DATA SHEET	3M Center St. Paul, Minn 55144-1000			,
	1-800-364-3577	or (651) 737-65	01 (24 hours	3)
All rights r information is allowed r 1) the infor prior agr 2) neither t	eserved. Copyin for the purpose provided that: mation is copied eement is obtain he copy nor the	ining and Manufa g and/or download of properly util in full with no ed from 3M, and original is reso ntion of earning	ling of this izing 3M pro changes unl ld or otherw	oducts ess vise
in response under, and a Hazard Commu used as reco present a he of the produ recommendati	to a customer re- MSDS is not required and standar mamended or under alth and safety act not in accord ons or not under of the product a	eet (MSDS) is pro- quest. This pro- uired for this pro- d (29 CFR 1910.11) ordinary condit hazard. However ance with the pr ordinary condit nd may present pr	duct is not coduct by th 200) because ions, it sho , use or pro oduct's ions may aff	regulated he OSHA , when buld not bocessing fect the
DIVISION: INDUSTRI TRADE NAME: NO. 853 POLYESTER ID NUMBER/U.P.C.: 70-0028-1019-3 C 70-0028-1021-9 C 70-0028-1026-8 C ISSUED: July 13, 2C SUPERSEDES: August DOCUMENT: 07-1513-6	TAPE 0-21200-90163-8 0-21200-03586-9 0-21200-03588-3 0-21200-03591-3 00 07, 1997	70-0028-1020-1 70-0028-1022-7	00-21200-03 00-21200-03	3587-6 3589-0
1. INGREDIENT		C.A.S. No	 ). I	PERCENT
ACRYLATE TERPOLYMER POLYESTER FILM	ADHESIVE	TradeSec		- 60 - 45
All applicable ch the European Inve are exempt polyme	entory of Existin	g Chemical Subst	ances (EINEC	
2. PHYSICAL DATA				
BOILING POINT: VAPOR PRESSURE: VAPOR DENSITY:	N/A			

MSDS: NO. 853 POLYESTER TAPE July 13, 2000 PAGE 2 \_\_\_\_\_ 2. PHYSICAL DATA (continued) \_\_\_\_\_ SOLUBILITY IN WATER:.... nil SPECIFIC GRAVITY:..... N/D PERCENT VOLATILE:..... N/A pH:..... N/A VISCOSITY:.....N/A MELTING POINT: ..... N/A APPEARANCE AND ODOR: Film, Clear or Silver Colored \_\_\_\_\_ 3. FIRE AND EXPLOSION HAZARD DATA \_\_\_\_\_ FLASH POINT:..... N/A FLAMMABLE LIMITS - LEL:..... N/A FLAMMABLE LIMITS - UEL:..... N/A AUTOIGNITION TEMPERATURE:..... N/D EXTINGUISHING MEDIA: Water, Water spray, Carbon dioxide, Dry chemical, Foam SPECIAL FIRE FIGHTING PROCEDURES: None known. UNUSUAL FIRE AND EXPLOSION HAZARDS: None known. NFPA HAZARD CODES: HEALTH: 1 FIRE: 1 REACTIVITY: 0 UNUSUAL REACTION HAZARD: none \_\_\_\_\_ 4. REACTIVITY DATA \_\_\_\_\_ STABILITY: Stable INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID: None known. HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur. HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide and Carbon Dioxide.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

\_\_\_\_\_

MSDS: NO. 853 POLYESTER TAPE July 13, 2000 PAGE 3 \_\_\_\_\_ 5. ENVIRONMENTAL INFORMATION \_\_\_\_\_ SPILL RESPONSE: Collect spilled material. RECOMMENDED DISPOSAL: Dispose of waste product in a sanitary landfill. ENVIRONMENTAL DATA: Not determined. **REGULATORY INFORMATION:** Volatile Organic Compounds: N/A. VOC Less H2O & Exempt Solvents: N/A. Since regulations vary, consult applicable regulations or authorities before disposal. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous). EPCRA HAZARD CLASS: FIRE HAZARD: NO PRESSURE: NO REACTIVITY: NO ACUTE: NO CHRONIC: NO \_\_\_\_\_ 6. SUGGESTED FIRST AID \_\_\_\_\_ EYE CONTACT: No need for first aid is anticipated. SKIN CONTACT: No need for first aid is anticipated. INHALATION: No need for first aid is anticipated. IF SWALLOWED: No need for first aid is anticipated. \_\_\_\_\_ 7. PRECAUTIONARY INFORMATION \_\_\_\_\_ EYE PROTECTION: Not applicable. SKIN PROTECTION: Not applicable. RECOMMENDED VENTILATION: Not applicable. \_\_\_\_\_ Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

MSDS: NO. 853 POLYESTER TAPE July 13, 2000

## PAGE 4

7. PRECAUTIONARY INFORMATION (continued)

RESPIRATORY PROTECTION: Not applicable.

PREVENTION OF ACCIDENTAL INGESTION: Not applicable.

RECOMMENDED STORAGE: Not applicable.

FIRE AND EXPLOSION AVOIDANCE: Not applicable.

SOURCE OF EXPOSURE LIMIT DATA:

## EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
ACRYLATE TERPOLYMER ADHESIVE	NONE	NONE	NONE	NONE	
POLYESTER FILM	NONE	NONE	NONE	NONE	

\* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

- NONE: None Established \_\_\_\_\_ 8. HEALTH HAZARD DATA \_\_\_\_\_ EYE CONTACT: Eye contact is not expected to occur during normal use of the product. No adverse health effects are expected from eye contact. SKIN CONTACT: No adverse health effects are expected from skin contact. INHALATION: No adverse health effects are expected from inhalation exposure. IF SWALLOWED: Ingestion is not a likely route of exposure to this product. No adverse health effects are expected from swallowing. \_\_\_\_\_

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

MSDS: NO. 853 POLYESTER TAPE July 13, 2000

8. HEALTH HAZARD DATA (continued)

OTHER HEALTH HAZARD INFORMATION:

This product, when used under reasonable conditions or in accordance with the 3M directions for use, should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

## SECTION CHANGE DATES

## \_\_\_\_\_

\_\_\_\_\_

HEADING	SECTION	CHANGED	SINCE	August	07,	1997	ISSUE
INGREDIENTS	SECTION	CHANGED	SINCE	August	07,	1997	ISSUE
PRECAUTIONARY INFO.	SECTION	CHANGED	SINCE	August	07,	1997	ISSUE

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.