

Solder pot plug and socket

# SOLDER POT PLUG AND SOCKET

**FL** 







Solder pot socket

### **Features**

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.
- · Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- · Insulator housings are made of a heat-resistant glass-filled PBT resin

### Standards •

- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance

# Specifications -

#### **Materials**

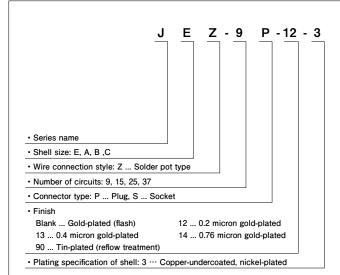
Connector	Part name	Material and Finish		
		Brass, gold-plated product:		
		Nickel-undercoated,		
	Contact	Mating part; gold-plated		
Plug	Contact	Solder tail; tin-plated (reflow treatment)		
riug		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		
		Phosphor bronze,		
		gold-plated product:		
	Contact	Nickel-undercoated,		
		Mating part; gold-plated		
Socket		Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		

#### Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.

#### Model number identification

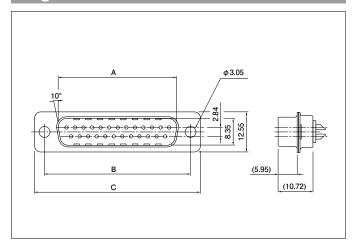


Note: 1. The relationship between number of circuits and shell size is shown below.

9: E, 15: A, 25: B, 37: C

2. Contact JST for special plating requirements.

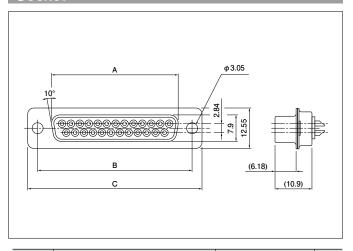
#### Plug



Circuits	Model No.			Dimensions (mm)		
Circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100
15	JAZ-15P-3	_	25.25	33.32	39.14	100
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

#### Socket



Circuits	Mode	Dimensions (mm)			Q'ty/	
Circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	JBZ-25S-90-3	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

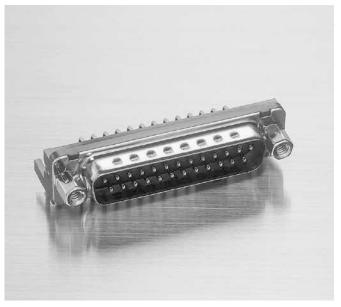
RoHS2 compliance Gold-plated products display (LF)(SN) on a label.



Right angle through-hole plug and socket

### RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET

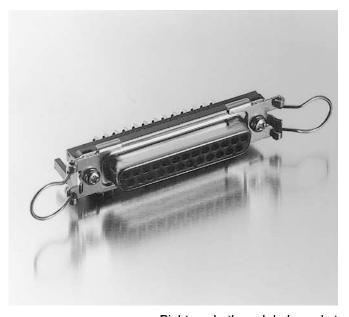




Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with rectangular lock screw blocks)



Right angle through-hole socket (with bail lock)

### **Features**

- The socket contacts are made by high-speed stamping presses.
   This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- Metric, inch or other lock screw blocks are available for fastening mating plugs.

# Specifications -

#### **Materials**

Part name		Material and Finish		
		Brass, gold-plated product: Nickel-undercoated,		
		Mating part; gold-plated		
	Plug	Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
Contact		tin-plated (reflow treatment)		
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part; gold-plated		
		Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
Insulator		Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated		
Rectangular lock screw block		Zinc, copper-undercoated, nickel-plated		
Grounding adapter having a 3.	2 mm dia. hole	Stool connect undergosted injekted plated		
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, nickel-plated		
Grounding adapter having a spring lock lever		Brass, nickel-undercoated, tin/copper alloy-plated		
Spring lock	Bail lock	Stainless steel		
Opinig lock	Accepts bail lock	Statilless steel		

#### Characteristics

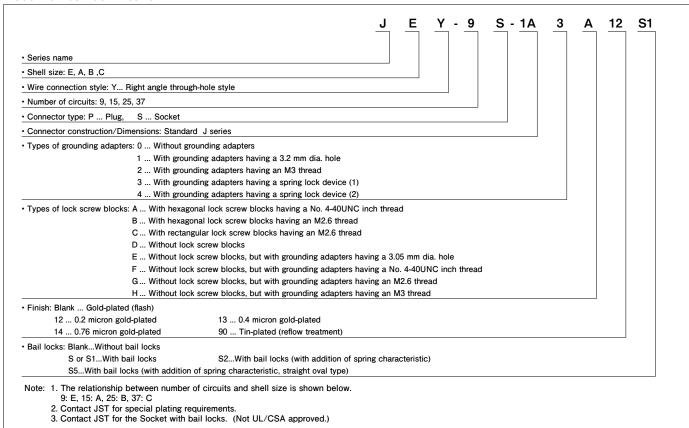
Current rating	3 A AC/DC (2 A AC/DC for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable	1.6 mm
PC board thickness	1.0 mm

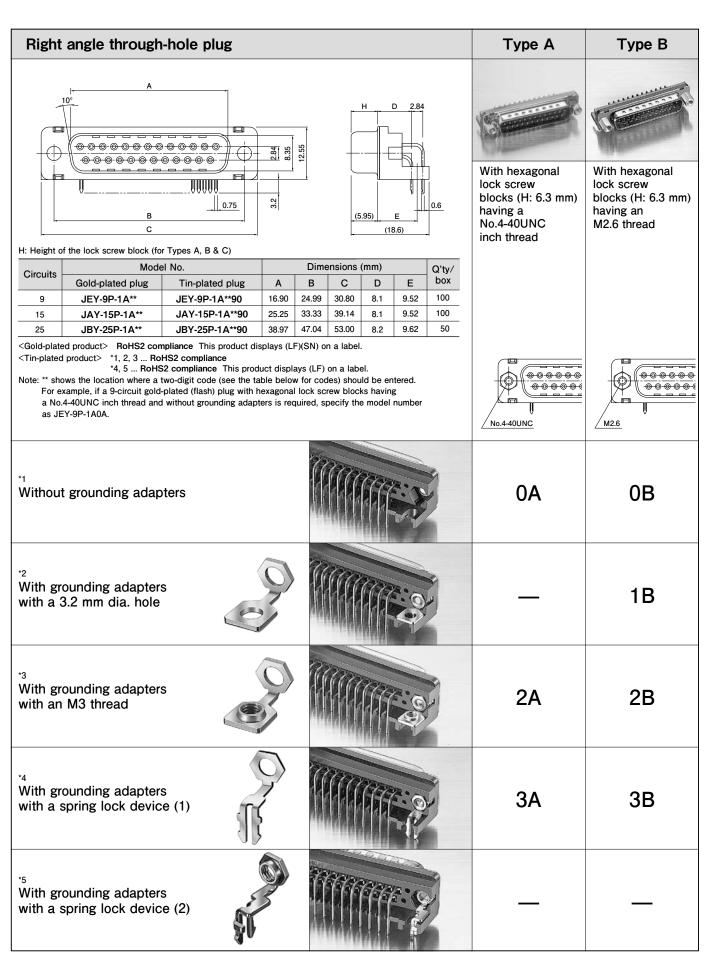
Note: Contact JST for details.

**Standards** 

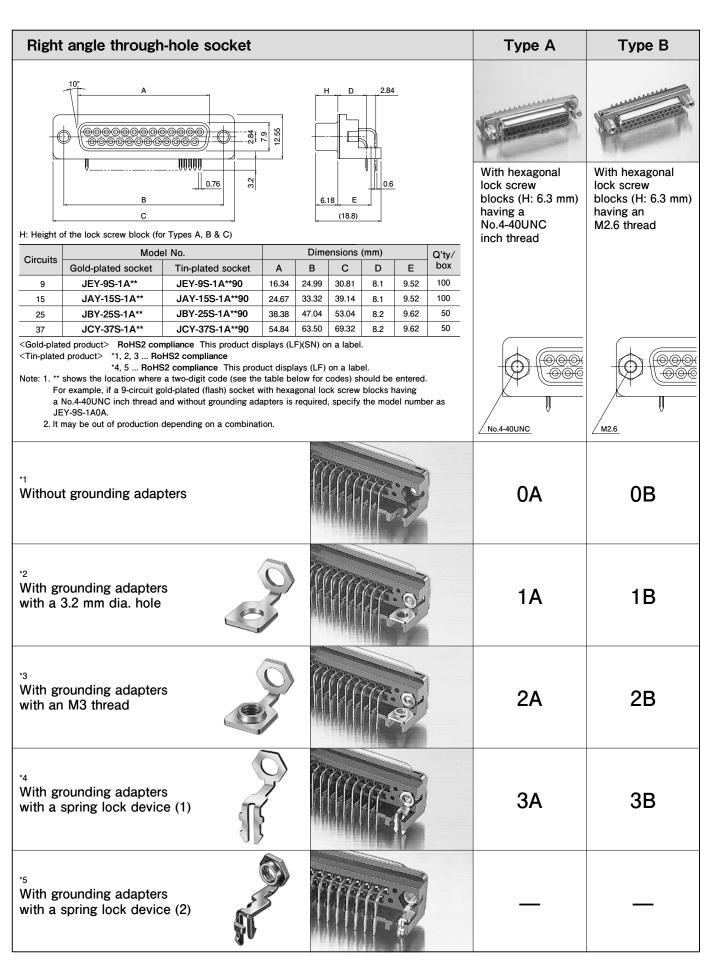
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance

#### Model number identification



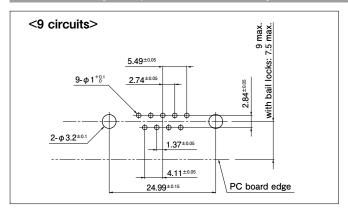


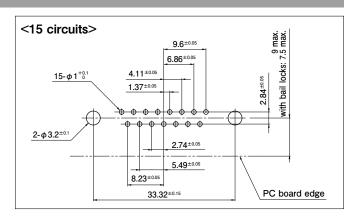
Type C	Type D	Type E	Type F	Type G	Type H
					C. C
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw be: Grounding adapter ha	s no thread.	curing separately-purchase	d lock screw blocks (*2)
having an M2.6 thread		Use a lock screw block of Model number JFS-( )S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number JFS-3S-( )1W(M)
M2.6		\$\frac{1}{43.05}\$	No.4-40UNC	M2.6	M3
0C	0D	_			
1C	1D	_	1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

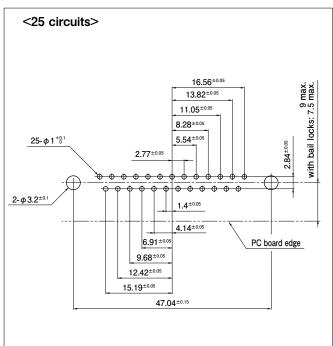


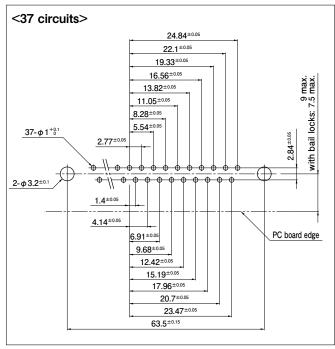
Type C	Type D	Type E	Type F	Type G
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw I E: Grounding adapter ha F, G: Grounding adapter purchased lock scr	is no thread. 's have a thread (*1) for se	curing separately-
having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-( )1W(M)
M2.6		#3.05	No.4-40UNC	M2.6
0C	0D			
1C	1D	1E	1F	1G
2C	2D	2E	2F	
3C	3D	3E	3F	3G

### PC board layout (viewed from component side)





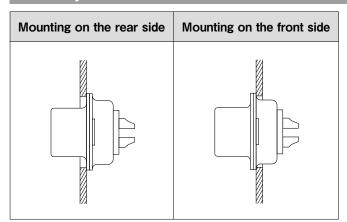




Note: 1. Tolerances are non-cumulative: ± 0.05 mm for all centers.

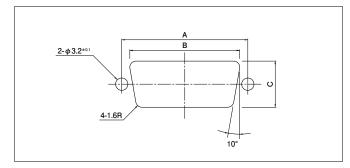
2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

#### Panel layout



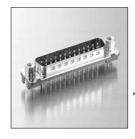
The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



Circuits	A±0.15	B±0.2	C±0.2
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

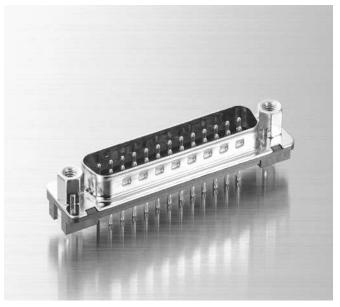
Note: The dimensions above should serve as a guideline. Contact JST for details.

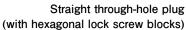


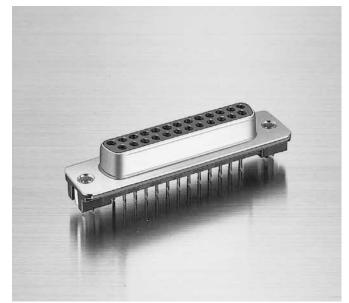
Straight through-hole plug and socket

## STRAIGHT THROUGH-HOLE PLUG AND SOCKET









Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

### **Features**

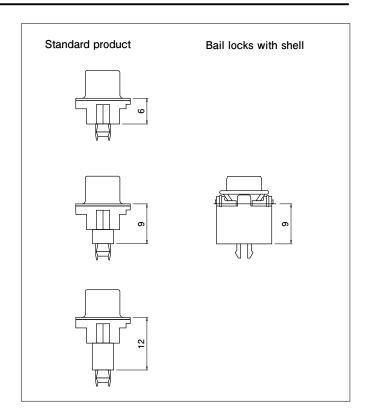
- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

### Standards -

Recognized E60389

⊕ Certified LR20812

- Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance



# **Specifications**

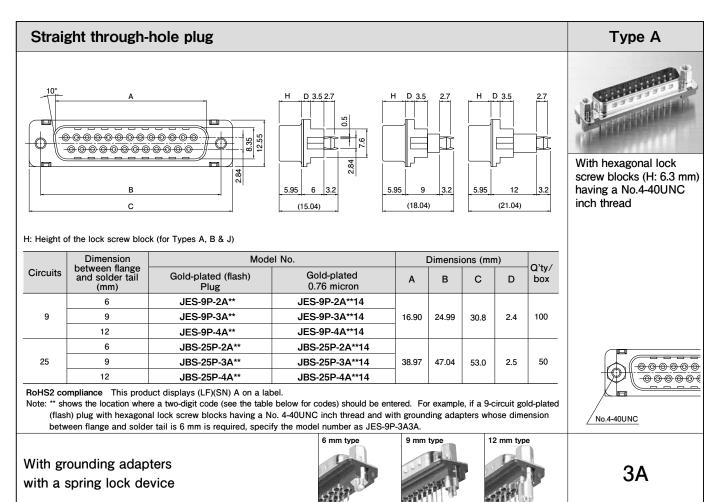
#### **Materials**

Part r	name	Material and Finish		
		Brass, gold-plated product: Nickel-undercoated,		
	Plug	Mating part; gold-plated		
Contact		Solder tail; tin-plated (reflow treatment)		
		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part; gold-plated		
		Solder tail; tin-plated (reflow treatment)		
Insulator	'	Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw bloc	k	Steel, copper-undercoated, nickel-plated		
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated		
with spring lock device Stamping product Brass, tin-plated (reflow treatment)		Brass, tin-plated (reflow treatment)		
Caring last	Bail lock	Obsiders should		
Spring lock	Accepts bail lock	Stainless steel		

#### Characteristics

Current rating	3 A AC/DC
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Note: Contact JST for details.



#### Model number identification

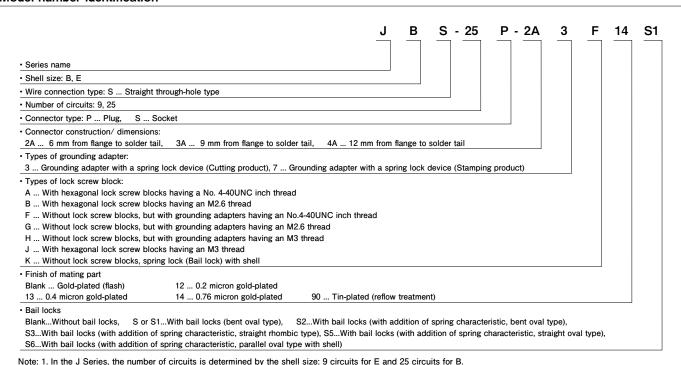
2. Contact JST for special plating requirements.

3B

3. Contact JST for the dimensions between the flange and solder tail other than those listed above

Grounding adapters that can secure printed circuit boards are also available.
 Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)

3F



Type F Type B Type G Type H Type J Without lock screw blocks With hexagonal lock With hexagonal lock screw blocks F, G, H: Grounding adapters have a thread (\*1) for securing separatelyscrew blocks purchased lock screw blocks (\*2) (H: 6.3 mm) (H: 6.3 mm) having an M2.6 thread having an M3 thread \*1: No.4-40UNC inch \*1: M2.6 thread \*1: M3 thread \*2: Model number \*2: Model number thread \*2: Model number SFS-2.6S-()1W(M) SFS-3S-( )1W(M) SFS-4S-( )1W(M) <del>00000</del> <del>00000</del> <del>00000</del> <del>00000</del> 00000 00000 <del>00000</del> 00000 00000 / M2.6 No.4-40UNC / M2.6 / мз /мз

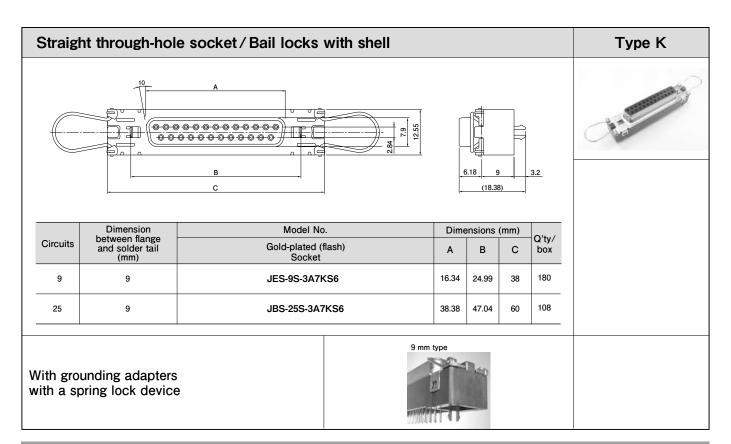
3G

3H

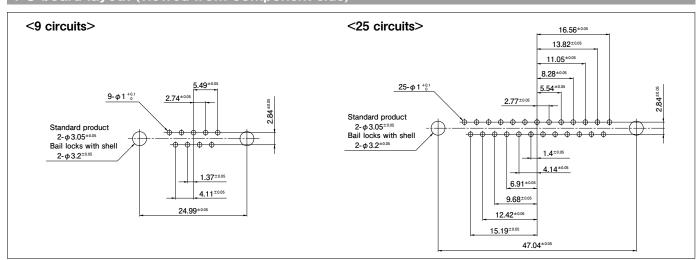
3J

#### Type A Straight through-hole socket / Standard product With hexagonal lock screw blocks (H:6.3 mm) 6.18 having a No.4-40UNC inch thread (15.38)(18.38)(21.38)H: Height of the lock screw block (for Types A, B & J) Dimension Model No. Dimensions (mm) Q'ty/ between flange and solder tail (mm) Circuits Gold-plated Gold-plated (flash) Α В С D Tin-plated box 0.76 micron socket JES-9S-2A\*\* JES-9S-2A\*\*14 6 9 9 JES-9S-3A\*\* JES-9S-3A\*\*14 24.99 100 16.34 30.8 2.4 12 JES-9S-4A\*\* JES-9S-4A\*\*14 6 JBS-25S-2A\*\* JBS-25S-2A\*\*14 JBS-25S-2A\*\*90 25 9 JBS-25S-3A\*\* JBS-25S-3A\*\*14 JBS-25S-3A\*\*90 50 38.38 47.04 53.0 2.5 12 JBS-25S-4A\*\* JBS-25S-4A\*\*14 <Gold-plated product> RoHS2 compliance This product displays (LF)(SN) A on a label. 000000 <Tin-plated product> RoHS2 compliance This product displays (LF) A on a label. Note: \*\* shows the location where a two-digit code (see the table below for codes) should be entered. For example, if a 9-circuit gold-plated (flash) socket with hexagonal lock screw blocks having a No. 4-40UNC inch thread and with grounding adapters whose dimension / No.4-40UNC between flange and solder tail is 6 mm is required, specify the model number as JES-9S-3A3A. 6 mm type 9 mm type 12 mm type With grounding adapters **3A** with a spring lock device

Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw block F, G, H: Grounding adapt lock screw block	ers have a thread (*1) for securi	ng separately-purchased	With hexagonal lock screw blocks
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number SFS-3S-( )1W(M)	(H: 6.3 mm) having an M3 thread
(M2.6)	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H Note: JBS-25S-2A3H is excluded	3J



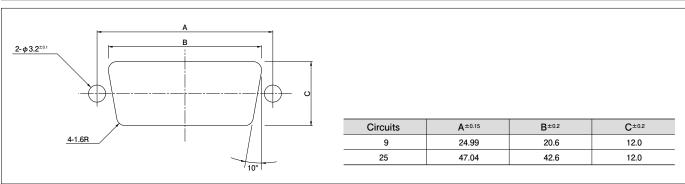
### PC board layout (viewed from component side)



Note: 1. Tolerances are non-cumulative:  $\pm$  0.05 mm for all centers.

2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

#### Panel layout



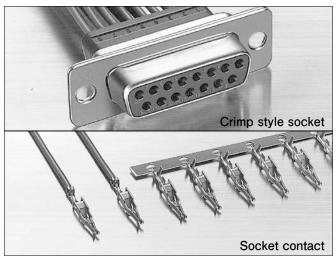


Crimp style plug and socket

#### CRIMP STYLE PLUG AND SOCKET







## **Features**

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
   Moreover, JST's advanced technological knowledge and
- experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

# **Specifications**

#### Materials

Connector	Part name	Material and Finish
		Brass, gold-plated product:
		Nickel-undercoated,
Plug	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
		tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
	Contact	Nickel-undercoated,
Socket	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

#### Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits) (AWG #20)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

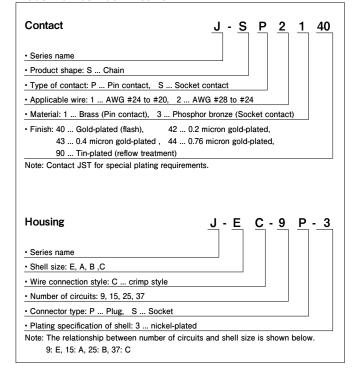
Note: Contact JST for details.

## **Standards**

Recognized E60389

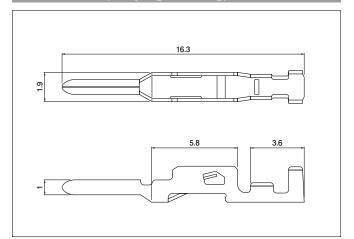
Certified LR20812

#### Model number identification

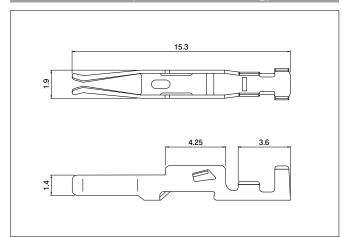


- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance

### Pin contact (for plug housing)



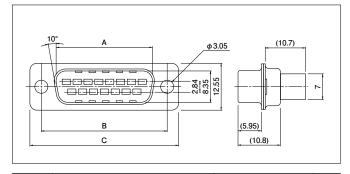
### Socket contact (for socket housing)



Model No.			Applica	ble wire	
Pin c	ontact	Socket contact Inst		Insulation O.D.	Q'ty/reel
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	# 24~# 20	1.1~1.8	
J-SP2140	J-SP2190	J-SS2340	# 28~# 24	0.9~1.3	10,000

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

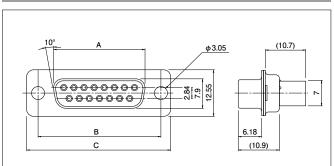
## Plug housing



Circuits	Model No.	Dime	Q'ty/		
	Model No.	Α	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

RoHS2 compliance

# Socket housing



Circuits	Model No.	Dime	Q'ty/		
Circuits			В	С	box
9	JEC-9S-3	16.34	24.99	30.80	100
15	JAC-15S-3	24.67	33.33	39.14	100
25	JBC-25S-3	38.38	47.04	53.04	50

RoHS2 compliance

## **Crimping machine, Applicator**

Contact	Crimping machine	Applicator	Crimp applicator with dies
J-SP1***			APLMK J-SP/SS1
J-SS1***	AP-K2N	MKS-L	APLMK J-SP/SS1
J-SP2***	AP-NZIN	IVINO-L	APLMK J-SP/SS2
J-SS2***	2***		APLMK J-SP/SS2



# DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention shielding cover (J cover)

#### J COVER





## **Features**

- This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.
- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance

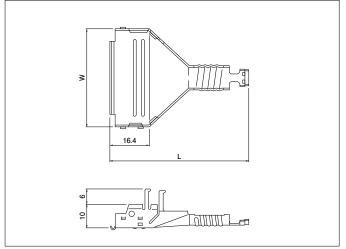
#### Standards -

Recognized E60389

#### Applicable cable dimensions

Circuits	J series	9	15	25	37
Circuits	JK series	15	_	_	_
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

## Shielding cover A



J series		JK series		Dimensions (mm)		Q'ty/
Circuits	Model No.	Circuits	Model No.	W	L	box
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	_	_	27.6	46.9	150
25	J-SC25A	_	_	41.4	57.0	100
37	J-SC37A	_	_	57.8	70.6	125

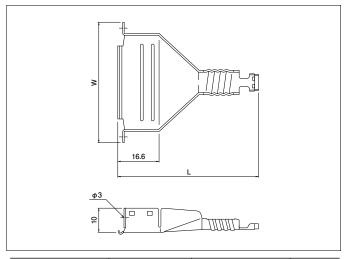
#### Material and Finish

Steel, copper-undercoated, nickel-plated

#### RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.

### Shielding cover B



Circ	cuits	Model No.	Dimensions (mm)		O'ty/boy
J series	JK series	Wiodel IVO.	W	L	Q'ty/box
9	15	J-SC9B	30.0	(42.0)	200
15	_	J-SC15B	38.0	(46.9)	150
25	_	J-SC25B	52.0	(57.0)	150
37	_	J-SC37B	68.0	(70.6)	100

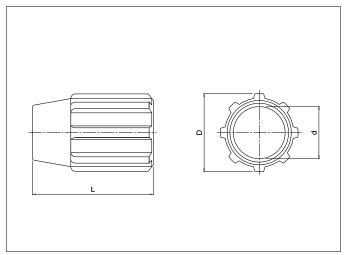
Material and Finish

Steel, copper-undercoated, nickel-plated

#### RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

### Cover nut

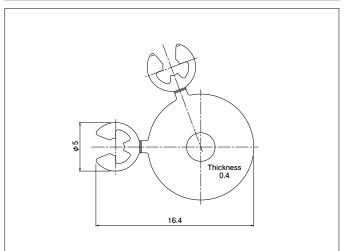


Circuits	Model No.	D	d	L	Q'ty/box
9	J-CN9 · 15	13.6	7.2	19.0	1.000
15	0-0113 13	13.0	1.2	13.0	1,000
25	J-CN25	16.4	8.4	25.0	1,000
37	J-CN37	18.8	10.4	28.0	1,500

Material
Glass-filled, PBT, UL94V-0, black

#### RoHS2 compliance

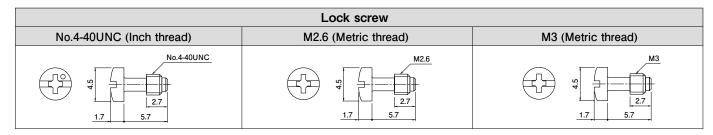




Model No.	Q'ty/box		
J-ER	5,000		
Material			
Stainless steel			

RoHS2 compliance

Note: The cover nuts, lock screws and E-rings are used with both the J and JK series connectors.



Type of screw	Model No.	Q'ty/box
No.4-40UNC (Inch thread)	J-SL-1C	5,000
M2.6 (Metric thread)	J-SL-2C	5,000
M3 (Metric thread)	J-SL-3C	5,000

Material and Finish
Steel, copper-undercoated, nickel-plated

#### RoHS2 compliance

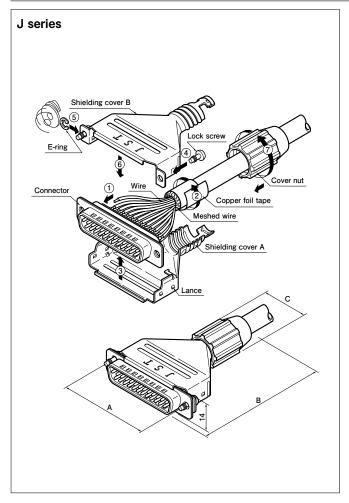
Use the following Model Nos. when ordering J-covers as a set.

Ose the followi	ing woder was. When ordering	U-00V613 as a s	et.		
J series			JK series	Parts in one set	
Circuits	Model No.	Circuits	Model No.	Faits iii one set	Q'ty/box
9	J-C9-( )C	15	JK-C15-( )C	Shielding cover A 1 pc.	25
15	J-C15-( )C	_	_	Shielding cover B	25
25	J-C25-( )C	_	-	Lock screw	20
37	.I-C37-(_)C	_	_	E-ring 1 set	10

RoHS2 compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

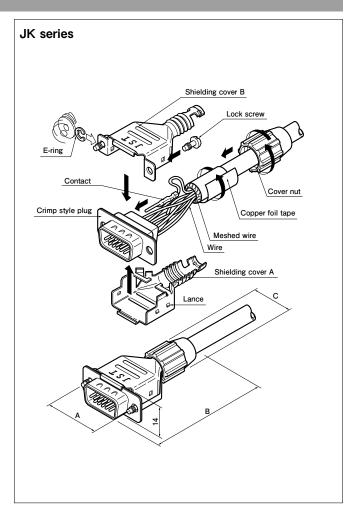
#### J-cover assembly procedure



#### Assembly procedure

- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.

Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



#### **Dimensions after assembly**

Circ	cuits	D	imensions (mm)	
J series	JK series	Α	В	С
9	15	24.99	(49.0)	13.6
15	_	33.32	(53.0)	13.6
25	_	47.04	(64.5)	16.4
37	_	63.50	(78.5)	18.9



# DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

### **MOLD COVER**



## **Features**

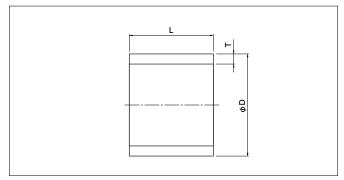
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.
- \* RoHS2 compliance

#### Applicable cable diameter

Circ	cuits	Cable O.D. (mm)		
J series	JK series	Cable O.D. (IIIII)		
9	15	8.6 <sup>±0.2</sup>		
15	_	7.6 <sup>±0,2</sup>		
25	_	8.6 <sup>±0.2</sup>		

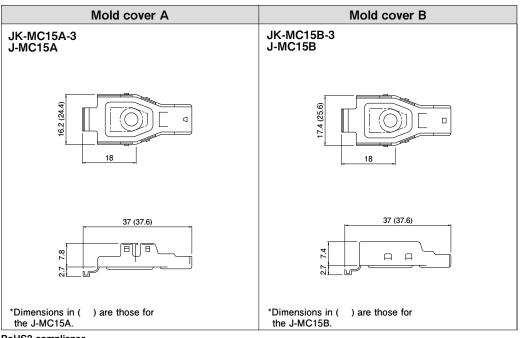
Note: Contact JST for cables other than those listed above.

### Ferrule



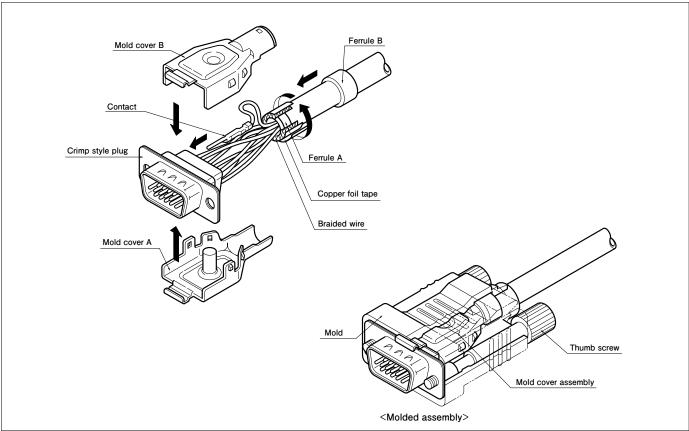
Circuits		Ferrule	Dimensions (mm)			
J series	JK series	renule	φD	Т	L	
9 • 25	15	Α	8.0	0.5	4.0	
9 - 23		В	11.3	0.6	8.0	
15	-	Α	7.0	0.5	4.0	
15		В	10.5	0.6	8.0	

RoHS2 compliance



RoHS2 compliance

## Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

#### Assembly procedure

#### 1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

#### 2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

#### 3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

Circuits		Donto nomo	Model No	Material and Finish	014//	
J series	JK series	Parts name	Model No.	Material and Finish	Q'ty/bag	
		Mold cover A	JK-MC15A-3	Charl company undergrated minkel plated	500	
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, nickel-plated		
9		Ferrule A	JK-FL15A-8.0C	Common tip plated	1,000	
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500	
			Mold cover A	J-MC15A	Charl company undergrated minkel plated	200
15	_	Mold cover B	J-MC15B	Steel, copper-undercoated, nickel-plated	200	
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500	

RoHS2 compliance

#### **Crimping machine, Applicator**

Contact	Crimping machine Applicator		Crimp applicator with dies	
JK-FL15B-11.3	AD KON	MKO L DO	APLMK JK-MC15	
J-FL15B-10.5	AP-K2N	MKS-L-RG	APLSC JK-MC15	



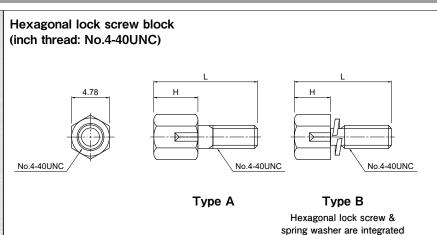
# DSUBMINIATURE J.JH.JK&KH SERIES

### Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

### LOCK SCREW BLOCK



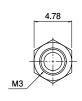


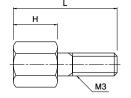
Applicable series  Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	Α	Continuo con de la continuo della continuo della continuo de la continuo della co	
Model No.	JFS-4S-C1W	KFS-4S-C1W	_	_	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	Б	_	
	JFS-4S-C1WM	KFS-4S-C1WM	_	HFS-4S-C1WM	5.5	В	_	

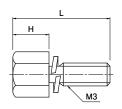
#### RoHS2 compliance



# Hexagonal lock screw block (metric thread: M3)







Type A

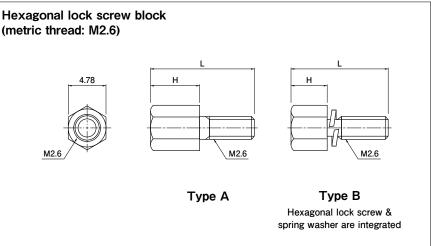
Type B
Hexagonal lock screw &
spring washer are integrated

Applicable series  Dimension/ Model No.	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	15.0	10.0	11.8				
	-	SFS-3S-B1W	-	4.8	Α	Spring washer 1 pc.	
Model No.	-	SFS-3S-C1W	HFS-3S-C1W	5.5	<b>A</b>	Spring washer 1 pc.	2,000
	_	_	-	4.8	В	_	2,000
	KFS-3S-C1WM	_	-	5.5		_	

RoHS2 compliance

# **D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES**

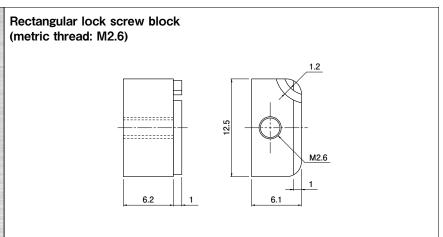




Applicable series  Dimension/ Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-2.6S-C1N	_	-	-	5.5	A	Spring washer 1 pc. Nut 1 pc.	
Model No.	JFS-2.6S-B1W	KFS-2.6S-B1W	SFS-2.6S-B1W	_	4.8		Spring washer 1 pc.	2,000
	JFS-2.6S-B1WM	_	SFS-2.6S-B1WM	HFS-2.6S-B1WM	4.8	В		
	JFS-2.6S-C1WM	_	SFS-2.6S-C1WM	_	5.5	В	_	

RoHS2 compliance

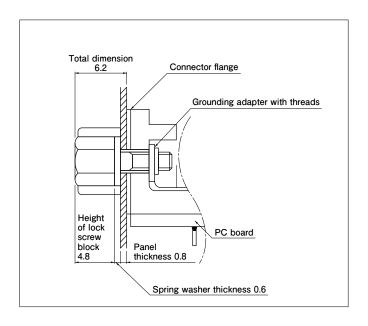




Model No.	Attachment	Q'ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

RoHS2 compliance

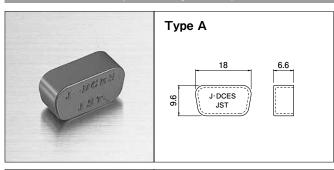
# D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



#### Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

### **DUST COVER (for receptacles)**



Fe	Type B
1-pers-1	18

Туре	Circuits		Madal No	O'ty/hoy
Type	J series	JK series	Model No.	Q'ty/box
Α	9	15	J-DCES	1,000
В	9	15	J-DCES-1	1,000

Material
PA, UL94V-0, black

RoHS2 compliance

## **EXTRACTION TOOL**



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applicable Connector		Model No.
J series		DEJ-0.3
IV aprice	Plug	KEJ-0.7
JK series	Receptacle	KEJ-0.4