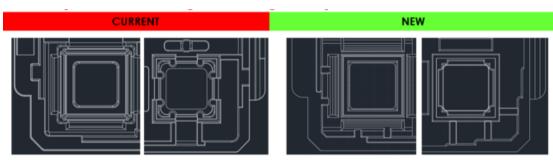
PCN Number:	202005260	01.2			PCN Date:	June 8, 2020	
Title: New Tray for	Title: New Tray for Select QFP Devices						
Customer Contact:		Dept:	Qua	lity Services			
Proposed 1 st Ship Date: Dec 8, 2020							
Change Type:							
Assembly Site	Design	☐ Wafer Bump Site			p Site		
Assembly Process	Data She	eet		Wafer Bump Material			
☐ Assembly Materials ☐ Part number change ☐ Wafer Bu					Wafer Bum	p Process	
☐ Mechanical Specification ☐ Test Site ☐ Wafer Fab Site							
✓ Packing/Shipping/Labeling ☐ Test Process ☐ Wafer Fab Materials				Materials			
☐ Wafer Fab Process							
PCN Details							

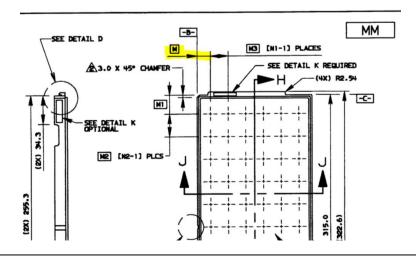
Description of Change:

Texas Instruments is pleased to announce the qualification of a new tray for the devices listed below. A comparison summary of the tray differences as follows:

Tray Comparison Table:



	4221057-0001	4224858-0001		
Supplier	UBOT	Peak		
Floor design	Circular square	Octagon		
Pitch M	15.45	15.40		
Cavity size (TOP and BOTTOM)	16.30 +/-0.1 14.60 +/-0.1	16.25 +/- 0.08 14.20 +/- 0.08		
Seating ht (TOP and BOTTOM)	1.70 +/- 0.08 1.07 +/- 0.08	1.70 +/-0.1 1.10 +/-0.1		



Engineering Validation Results

	4221057-0001 (UBOT)	4224858-0001 (Peak)	COMMENT
* Supplier Part Number :	UQ14141.40615XD	ND14141.4 0615 1 REVA	CHANGE
* Gram Weight:	158g	TBA	
* Surface Resistivity:	10 exp5 to 11	10 exp5 to 11	SAME
* Package Size :	14X14X1.4	14x14X1.4	SAME
* Package Type :	LQFP	LQFP	SAME
Temperature Rating:	150C	150C	SAME
Matrix (Column X Rows):	6 X 15	6X15	SAME
Raw Material:	MPPO	MPPO	SAME
Color:	BLACK	BLACK	SAME
FLOOR DESIGN			CHANGE

Items	4221057-0001 (UBOT)		4224858-0001 (Peak)			COMMENT	
Description	DIM	Upper Limits	Lower Limits	DIM	Upper Limits	Lower Limits	
Overall Length	322.6	322.85	322.35	322.6	322.85	322.35	NO CHANGE
Layout Length	315.0	315.25	314.75	315.0	315.25	314.75	NO CHANGE
Layout Width	135.9	136.15	135.65	135.9	136.15	135.65	NO CHANGE
Layout Length on Top Stack frame	311.15	311.40	311.02	311.15	311.40	311.02	NO CHANGE
Layout Width on Top Stack frame	132.08	132.33	131.95	132.08	132.33	131.95	NO CHANGE
Layout Length on Bottom Stack frame	311.66	311.91	311.53	311.66	311.91	311.53	NO CHANGE
Layout Width on Bottom Stack frame	132.59	132.84	132.46	132.59	132.84	132.46	NO CHANGE
End Tab Length	92.1	92.35	91.85	92.1	92.35	91.85	NO CHANGE
Overal Height	7.62	7.75	7.49	7.62	7.75	7.49	NO CHANGE
Stack Height	1.27	1.40	1.14	1.27	1.40	1.14	NO CHANGE
Distance of tray singulation from corner of tray	34.3	34.55	34.05	34.3	34.55	34.05	NO CHANGE
Tray singulation width	25.4	25.65	25.15	25.4	25.65	25.15	NO CHANGE
Tray Lifting surface height	2.54	2.67	2.41	2.54	2.67	2.41	NO CHANGE
Pitch M	15.45	15.58	15.32	15.40	15.53	15.27	CHANGE
Pitch M3	21.00	21.13	20.87	21.00	21.13	20.87	NO CHANGE
Pitch M1	15.40	15.53	15.27	15.40	15.53	15.27	NO CHANGE
Pitch M2	20.30	20.43	20.17	20.30	20.43	20.17	NO CHANGE
Live bug fence to fence	16.30	16.40	16.20	16.25	16.33	16.17	CHANGE
Dead bug fence to fence	14.60	14.70	14.50	14.20	14.30	14.10	CHANGE
Package seating height (Top)	1.70	1.62	1.78	1.70	1.80	1.60	CHANGE
Package seating height (Bottom)	1.07	0.99	1.15	1.10	1.20	1.00	CHANGE

Reason for Change:

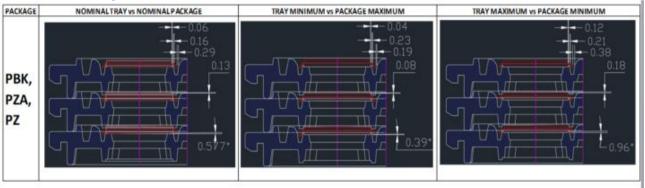
New tray eliminate tray warpage and unit stuck up

Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):

None

Anti	Anticipated impact on Material Declaration						
	Material Declaration p		Material Declarations or Product Content reports are driven from production data and will be available following the production release. Upon production release the revised reports can be obtained at the site link below http://www.ti.com/quality/docs/materialcontentsearch.tsp				
	Changes to product identification resulting from this PCN:						
	tray						
Proc	Product Affected:						
C33	36A049PZQTW	S4MF04201SPZSQ1		SN74V293PZAEP	TMS470AV3388IPZQQ1		
C33	36A050PZQTW	S4MF04207SPZQQ1		TMS320F28015PZQ	TMS470AVF336HPZQQ1		
DEC)17001APZQ	S4MF04207SPZSQ1		TMS320F28016PZQ	TMS470AVF336IPZQQ1		
DEC)17005APZQ	S4MF06607BSPZQQ1		TMS320F2801PZQ	TMS5700232BPZQQ1		
DEC)17008APZQ	SD2802PZQ-60		TMS320F2802PZQ	TMS5700332APZQQ1		
F28	0049PZQ	SD2811PBKQ		TMS320F2806PZQ	TMS5700332BPZQQ1		
S47	0PV246BBPZQQ1	SM320F206PZEP		SM320F206PZEP		TMS320F2808PZQ	TMS5700432BPZQQ1
S47	0PV348BPZQQ1	SM320F2801PZMEP		TMS320F2809PZQ	TMS5700714APZQQ1		
S4N	MF01104SPZQQ1	SM320	F2808PZMEP	TMS320F2810PBKQ	TMS5700914APZQQ1		
S4N	MF03107SPZQQ1	SN74V	263PZAEP	TMS320F2811PBKQ			
S4N	4F04201SPZQQ1	SN74V283PZAEP		TMS470AV3388HPZQQ1			

Device Fit Analysis:



- · X and Y clearance is not greater than 0.5 mm
- · Rotation is less than 10 degrees

For questions regarding this notice, e-mails can be sent to the contacts shown below or your local Field Sales Representative.

Location	E-Mail
USA	PCNAmericasContact@list.ti.com
Europe	PCNEuropeContact@list.ti.com
Asia Pacific	PCNAsiaContact@list.ti.com
WW PCN Team	PCN_ww_admin_team@list.ti.com

IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATASHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, or other requirements. These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale (www.ti.com/legal/termsofsale.html) or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.