

FOWEREX Product Change Notification

ND43_ 21 and ND43__25 POW-R-BLOK™ Are Discontinued NDR3__34 To Be Offered As Replacement

#: 2021-006 Rev.: 00

Date: 2021 / JUL / 12 Author: John Yurack

Parts Subject of Change:

Discontinuation of the ND43_21 and ND43_25 POW-R-BLOK™s, including:

- ND430621, ND430821, ND431021, ND431221, ND431421, ND431621, ND431821, ND432021
- ND430625, ND430825, ND431025, ND431225, ND431425, ND431625, ND431825

Introduction of new part type NDR3 34 to be offered as a direct replacement for the Powerex ND43 21 and ND43 25 dual SCR modules. They are drop-in replacements both mechanically and electrically with minor differences noted below.

Description of Change:

Powerex originally introduced the NDR3 34 module as an alternative for the ND43 21 and ND43 25 modules to provide increased options for supply during the transfer of the manufacturing operations for the ND43 module from the former Powerex facility located in Morocco to the Powerex manufacturing partner facility located in Poland. Powerex has ended the manufacturing operations in Poland which has resulted in the discontinuation of the ND43 module products.

The NDR3 is an equivalent replacement, but there will be differences in the mechanical and electrical characteristics. Please review the product data sheet and make determination as to whether this product will be a suitable replacement for use in their application. Some of the notable differences include, but are not limited, to the following:

- Gate connection terminals are below the surface of the lid for the NDR3 but were above the surface of the lid for the ND43 modules.
- Slightly wider terminals (18 mm on terminals 2 & 3) for the NDR3 as compared to the terminal widths for the ND43 (15.9 mm on terminals 2 & 3)
- A slightly smaller screw depth under the terminals of 12 mm for the NDR3 as compared to the 14.5 mm depth for the ND43.

Please note that the NDR3_34 modules will only be available at 1600V and 1800V blocking voltage ratings. Powerex does not yet have an alternative solution for the 2000V ND432021 or ND432025 modules at this time.

This module is being manufactured by a manufacturing partner with a country of origin of Russia that has a quality management system that is in compliance with ISO 9001. This product is RoHS and REACH compliant. The NDR3 34 parts are UL Recognized under the Powerex UL File Number E78240.

Reason for Change:

A new product is being introduced to provide an alternative product after the discontinuation of the manufacturing operations for the ND43 modules at the former manufacturing locations in Morocco and Poland.

Identification of Change:

This new product will be identified by a new part number NDR3_34, where the space will contain a two-digit voltage code. The parts will be labeled with the logo PRX RU.

This module package has slightly different physical characteristics that differentiate it from the original ND43 modules.

Time Schedule for Change:

Delivery Begins: Fourth Quarter of 2018



Supporting Documentation:				
Attachment – NDR334 Data Sheet				
Quality Management system:				
The Powerex partner manufacturing facility has a quality system that is in compliance with ISO 9001. Parts will be qualified at the Powerex Youngwood, PA facility which has a quality system that is in compliance with ISO 9001 and AS9100.				
 Customer Approval for: PCN # 2021-006 Please check the appropriate box and return this form to Powerex or our manufacturing representative within 30 days. According to JEDEC Standard JESD46, a lack of response to this product change notification within 30 days constitutes the customer's acceptance of the change. 				
☐ We agree with this change and its schedule.				
☐ We have objection(s) as noted here:				
☐ We request additional information:				
Customer: Signature:				

Product Change Notification

PCN 2021-006

Recommended Replacements for ND43__21 and ND43__25 SCR/Diode Modules

ND43 Part	Recommended Replacement
ND430621	NDR31634
ND430625	NDR31634
ND430821	NDR31634
ND430825	NDR31634
ND431021	NDR31634
ND431025	NDR31634
ND431221	NDR31634
ND431225	NDR31634
ND431421	NDR31634
ND431425	NDR31634
ND431621	NDR31634
ND431625	NDR31634
ND431821	NDR31834
ND431825	NDR31834
ND432021	To be determined
ND432025	To be determined

CWEREX Product Change Notification

PCN 2021-006

Differences between the ND43_21 modules and NDR3_34 modules include, but are not limited to, the following:

Ratings and Electrical Characteristics:

Characteristic	Symbol	ND4321 Limit	ND4321 Test Conditions	NDR334 Limit	NDR334 Test Conditions
Average Forward Current	IT(AV)	210 A	180° Conduction, T _C =92°C	340 A	180° Conduction, T _C =85°C
RMS Forward Current	IT(RMS)	330 A	180° Conduction, T _C =92°C	534 A	180° Conduction, T _C =85°C
Peak One Cycle Surge Current, Non-Repetitive	ITSM	10,420 A	60 Hz, 0V reapplied, T _i =130°C	9,000 A	60 Hz, 0V reapplied, T _j = T _{j MAX}
	ITSM		50 Hz, 0V reapplied, T _i =130°C	8,500 A	50 Hz, 0V reapplied, T _j = T _{j MAX}
I2t for Fusing for One Cycle	l ² t	320,000 A ² sec	60 Hz, 0V reapplied, T _i =130°C	335,000 A ² sec	60 Hz, 0V reapplied, T _j = T _{j MAX}
	l ² t		50 Hz, 0V reapplied, T _i =130°C	360,000 A ² sec	50 Hz, 0V reapplied, T _j = T _{j MAX}
Average Forward Gate Power	P _{G(AV)}	3 W		3 W	
Maximum Rate-of-Rise of On- State Current, (Repetitive)	di/dt	800 A/μs	$T=25^{\circ}C,\ V_{D}=0.67\ V_{DRM},\\ I_{TM}=\pi^*\ I_{TAV},\ I_{G}=500\ mA,\\ I_{GP}>6\ \mu s,\ T_r<0.5\ \mu s$	500 A/μs	T= T _{j max} , V _D = 0.67 V _{DRM} , I _{TM} = 2 * I _{TAV} , Gate Pulse: I _G = 2 A, t _G P > 50 μs, dis/dt>= 1 A/μs
Storage Temperature	T _{stg}	-40 to +150 °C		-40 to +150 °C	
Repetitive Peak Forward Leakage Current	I _{DRM}	50 mA max	V=V _{DRM} , T _j =130°C	40 mA max	V=V _{DRM} , T _j =130°C
Repetitive Peak Reverse Leakage Current	I _{RRM}	50 mA max	V=V _{RRM} , T _j =130°C	40 mA max	V=V _{RRM} , T _j =130°C
Peak On-State Voltage	V_{TM}	1.40 V max	T _j =25°C, I _{TM} =625 A	1.40 V max	T _j =25°C, I _{TM} = 785 A
Gate Trigger Current	I _{GT}	150 mA max	T _j =25°C, V _D =12V	150 mA max	T _j =25°C, V _D =12V
Gate Trigger Voltage	V_{GT}	3.0 V max	T _j =25°C, V _D =12V	2.0 V max	T _j =25°C, V _D =12V
Peak Forward Gate Current	I _{GTM}	4.0 A max	T _j =25°C	6 A max	
Peak Reverse Gate Voltage	V_{GRM}	5 V max.	T _j =25°C	5 V max	
Turn-Off Time	t _q	150 µs typical	$I_{TM} = 250A, \ dV_R/dt = 200V/\mu s$ Linear to $V_{DR} = 80\%V_{DRM},$ $T_i = 130^{\circ}C$	160 µs typ	T_j =130°C, dv/dt= 50 V/ μ s, I_{TM} = 325 A, di/dt= 10 A/ μ s, V_R = 100 V, V_D = 0.67 V_{DRM}

CWEREX Product Change Notification

PCN 2021-006

Differences between the ND43_25 modules and NDR3_34 modules include, but are not limited to, the following:

Ratings and Electrical Characteristics:

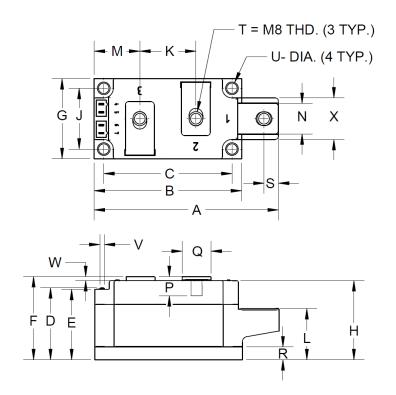
Characteristic	Symbol	ND4325 Limit	ND4325 Test Conditions	NDR334 Limit	NDR3_34 Test Conditions
Average Forward Current	IT(AV)	250 A	180° Conduction, T _C =89°C	340 A	180° Conduction, T _C =85°C
RMS Forward Current	IT(RMS)	393 A	180° Conduction, T _C =89°C	534 A	180° Conduction, T _C =85°C
Peak One Cycle Surge Current, Non-Repetitive	ITSM	12,000 A	60 Hz, 0V reapplied, T _i =130°C	9,000 A	60 Hz, 0V reapplied, T _j = T _{j MAX}
	ITSM		50 Hz, 0V reapplied, T _i =130°C	8,500 A	50 Hz, 0V reapplied, T _j = T _{j MAX}
10t for Euripe for One Circle	l ² t	720,000 A ² sec	60 Hz, 0V reapplied, T _j =130°C	335,000 A ² sec	60 Hz, 0V reapplied, T _j = T _{j MAX}
I2t for Fusing for One Cycle	l ² t		50 Hz, 0V reapplied, T _j =130°C	360,000 A ² sec	50 Hz, 0V reapplied, T _j = T _{j MAX}
Average Forward Gate Power	$P_{G(AV)}$	3 W		3 W	
Maximum Rate-of-Rise of On- State Current, (Repetitive)	di/dt	800 A/μs	$T=25^{\circ}\text{C, V}_{\text{D}}=0.67\text{ V}_{\text{DRM}},\\ \text{I}_{\text{TM}}=\pi^*\text{ I}_{\text{TAV}}, \text{ I}_{\text{G}}=500\text{ mA},\\ \text{I}_{\text{GP}}>6\mu\text{s, T}_{\text{r}}<0.5\mu\text{s}$	500 A/μs	T= T _{j max} , V _D = 0.67 V _{DRM} , I _{TM} = 2 * I _{TAV} , Gate Pulse: I _G = 2 A, t _{GP} > 50 µs, dis/dt>= 1 A/µs
Storage Temperature	T _{stg}	-40 to +150 °C		-40 to +150 °C	
Repetitive Peak Forward Leakage Current	I _{DRM}	50 mA max	V=V _{DRM} , T _j =130°C	40 mA max	V=V _{DRM} , T _j =130°C
Repetitive Peak Reverse Leakage Current	I _{RRM}	50 mA max	V=V _{RRM} , T _j =130°C	40 mA max	V=V _{RRM} , T _j =130°C
Peak On-State Voltage	V_{TM}	1.30 V max	T _j =25°C, I _{TM} =625 A	1.40 V max	T _j =25°C, I _{TM} = 785 A
Gate Trigger Current	I _{GT}	150 mA max	T _j =25°C, V _D =12V	150 mA max	T _j =25°C, V _D =12V
Gate Trigger Voltage	V_{GT}	3.0 V max	T _j =25°C, V _D =12V	2.0 V max	T _j =25°C, V _D =12V
Peak Forward Gate Current	I _{GTM}	4.0 A max	T _j =25°C	6 A max	
Peak Reverse Gate Voltage	V_{GRM}	5 V max.	T _j =25°C	5 V max	
Turn-Off Time	t _q	150 µs typical	$I_{TM} = 250A, \ dV_R/dt = 200V/\mu s$ Linear to $V_{DR} = 80\%V_{DRM},$ $T_i = 130^{\circ}C$	160 µs typ	T_j =130°C, dv/dt= 50 V/ μ s, I_{TM} = 325 A, di/dt= 10 A/ μ s, V_R = 100 V, V_D = 0.67 V_{DRM}



WEREX Product Change Notification

PCN 2021-006

Mechanical differences between the ND43 modules and NDR3_34 modules include, but are not limited to, the following:



Dimension	ND43 (mm)	NDR3 (mm)
А	116	115
В	93	92
D	55.1	45
E	52.3	44
Н	48.3	49.5
J	38.1	38
N	18	19
Р	14.5	12
Q	15.9	18
R	10	8
S	8.9	9
U	6.35	6.5
W	3	2.5
X	N/A	26