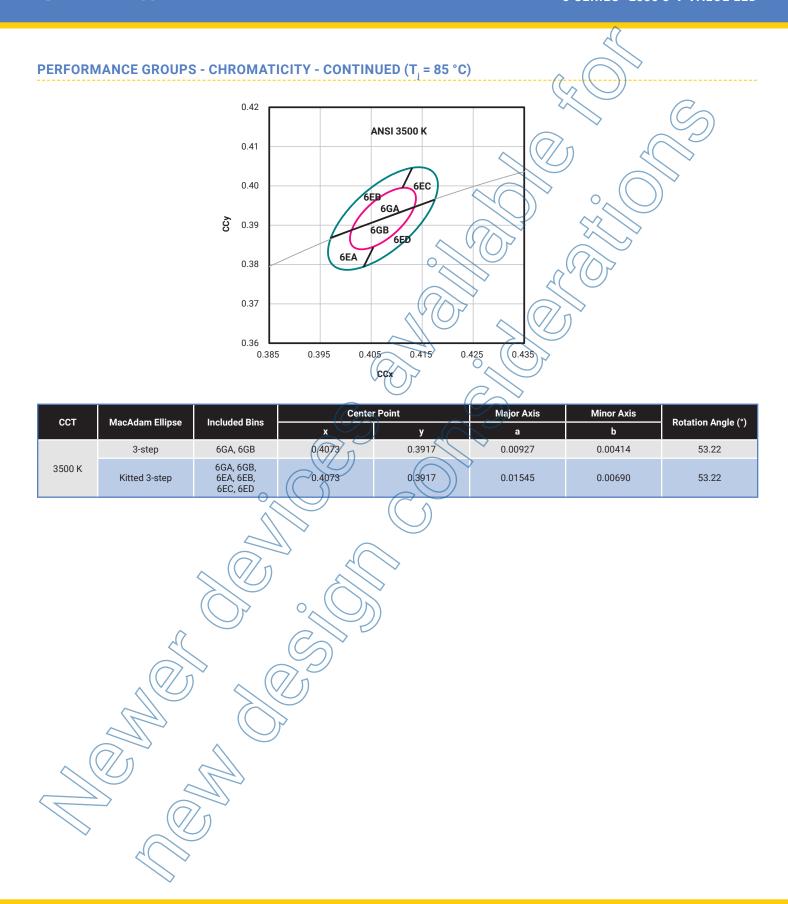




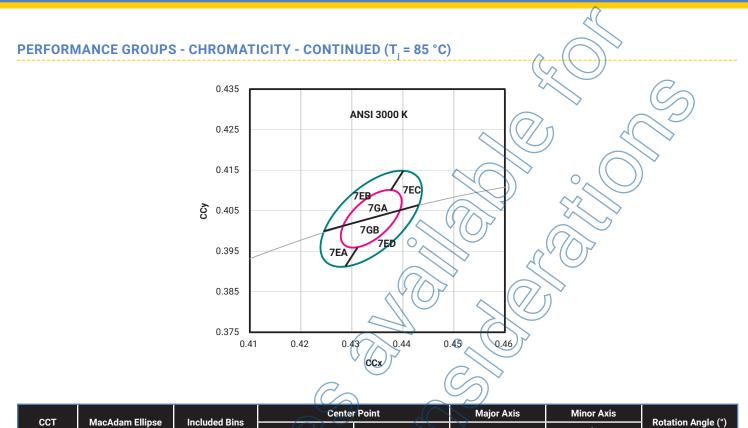


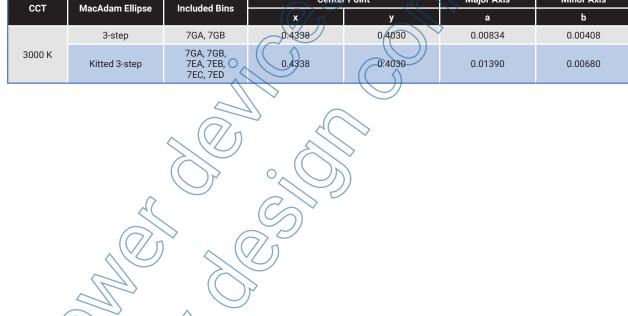








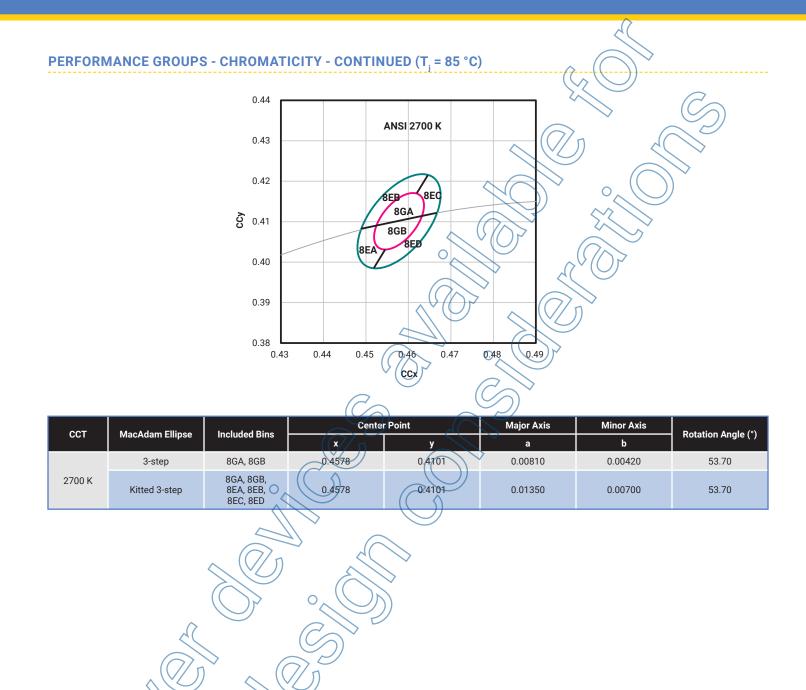




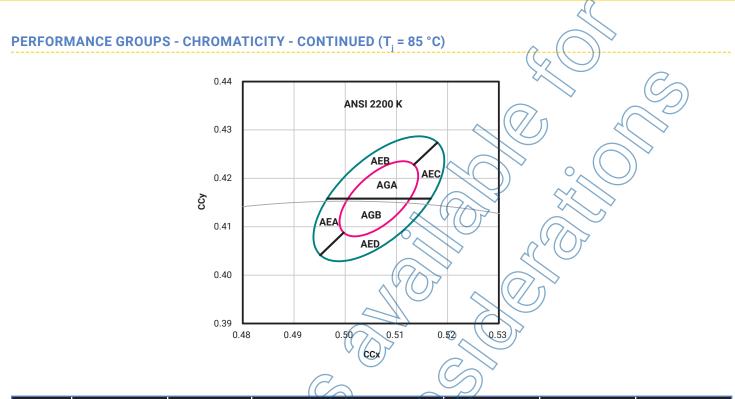
53.22

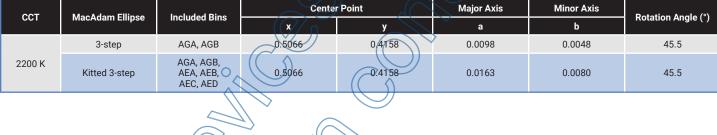
53.22









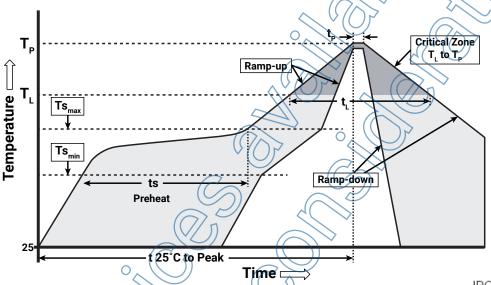




#### **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree Venture has found J Series 2835 3-V Value LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree Venture recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Temperature Min (Ts <sub>min</sub> )	150 °C
Temperature Max. (Ts <sub>max</sub> )	200 °C
Time (ts) from Ts <sub>min</sub> to Ts <sub>max</sub>	60-120 seconds
Ramp-Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C/second
Liquidus Temperature (T <sub>L</sub> )	217 °C
Time (t) Maintained Above T	60-150 seconds
Peak Package Body Temperature (Tp)	260 °C max.
Time (tp) Within 5 °C of the Specified Classification Temperature (Tc)	30 seconds max.
Ramp-Down Rate $(T_p \text{ to } T_L)$	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.



#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree Venture's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the J Series Reliability Overview for the details of the pre-release qualification testing for J Series LEDs.

#### **Lumen Maintenance**

Cree Venture uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public J Series LM-80 results document.

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Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

## **Moisture Sensitivity**

Cree Venture recommends keeping J Series 2835 3-V Value LEDs in the provided resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBP that contains J Series 2835 3-V Value LEDs does not need special storage for moisture sensitivity.

Once the MBP is opened, J Series 2835 3-V value LEDs should be handled and stored as MSL 3 per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

Moisture	<b>T</b>	Maximum Percent Relative Humidity					
Sensitivity Level	Temp.	50%	60%	70%	80%	90%	
Level 3	35 °C	8	5	1	0.5	0.5	
Level 3	30 °C	11	7	1	1	1	
Level 3	25 °C	14	10	2	1	1	
Level 3	20 °C	20	13	2	1	1	

#### **Baking Conditions**

It is not necessary to bake all J Series 2835 3 V Value LEDs. Only the LEDs that meet all of the following criteria must be baked:

- LEDs that have been removed from the original MBP.
- LEDs that have been exposed to a humid environment longer than listed in the Moisture Sensitivity section above.
- 3. LEDs that have not been soldered.

LEDs should be baked at 60 °C for 24 hours. LEDs may be baked in the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 60 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.



#### **NOTES - CONTINUED**

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RøHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

## **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

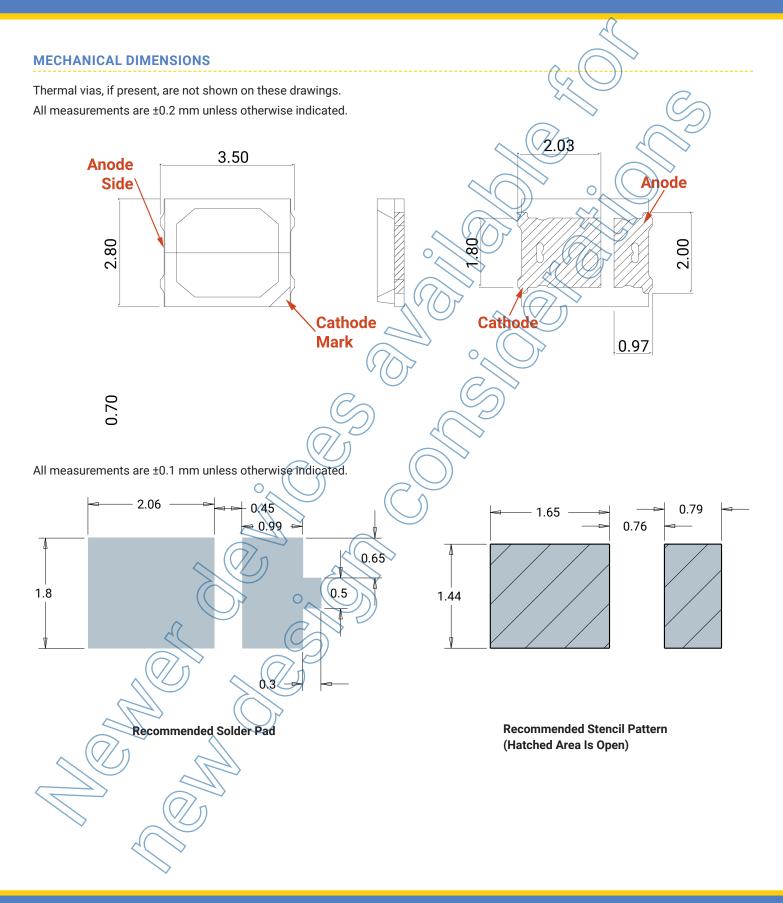
## **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the J Series LED Eye Safety application note.

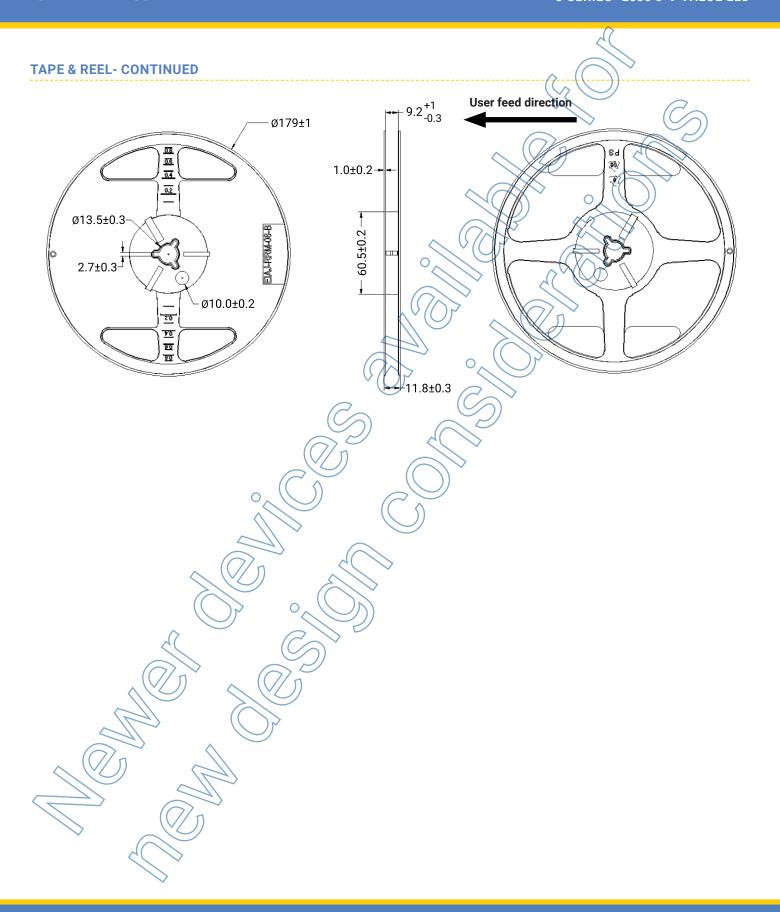




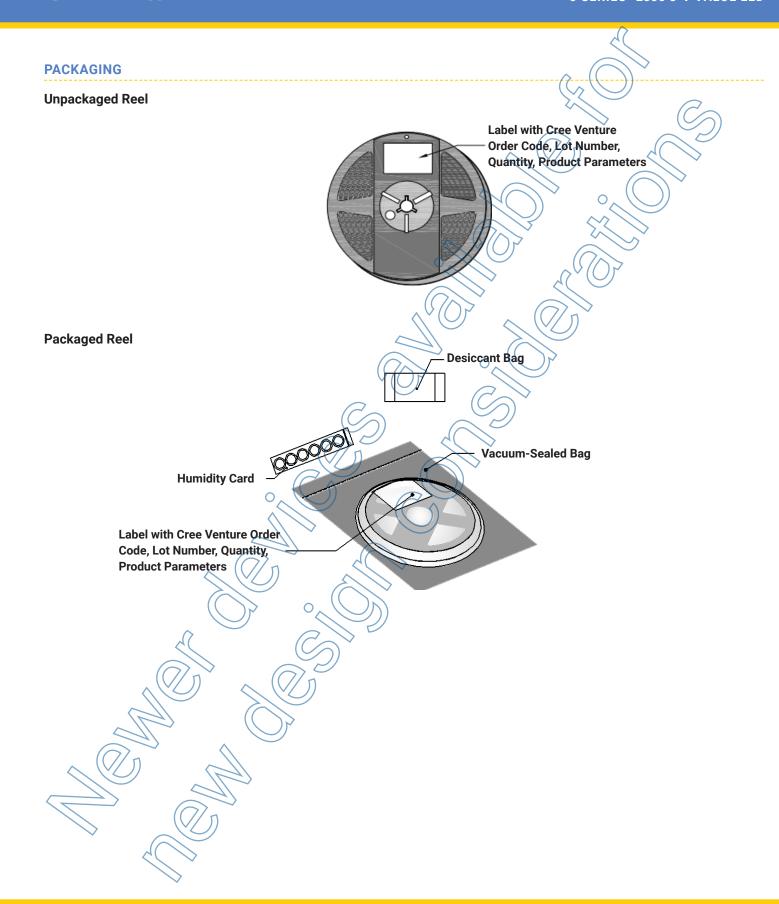


**TAPE & REEL** All Cree Venture carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard. All dimensions in mm. Cathode side Embossment  $D_0$ Anode side Specification Specification Symbol Symbol 8.00 ± 0.10 3.00 ± 0.10 1.75 ± 0.10 B 3.70 ± 0.10 3.50 ± 0.05 1.05 ± 0.10 1.55 ± 0.10 4.00 ± 0.10 4.00 ± 0.10 2.00 ± 0.05 0.20 ± 0.05 0.05 T1 **User feed direction** Start Trailer Leader Capacity per reel More than 350 mm More that 350 mm 4,000 LEDs unloaded tape unloaded tape











## **PACKAGING - CONTINUED**

J Series 2835 3-V Value LEDs are packaged in boxes for shipment. Box sizes and the number of reels per box are as follows,

Вох	Box Dimensions	Maximum Number of Reels per Box
1	250 x 210 x 30 mm	2
2	250 x 210 x 50 mm	
3	530 x 230 x 275 mm	42
4	530 x 443 x 275 mm	84

Each box has at least one label (shown as a white square in the diagrams below) showing the order code, lot number, quantity, and

