

TE Connectivity

Product Change Notification: E-20-003959 PCN Date: 27-MAR-20

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
Solder devices as per attached list of parts.

Description of Changes
Flux change

Reason for Changes

Product Improvement. We are changing to a flux that does not contain HBCDD and meets all of the performance requirements and comply with internal TE specifications and external agency specifications including the applicable MIL specifications as required, in order to comply with applicable regulations. Some customers may receive mixed shipments for a few weeks as we switch flux materials.

Estimated Dates:

Stilluted Dates.					
Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):				
	06-APR-2020				
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):				
	30-MAY-2020				

Part Number(s) being Modified:

Part Number	Part Discontinued	Customer	Customer Part	Alias Part Number(s)		Substitute Alias Part	Description Of
rait Nullibei	per PCN	Drawing	Number		Number	Number(s)	Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-			
	-			22-90"			
<u>073170-000</u>	NO			"8-1190547-9", "SO63-1-00"			
131802-000	NO			"1-1190958-1", "SO63-1-55-			
131002 000	110			20-90"			
<u>169750-000</u>	NO			"4-1191235-8", "S02-09-R"			
169750N002	NO			"5-1191235-1", "S02-09-			
10973011002	NO			RCS453"			
174414-000	NO			"5-1191268-4", "SO63-2-55-			
174414-000	NO			20-90"			
<u> 846656-000</u>	NO			"5-1192609-4"			
127243N001	NO			"5-1200084-5", "SO63-4-			
+27243N001	NO			9036-20CS2677"			
167449-000	NO			"8-1193503-1", "S03-04-R-			
167449-000	NO			9035-100"			
101022 000	NO			"7-1193600-4", "SO63-4-55-			
181022-000	022-000 NO			24-90"			
102042 000	NO			"5-1193614-8", "SO63-4-			
<u>482943-000</u>	NO			9030"			
405027.000	NO			"4-1193636-8", "S03-04-R-			
185937-000	NO			100"			
TE162 000	NO			"3-1194380-4", "SO63-1-55-			
555162-000	NO			22-90"			
-00742N00F	NO			"1194659-6", "S02-14-			
588742N005	NO			RCS453"			
	NO			"6-1194809-1", "SO63-4-55-			
<u>508037-000</u>	NO			22-90"			
556537-000	NO			"7-1195177-1", "S02-04-R"			
	NO			"7-1195177-4", "S02-04-			
656537N002	NO			RCS453"			
589088-000	NO			"8-1195411-4", "S03-04-R"			
				"1195953-8", "SO63-2-55-			
<u>764684-000</u>	NO			24-90"			
339158-000	NO		1	1			

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
				"3-1196548-7", "SO63-5-55-			
				20-90"			
882218-000	NO			"5-1196867-7", "SO63-5-55-			
882218-000	NO			22-90"			
898168-000	NO			"1-1196982-0", "SO63-1-55- 22-5"			
<u>898251-000</u>	NO			"6-1196982-6", "SO63-4-01"			
903227-000	NO			"3-1197019-6", "SO63-1-01"			·

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	131802-000, 021174-000		8	
SO63-X-00	187788-000, 073170-000		7	
SO63-X-9030	482943-000, 127429-000		7	
SO63-XX-01	133962-000		6	

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Part	Part Discontinued	Customer	Customer Part	Alias Part Number(s)	Substitute Part	Substitute Alias Part	Description Of
Number	per PCN	Drawing	Number	` ,	Number	Number(s)	Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-			
021171000	110			22-90"			
131802-000	NO			"1-1190958-1", "SO63-1-55-			
				20-90"			
169750-000	NO			"4-1191235-8", "S02-09-R"			
169750N002	NO			"5-1191235-1", "S02-09-			
				RCS453"			
174414-000	NO			"5-1191268-4", "SO63-2-55- 20-90"			
246656 000	NO			20-90" "5-1192609-4"			
<u>346656-000</u>	NU						
427243N001	NO			"5-1200084-5", "SO63-4- 9036-20CS2677"			
				"8-1193503-1", "S03-04-R-			
467449-000	NO			9035-100"			
				"7-1193600-4", "SO63-4-55-			
481022-000	NO			24-90"			
				"5-1193614-8", "SO63-4-			
482943-000	NO			9030"			
				"4-1193636-8", "S03-04-R-			
<u>485937-000</u>	NO			100"			
				"3-1194380-4", "SO63-1-55-			
<u>555162-000</u>	NO			22-90"			
E00742N00E	NO			"1194659-6", "S02-14-			
588742N005	NO			RCS453"			
600037.000	NO			"6-1194809-1", "SO63-4-55-			
608037-000	NO			22-90"			
656537-000	NO			"7-1195177-1", "S02-04-R"			
656537N002	NO			"7-1195177-4", "S02-04-			
03033711002	NO			RCS453"			
689088-000	NO			"8-1195411-4", "S03-04-R"			
764684-000	NO			"1195953-8", "SO63-2-55-			
, 04004-00 <u>0</u>	140			24-90"			
839158-000	NO			"3-1196548-7", "SO63-5-55-			
000100 000	140			20-90"			
882218-000	NO			"5-1196867-7", "SO63-5-55-			
	0			22-90"			
898168-000	NO			"1-1196982-0", "SO63-1-55-			
	-			22-5"			
898251-000	NO			"6-1196982-6", "SO63-4-01"			
903227-000	NO			"3-1197019-6", "SO63-1-01"			

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SO63-A-55-GA-C	131802-000		8	
SO63-X-00	187788-000		7	
SO63-X-9030	482943-000		7	
SO63-XX-01	133962-000		6	

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
024474 000	NO			"7-1190164-4", "SO63-2-			
021174-000	NO			55-22-90"			
121002 000	NO			"1-1190958-1", "SO63-1-			
131802-000	NO			55-20-90"			
169750-000	NO			"4-1191235-8", "S02-09-R"			
169750N002	NO			"5-1191235-1", "S02-09- RCS453"			
174414-000	NO			"5-1191268-4", "SO63-2- 55-20-90"			
346656-000	NO			"5-1192609-4"			
	-			"8-1193503-1", "S03-04-R-			
<u>467449-000</u>	NO			9035-100"			
				"5-1193614-8", "SO63-4-			
<u>482943-000</u>	NO			9030"			
FFF162 000	NO			"3-1194380-4", "SO63-1-			
<u>555162-000</u>	NO			55-22-90"			
608037-000	NO			"6-1194809-1", "SO63-4- 55-22-90"			
656537N002	NO			"7-1195177-4", "S02-04- RCS453"			
689088-000	NO			"8-1195411-4", "S03-04-R"			
764684-000	NO			"1195953-8", "SO63-2-55- 24-90"			
839158-000	NO			"3-1196548-7", "SO63-5- 55-20-90"			
882218-000	NO			"5-1196867-7", "SO63-5-			
898251-000	NO			55-22-90" "6-1196982-6", "SO63-4- 01"			

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SO63-X-00	187788-000		7	
SO63-X-9030	127429-000		7	
SO63-XX-01	133962-000		6	

Part Number(s) being Modified:

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Number	per PCN	Drawing	Number		Number	Number(s)	Difference
073170- 000	NO			"8-1190547-9", "SO63- 1-00"			

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-X-00	073170-000		7	