ALPHA & OMEGA SEMICONDUCTOR

Doc No.: CN-00417 Rev.: A

| TITLE: Product/Process Change Notice -Change soft solder for certain TO263 products | | | | | | |
|---|------------------|------------|----------------------------------|--|--|--|
| RELEASE DATE: 2019-07-12 | | | OWNER DEPARTMENT: Product & Test | | | |
| | REVISION HISTORY | | | | | |
| (The original approval sheet is kept in DCC) | | | | | | |
| REVISION | RELEASE DATE | AUTHOR | DESCRIPTION OF CHANGES | | | |
| А | 2019-07-12 | Weiwei Liu | original | | | |
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PROCESS CHANGE NOTIFICATION

| Change soft solder for certain TO263 | PCN # | CN-00417A |
|--------------------------------------|--------------------|------------|
| products | $1 \text{ CN} \pi$ | CIV-0041/A |

Dear Valued Customer,

This Product Change Notification (PCN) contains advance information about changes we are planning to make to products that you have purchased within the last two years.

To unify the soft solder material and enhance the products' ruggedness, we had qualified Heraeus' soft solder PbSn5Ag1.5 and will replace current Heraeus' soft solder PbSn10 for certain TO263 products. The affected products are listed in the appendix. The form, fit, function, quality and reliability of our products will not be affected in any way with this change.

Please acknowledge receipt of this PCN within 30 days by signing in at <u>http://www.aosmd.com/quality/pcn</u> or sending the enclosed Acknowledgement Form to your local AOS Sales Representative.

Lack of acknowledgement of the PCN within 30 days constitutes acceptance of the change.

If you have any questions regarding this change notice, please contact your local AOS Sales Representative. http://www.aosmd.com/contact

Sincerely,

СК ОН

Vice President of Quality

Alpha and Omega Semiconductor



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Process Change Notification

| PRODUCT CATEGORY | PRODUCT(S) AFFECTED | | | | |
|---|--|--|--|--|--|
| | Please refer the affected part list at the end of this PCN. | | | | |
| MOSFET/IGBT | * This PCN extends to all new related products that may be | | | | |
| | released after this PCN. | | | | |
| TYPE OF CHANGE | | | | | |
| | | | | | |
| Soft solder material | | | | | |
| DESCRIPTION OF CHANGE | | | | | |
| | | | | | |
| Original Soft solder is PbSn10 from Heraeus. | | | | | |
| New Soft solder is PbSn5Ag1.5 from Heraeus. | | | | | |
| REASON FOR CHANGE | | | | | |
| | | | | | |
| To unify the soft solder material and enhance the product | s' ruggedness. | | | | |
| SAMPLE AVAILIBILITY | FIRST SHIP DATE | | | | |
| See appendix | Estimated to be from Sep, 22th, 2019, or earlier upon customer | | | | |
| (To obtain samples or production devices, please | approval. | | | | |
| contact your AOS Sales Representative). | | | | | |
| METHOD OF IDENTIFICATION | | | | | |
| | | | | | |
| Estimated to start from Date Code: '19Z'. | | | | | |
| IMPACT OF CHANGE | | | | | |
| Form: None | | | | | |
| Fit: None | | | | | |
| Function: None | | | | | |
| Reliability: None | | | | | |
| Environment: None | | | | | |
| QUALIFICATION / RELIABILITY DATA: | | | | | |
| | | | | | |
| a) Reliability Qualification : | | | | | |

| Reliability test | | | | |
|--|------------------------------------|-------------|-------------|--|
| Test Item | Condition | Time Point | Sample Size | |
| HTGB | T=150°C Vgs=100%Vgsmax | 1000 hours | 77*3 | |
| HTRB | T=150°C Vds=80%Vdsmax | 1000 hours | 77*3 | |
| Solder reflow precondition | MSL soak + 3cycle reflow@ 260°C | - | 77*9 | |
| TC -65(+0/-10)°C to +150(+15/-0)°C air to air; 30mins/cycle (preferred) | | 1000 cycles | 77*3 | |



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| | HAST | 130(±2)°C,85(±5)%RH, 33.3psia, Vds=80%Vdsmax before arcing (typically ≤42V) | | 96hours | 77*3 | |
|---|------|---|--|---------|------|--|
| | РСТ | 121(±2)°C, 29.7psia, RH=100% | | 96hours | 77*3 | |
| PCN RESPONSE: Please acknowledge receipt of this PCN within 30 days of delivery Lack of acknowledgement of the PCN within 30 days constitutes acceptance of the change. | | Please co | ONTACTS: ontact your local AOS S vw.aosmd.com/contact/ | 1 | | |

QRU-00022-02(d)



Acknowledgement of Process Change Notification

(Filled by the customer)

| (I filed by the edistoiner) | | | | |
|-------------------------------------|------------|--|--|--|
| Confirming the Receipt of the PCN | | | | |
| PCN #: | | | | |
| Receiving date (YY/MM/DD): | | | | |
| Receiver: | | | | |
| Department / Title of the receiver: | | | | |
| Signature / Stamp: | | | | |
| | | | | |
| Customer Request | | | | |
| Sample request | Quantity: | | | |
| Requirement of qualification data: | | | | |
| | | | | |
| | | | | |
| Approval of the Change | | | | |
| Approve | Disapprove | | | |
| Reason of disapproval: | | | | |
| Approver: | | | | |
| Department / Title of the approver: | | | | |
| Signature / stamp: | | | | |
| | | | | |

QRU-00022-02(d)



Appendix: Affected Product List

| Part number | Estimated sample available date | Estimated completion date of qualification | Remark |
|-------------|------------------------------------|--|--------|
| AOB10B60D | Contact Sales | Completed | |
| AOB10B65M1 | Contact Sales | Completed | |
| AOB15B60D | Contact Sales | Completed | |
| AOB15B65M1 | Contact Sales | Completed | |
| AOB20B65M1 | Contact Sales | Completed | |
| AOB2140L | Contact Sales | Completed | |
| AOB2144L | Contact Sales | Completed | |
| AOB2618L | Contact Sales | Completed | |
| AOB288L | Contact Sales | Completed | |
| AOB2904 | Contact Sales | Completed | |
| AOB5B60D | Contact Sales | Completed | |
| AOB5B65M1 | Contact Sales | Completed | |
| AOB66460L | Contact Sales | Completed | |
| AOB66464L | Contact Sales | Completed | |