# Product Change Notice 3M<sup>™</sup> MetPak<sup>™</sup> Hard Metric (HM), High Speed Hard Metric (HSHM) and 3M<sup>™</sup> Ultra Hard Metric (UHM) Connector Plating Offering Change – TR40B replaced with TG30L

Issue Number: 768

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## **Product Change**

In an effort to improve service to our global customers, we are substituting the currently available lubricated TR40B plated HM, HSHM and UHM connectors with connectors having another lubricated plating, TG30L, which supports the same level of mating cycle durability. Current standard platings – TG30 plating (for the HM, HSHM and UHM) and the KR plating (for UHM) – will remain unchanged and will continue to be offered based on current plans.

The part number changes and plating definitions are available in this notice. Test information that demonstrates the mating cycle durability equivalency of the TG30L plating to the TR40B plating will be available upon request. Customer samples for qualification in your application are available upon request.

As a consequence of this change, the TR40B plating will be discontinued with the TG30L plating offered as a replacement. Customers will <u>not see any price increase</u> as a result of this change. Customers have until <u>September 30, 2010, to place last time buy orders for TR40B plated HM, HSHM and UHM connectors and transition to the appropriate plating</u>. The rest of the offering for the HM, HSHM and UHM connectors will remain unchanged.

Please note: the standard plating for the HM and HSHM connectors is TG30 and the standard platings for the UHM connectors are TG30 and KR. The TG30L plated connectors will typically be more expensive and have a longer lead time and a higher minimum order quantity (MoQ) as compared to the TG30 and KR plated connectors. Customers are urged to transition to a standard plating, if it satisfies their application requirements, to take advantage of the better pricing, lead times and MoQs. A 3M Field Application Engineer can help answer any questions you may have regarding whether you can transition to a connector with standard plating.



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MetPak HM Connectors Impacted by TR40B Plating Change

| Discontinued Part Number | Tech Sheet | Alternate Part Number   | Tech Sheet |
|--------------------------|------------|-------------------------|------------|
| HM-H088FR1-8CP1-TR40B    | TS2061     | HM-H088FR1-8CP1-TG30L   | TS2061     |
| HM-H176DPWR1-8CP2-TR40B  | TS2020     | HM-H176DPWR1-8CP2-TG30L | TS2020     |
| HM-H200E1-8CP1-TR40B     | TS2012     | HM-H200E1-8CP1-TG30L    | TS2012     |
| HM-H250E2-8BS1-TR40B     | TS2012     | HM-H250E2-8BS1-TG30L    | TS2012     |
| HM-RAH176D1-8CP1-TR40B   |            | HM-RAH176D1-8CP1-TG30L  |            |
| HM-S088FR1-8AP1-TR40B    | TS2063     | HM-S088FR1-8AP1-TG30L   | TS2063     |
| HM-S176D1-8AP1-TR40B     | TS2014     | HM-S176D1-8AP1-TG30L    | TS2014     |
| HM-S176DPWR1-8AP1-TR40B  | TS2021     | HM-S176DPWR1-8AP1-TG30L | TS2021     |
| HM-S200E1-8AP1-TR40B     | TS2022     | HM-S200E1-8AP1-TG30L    | TS2022     |
| HM-H110APWR1-5CP1-TR40B  | TS2089     | HM-H110APWR1-5CP1-TG30L | TS2089     |
| HM-H176D1-8CP1-TR40B     | TS2011     | HM-H176D1-8CP1-TG30L    | TS2011     |
| HM-H176DG1-8CP1-TR40B    | TS2072     | HM-H176DG1-8CP1-TG30L   | TS2072     |
| HM-H176DPWR1-8CP1-TR40B  | TS2020     | HM-H176DPWR1-8CP1-TG30L | TS2020     |
| HM-S088FL1-8AP1-TR40B    | TS2023     | HM-S088FL1-8AP1-TG30L   | TS2023     |
| HM-S110APWR1-5AP1-TR40B  | TS2088     | HM-S110APWR1-5AP1-TG30L | TS2088     |
| HM-H125B1-5CP1-TR40B     | TS2006     | HM-H125B1-5CP1-TG30L    | TS2006     |
| HM-H220D2-8BP1-TR40B     | TS2011     | HM-H220D2-8BP1-TG30L    | TS2011     |

High Speed Hard Metric (HSHM) Connectors Impacted by TR40B Plating Change

| Discontinued Part Number  | Tech Sheet |                           | Tech Sheet |
|---------------------------|------------|---------------------------|------------|
| HSHM-H055B5-5CP1-TR40B    | TS2074     | HSHM-H055B5-5CP1-TG30L    |            |
| HSHM-H055CL5-5CP1-TR40B   | TS2024     | HSHM-H055CL5-5CP1-TG30L   | TS2024     |
| HSHM-H095B4-5CP1-TR40B    | TS2220     | HSHM-H095B4-5CP1-TG30L    | . 0202 .   |
| HSHM-H095B4-5CP2-TR40B    | TS2220     | HSHM-H095B4-5CP2-TG30L    |            |
| HSHM-H095B5-5CP1-TR40B    | TS2220     | HSHM-H095B5-5CP1-TG30L    |            |
| HSHM-H095B5-5CP2-TR40B    | TS2220     | HSHM-H095B5-5CP2-TG30L    |            |
| HSHM-H110A5-5CP1-TR40B    | TS2073     | HSHM-H110A5-5CP1-TG30L    | TS2073     |
| HSHM-H110A5-5CP2-TR40B    | TS2073     | HSHM-H110A5-5CP2-TG30L    | TS2073     |
| HSHM-H110B4-5CP1-TR40B    | TS2248     | HSHM-H110B4-5CP1-TG30L    | TS2248     |
| HSHM-H110B4-5CP2-TR40B    | TS2248     | HSHM-H110B4-5CP2-TG30L    | TS2248     |
| HSHM-H110B5-5CP1-TR40B    | TS2248     | HSHM-H110B5-5CP1-TG30L    | TS2248     |
| HSHM-H110B5-5CP2-TR40B    | TS2248     | HSHM-H110B5-5CP2-TG30L    | TS2248     |
| HSHM-H125B4-5CP1-TR40B    | TS2064     | HSHM-H125B4-5CP1-TG30L    | TS2064     |
| HSHM-H125B5-5CP1-TR40B    | TS2064     | HSHM-H125B5-5CP1-TG30L    | TS2064     |
| HSHM-H176DPWR4-8CP2-TR40B | TS2080     | HSHM-H176DPWR4-8CP2-TG30L |            |
| HSHM-H176DPWR5-8CP1-TR40B | TS2080     | HSHM-H176DPWR5-8CP1-TG30L |            |
| HSHM-H176DPWR5-8CP2-TR40B | TS2080     | HSHM-H176DPWR5-8CP2-TG30L |            |
| HSHM-S055B1-5AP1-TR40B    | TS2075     | HSHM-S055B1-5AP1-TG30L    |            |
| HSHM-S055CL1-5AP1-TR40B   | TS2027     | HSHM-S055CL1-5AP1-TG30L   |            |
| HSHM-S095B1-5AP1-TR40B    | TS2221     | HSHM-S095B1-5AP1-TG30L    |            |
| HSHM-S095B4-5AP1-TR40B    | TS2221     | HSHM-S095B4-5AP1-TG30L    |            |
| HSHM-S110A1-5AP1-TR40B    | TS2025     | HSHM-S110A1-5AP1-TG30L    | TS2025     |
| HSHM-S110B1-5AP1-TR40B    | TS2247     | HSHM-S110B1-5AP1-TG30L    | TS2247     |
| HSHM-S110B4-5AP1-TR40B    | TS2247     | HSHM-S110B4-5AP1-TG30L    | TS2247     |
| HSHM-S125B4-5AP1-TR40B    | TS2026     | HSHM-S125B4-5AP1-TG30L    |            |

# 3M<sup>™</sup> MetPak<sup>™</sup> Hard Metric (HM), High Speed Hard Metric (HSHM) and 3M<sup>™</sup> Ultra Hard Metric (UHM) Connector Plating Offering Change – TR40B replaced with TG30L

| Discontinued Part Number   | Tech Sheet | Alternate Part Number      | Tech Sheet |
|----------------------------|------------|----------------------------|------------|
|                            | TC2004     |                            |            |
| HSHM-S176DPWR1-8AP1-TR40B  | TS2001     | HSHM-S176DPWR1-8AP1-TG30L  |            |
| HSHM-S176DPWR4-8AP1-TR40B  | TS2001     | HSHM-S176DPWR4-8AP1-TG30L  |            |
| HSHM-S200E1-8AP1-TR40B     | TS2003     | HSHM-S200E1-8AP1-TG30L     |            |
| HSHM-H055B4-5CP1-TR40B     | TS2074     | HSHM-H055B4-5CP1-TG30L     |            |
| HSHM-H055CL4-5CP1-TR40B    | TS2024     | HSHM-H055CL4-5CP1-TG30L    | TS2024     |
| HSHM-H055CL4-5CP2-TR40B    | TS2024     | HSHM-H055CL4-5CP2-TG30L    | TS2024     |
| HSHM-H055CL5-5CP2-TR40B    | TS2024     | HSHM-H055CL5-5CP2-TG30L    | TS2024     |
| HSHM-H055CR4-5CP2-TR40B    | TS2065     | HSHM-H055CR4-5CP2-TG30L    |            |
| HSHM-H055CR5-5CP1-TR40B    | TS2065     | HSHM-H055CR5-5CP1-TG30L    |            |
| HSHM-H088FL5-8CP1-TR40B    | TS2017     | HSHM-H088FL5-8CP1-TG30L    |            |
| HSHM-H088FR4-8CP1-TR40B    | TS2062     | HSHM-H088FR4-8CP1-TG30L    |            |
| HSHM-H110APWR4-5CP1-TR40B  | TS2087     | HSHM-H110APWR4-5CP1-TG30L  | TS2087     |
| HSHM-H125B4-5CP2-TR40B     | TS2064     | HSHM-H125B4-5CP2-TG30L     | TS2064     |
| HSHM-H125B5-5CP2-TR40B     | TS2064     | HSHM-H125B5-5CP2-TG30L     | TS2064     |
| HSHM-H176D5-8CP1-TR40B     | TS2015     | HSHM-H176D5-8CP1-TG30L     |            |
| HSHM-H200DE5-8CP1-TR40B    | TS2077     | HSHM-H200DE5-8CP1-TG30L    | TS2077     |
| HSHM-H200E5-8CP1-TR40B     | TS2016     | HSHM-H200E5-8CP1-TG30L     | TS2016     |
| HSHM-RAH176D4-8CP1-TR40B   | TS2081     | HSHM-RAH176D4-8CP1-TG30L   | TS2081     |
| HSHM-RAH176D5-8CP1-TR40B   | TS2081     | HSHM-RAH176D5-8CP1-TG30L   | TS2081     |
| HSHM-S055B4-5AP1-TR40B     | TS2075     | HSHM-S055B4-5AP1-TG30L     |            |
| HSHM-S055CL4-5AP1-TR40B    | TS2027     | HSHM-S055CL4-5AP1-TG30L    |            |
| HSHM-S055CR1-5AP1-TR40B    | TS2066     | HSHM-S055CR1-5AP1-TG30L    |            |
| HSHM-S055CR4-5AP1-TR40B    | TS2066     | HSHM-S055CR4-5AP1-TG30L    |            |
| HSHM-S088FL1-8AP1-TR40B    | TS2004     | HSHM-S088FL1-8AP1-TG30L    |            |
| HSHM-S088FR1-8AP1-TR40B    | TS2058     | HSHM-S088FR1-8AP1-TG30L    |            |
| HSHM-S110A4-5AP1-TR40B     | TS2025     | HSHM-S110A4-5AP1-TG30L     | TS2025     |
| HSHM-S110APWR4-5APC1-TR40B | TS2086     | HSHM-S110APWR4-5APC1-TG30L | TS2086     |
| HSHM-S125B1-5AP1-TR40B     | TS2026     | HSHM-S125B1-5AP1-TG30L     |            |
| HSHM-S200DE1-8AP1-TR40B    | TS2078     | HSHM-S200DE1-8AP1-TG30L    |            |
| HSHM-H055B4-5CP2-TR40B     | TS2074     | HSHM-H055B4-5CP2-TG30L     |            |
| HSHM-H055CR4-5CP2-TR40B    | TS2065     | HSHM-H055CR4-5CP2-TG30L    |            |
| HSHM-H176DG5-8CP2-TR40B    | TS2079     | HSHM-H176DG5-8CP2-TG30L    |            |
| HSHM-H192DE4-8CP1-TR40B    |            | HSHM-H192DE4-8CP1-TG30L    |            |
| HSHM-H200E4-8EP1-TR40B     |            | HSHM-H200E4-8EP1-TG30L     |            |
| HSHM-S095B4-5AP1-TR40B     | TS2221     | HSHM-S095B4-5AP1-TG30L     |            |

Ultra Hard Metric (UHM) Connectors Impacted by TR40B Plating Change

| Discontinued Part Number | Tech Sheet | Alternate Part Number  | Tech Sheet |
|--------------------------|------------|------------------------|------------|
| UHM-S055CL4-5AP1-TR40B   | TS2312     | UHM-S055CL4-5AP1-TG30L | TS2312     |

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Plating Compositions  $\mu m [\mu'']$ :

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TR40B = 0.127 [ 5 ] Min. Hard Au Contact Area, Lubricated
1.02 [ 40 ] Min. PdNi Contact Area
0.10 [ 4 ] Min. Pd Strike Contact Area
2.54 [ 100 ] Min. SnPb Terminal Area
1.27 [ 50 ] Min. Ni all over
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TG30L = 0.76 [30] Min. Au Contact Area, Lubricated 2.54 [100] Min. SnPb Terminal Area 1.27 [50] Min. Ni All over

TG30 = 0.76 [30] Min. Au Contact Area 2.54 [100] Min. SnPb Terminal Area 1.27 [50] Min. Ni All over

KR = 0.76 [30] Min. Au Contact Area 2.54 [100] Min. Sn Terminal Area 1.27 [50] Min. Ni All over

### **Contact Information**

In the USA: 3M US Customer Service, 800-225-5373

#### Outside the USA:

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