

413B

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Identifier:** Heavy Duty Flux Remover

**Other Means of Identification:** Décapant de Flux Surpuissant

**Related Part #** 413B-1L, 413B-4L, 413B-20L

### Recommended Use and Restriction on Use

**Use:** Flux remover for electronics


**Uses Advised Against:** For industrial use only

### Details of Manufacturer or Importer

#### Manufacturer

MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA


MG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA

 +1-800-340-0772

**FAX** +1-800-340-0773

**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)

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 +1-905-331-1396

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**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)

**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents)  
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**  
(Service access code: 335388)



**For emergencies involving the transport of dangerous goods;** 24/7 service  
CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones

**413B**
**Section 2: Hazard(s) Identification**
**Classification of Hazardous Chemical**
**GHS Categories**

Criteria	Category	Signal Word	Pictograms
Flammable liquids	2	Danger	Flame
Eye Irritation	2A	Warning	Exclamation
Specific Target Organ Toxicity      Single Exposure	3	Warning	Exclamation

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity). Severity categories rankings do not allow comparisons between classes.

**Label Elements**

<b>Signal Word</b>	<b>DANGER</b>
<b>Pictograms</b>	<b>Hazard Statements</b>
	H225: Highly flammable liquid and vapor
	H319: Causes serious eye irritation H336: May cause dizziness or drowsiness
<b>Prevention</b>	<b>Precautionary Statements</b>
P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, and lighting equipment.

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<b>Prevention</b>	<b>Precautionary Statements</b>
P243	Take action to prevent static discharges.
P261	Avoid breathing mist, vapors, and spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, and eye protection.
P264	Wash hands thoroughly after handling.
<b>Response</b>	<b>Precautionary Statements</b>
P370 + P378	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing Rinse affected areas with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a POISON CENTER or doctor if you feel unwell.
<b>Storage</b>	<b>Precautionary Statements</b>
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
<b>Disposal</b>	<b>Precautionary Statements</b>
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

**Hazards Not Otherwise Classified**

<b>Other Criteria</b>	<b>Hazard Statements/Precautionary Statement</b>	<b>Signal Word</b>	<b>Pictograms</b>
Defats skin	Repeated exposure may cause skin dryness or cracking.	Not applicable	Not applicable

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**Section 3: Composition/Information on Ingredients**

CAS #	Chemical Name	%(weight)
67-64-1	acetone	33%
141-78-6	ethyl acetate	33%
67-63-0	propan-2-ol <sup>a)</sup>	33%

a) Commonly known as isopropyl alcohol (IPA)

**Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
<b>IF ON SKIN (or hair)</b>	P303 + P361 + P353
<b>Immediate Symptoms</b>	<i>dry skin, mild irritation</i>
<b>Response</b>	Take off immediately all contaminated clothing. Rinse affected areas with water or shower.
<b>IF IN EYES</b>	P305 + P351 + P338, P337 + P317
<b>Immediate Symptoms</b>	<i>redness, serious irritation, pain</i>
<b>Response</b>	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  If eye irritation persists: Get medical help.
<b>IF INHALED</b>	P304 + P340, P312
<b>Immediate Symptoms</b>	<i>cough, dizziness, drowsiness, headaches, weakness, unconsciousness</i>
<b>Response</b>	Remove person to fresh air and keep comfortable for breathing.  Call a POISON CENTER or doctor if you feel unwell.
<b>IF SWALLOWED</b>	P301 + P330, P331
<b>Immediate Symptoms</b>	<i>nausea, headache, dizziness, drowsiness, weakness, abdominal pain, unconsciousness</i>
<b>Response</b>	Rinse mouth. Do NOT induce vomiting.

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**Section 5: Fire-Fighting Measures**

<b>Extinguishing Media</b>	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.  Use water spray to cool containers.
<b>Specific Hazards</b>	The vapors are heavier than air and may accumulate in low-lying areas. Vapors may travel long distances and ignite at an ignition source, which can cause a flashback or an explosion.
<b>Combustion Products</b>	Produces carbon oxides (CO, CO <sub>2</sub> ).
<b>Fire-Fighter</b>	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

**Section 6: Accidental Release Measures**

<b>Personal Protection</b>	See personal protection equipment in Section 8.
<b>Precautions for Response</b>	Avoid breathing mist, spray, or vapors. Remove or keep away all sources of ignition or extreme heat.
<b>Environmental Precautions</b>	Prevent spill from entering drains and waterways.
<b>Containment Methods</b>	Contain with inert absorbent (such as soil, sand, vermiculite).
<b>Cleaning Methods</b>	Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces of residue.  <b>RECOMMENDATION:</b> Use a grounded stainless steel or carbon steel container or a solvent resistant plastic container.
<b>Disposal Methods</b>	Dispose of spill waste according to Section 13.

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**Section 7: Handling and Storage**
**Prevention**

Keep out of reach of children.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment. Take action to prevent static discharges.

Avoid breathing mist, vapors, and spray. Use only outdoors or in a well-ventilated area. Keep container tightly closed.

**Handling**

Wear protective gloves, protective clothing, and eye protection.

Wash hands thoroughly after handling.

**Storage**

Store in a well-ventilated place. Keep cool.

Store locked up.

**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
acetone	ACGIH	500 ppm	750 ppm
	U.S.A. OSHA PEL	1 000 ppm	Not established
	Canada AB	500 ppm	750 ppm
	Canada BC	250 ppm	500 ppm
	Canada ON	500 ppm	750 ppm
	Canada QC	750 ppm	1 000 ppm
ethyl acetate	ACGIH	400 ppm	Not established
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	400 ppm	Not established
	Canada BC	150 ppm	Not established
	Canada ON	Not established	Not established
	Canada QC	400 ppm	Not established

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<b>Chemical Name</b>	<b>Country</b>	<b>Long Term Exposure Limits (PEL)</b>	<b>Short Term Exposure Limits (STEL)</b>
propan-2-ol	ACGIH	200 ppm (TWA)	400 ppm
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	200 ppm	400 ppm
	Canada BC	200 ppm	400 ppm
	Canada ON	200 ppm	400 ppm
	Canada QC	400 ppm	500 ppm

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from by RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

**Engineering Controls**

**Ventilation** Keep airborne concentrations below the occupational exposure limits (OEL).

**Personal Protective Equipment**

**Eye protection** Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Use safety glasses with lateral protection (side shields).

**Skin Protection** For likely contacts, use of protective butyl rubber, fluorinated rubber, or other chemically resistant gloves.

For incidental contacts, use nitrile, natural latex rubber, or other chemically resistant gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist, vapors, or spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

**General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.

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**Section 9: Physical and Chemical Properties**

<b>Physical State</b>	Liquid	<b>Lower Flammability Limit</b> <sup>b)</sup>	2%
<b>Appearance</b>	Colorless	<b>Upper Flammability Limit</b> <sup>b)</sup>	13%
<b>Odor</b>	Ethereal	<b>Vapor Pressure @20 °C</b> <sup>b)</sup>	134 hPa [101 mmHg]
<b>Odor Threshold</b>	Not available	<b>Vapor Density</b>	≥2 (Air =1)
<b>pH</b>	Not available	<b>Relative Density @25 °C</b>	0.75
<b>Freezing/Melting Point</b>	Not available	<b>Solubility in Water</b>	Partially miscible
<b>Initial Boiling Point</b> <sup>a)</sup>	≥56 °C [≥132 °F]	<b>Partition Coefficient n-octanol/water</b>	Not available
<b>Flash Point</b> <sup>a)</sup>	-17 °C [1.4 °F]	<b>Auto-ignition Temperature</b> <sup>c)</sup>	425 °C [797 °F]
<b>Evaporation Rate</b>	Not available	<b>Decomposition Temperature</b>	Not available
<b>Flammability</b>	Highly Flammable	<b>Viscosity @40 °C</b>	<20.5 mm <sup>2</sup> /s

a) Based on acetone boiling point and closed cup value

b) Calculated value using Raoult's Law and LeChatelier principle

c) Propan-2-ol auto-ignition value, which is the lowest among the mixture components.

**Section 10: Stability and Reactivity**

<b>Reactivity</b>	Not available
<b>Chemical Stability</b>	Chemically stable at normal temperatures and pressures
<b>Conditions to Avoid</b>	Avoid ignition sources, excessive heat, and incompatible substances.
<b>Incompatibilities</b>	Strong oxidizing agents, strong acids, aluminum powder at temperatures ≥49 °C [≥120 °F]
<b>Polymerization</b>	Will not occur
<b>Decomposition</b>	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.



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**Section 11: Toxicological Information**
**Summary of Effects and Symptoms by Routes of Exposure**

<b>Eyes</b>	Causes redness, serious irritation, or pain.
<b>Inhalation</b>	May cause cough, dizziness, drowsiness, and headaches. A severe overexposure can cause weakness and unconsciousness.
<b>Ingestion</b>	May cause nausea, headaches, dizziness, drowsiness, weakness, abdominal pain, and unconsciousness.
<b>Skin</b>	May cause dry skin and mild irritation.
<b>Chronic</b>	Prolonged or repeated exposure may cause skin dryness, cracking, as well as defatting the skin.

**Acute Toxicity (Lethal Exposure Concentrations)**

<b>Chemical Name</b>	<b>LD50 oral</b>	<b>LD50 dermal</b>	<b>LC50 inhalation</b>
acetone	5 800 mg/kg Rat	20 mL/kg Rabbit <sup>a)</sup>	16 000 ppm 6 h Rat
ethyl acetate	5 620 mg/kg Rat	>20 000 µL/kg Rabbit	45 g/m <sup>3</sup> 2 h Mouse
propan-2-ol	3 600 mg/kg Rat	12 800 mg/kg Rabbit	16 000 ppm 8 h Rat

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA were consulted. The data from supplier SDSs' were also consulted.

a) Supplier SDS

**Other Toxicological Effects**

<b>Skin corrosion/irritation</b>	Based on available data, the classification criteria are not met.
<b>Serious eye damage/irritation</b>	Ethyl acetate, acetone, and propan-2-ol are known serious eye irritants.
<b>Sensitization</b> (allergic reactions)	Based on available data, the classification criteria are not met.
<b>Carcinogenicity</b> (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.

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<b>Mutagenicity</b> (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
<b>Reproductive Toxicity</b> (risk to sex functions)	Based on available data, the classification criteria are not met.
<b>Teratogenicity</b> (risk of fetus malformation)	Based on available data, the classification criteria are not met.
<b>STOT-single exposure</b>	Ethyl acetate, acetone, and propan-2-ol can affect the central nervous system by inhalation causing drowsiness or dizziness.
<b>STOT-repeated exposure</b>	Based on available data, the classification criteria are not met.
<b>Aspiration hazard</b>	The liquid content does not meet the aspiration hazard criteria. The mixture doesn't contain category 1 substances.

### Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Acetone, ethyl acetate and propan-2-ol are not classifiable as toxic for the aquatic environment (with minimal LC50 of >100 mg/L).

- Acetone is readily biodegradable and has a minimal LC50 96 h of 5 540 mg/L for *Oncorhynchus mykiss* (rainbow trout); EC50 48 h 13 500 mg/L *Daphnia magna* (water flea).
- Ethyl acetate is readily biodegradable and has a minimal LC50 of 220 mg/L for *Pimephales promelas* (fathead minnow); LC50 24 h of 560 mg/L and EC50 24 h of 2 300 mg/L *Daphnia magna* (water flea).
- Propan-2-ol is readily biodegradable and has a minimal LC50 96 h of 9 640 mg/L for *Pimephales promelas* (fathead minnow); an EC50 24 h of 5 102 mg/L *Daphnia magna* (water flea); and an EC50 72 h of >2 000 mg/L *Desmodesmus subspicatus* (green algae).

#### Acute Ecotoxicity

Available toxicity data does not meet classification thresholds.

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### Chronic Ecotoxicity

Available toxicity data does not meet classification thresholds.

### Biodegradability

The constituents are volatile and readily biodegradable.

### Other Effects

VOC (EPA, WHIMS, and Europe) = 66% (500 g/L)

\*VOC = *Regulated Volatile Organic Compound*

### Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

### Section 14: Transport Information

#### Ground

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations);  
**USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 1 L and under

413B-1L

**Limited Quantity**



Sizes greater than 1 L

413B-4L, 413B-20L

**UN number:** UN1993

**Shipping Name:** FLAMMABLE LIQUID,  
N.O.S. (ethyl acetate, acetone)

**Class:** 3

**Packing Group:** II

**Marine Pollutant:** No



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### Air

**Refer to ICAO-IATA Dangerous Goods Regulations.**

	Sizes greater than 0.5 L up to 5 L (passenger), 60 L (cargo) 413B-1L, 413B-4L, 413B-20L <b>UN number:</b> UN1993 <b>Shipping Name:</b> FLAMMABLE LIQUID, N.O.S. (ethyl acetate, acetone) <b>Class:</b> 3 <b>Packing Group:</b> II <b>Marine Pollutant:</b> No
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### Sea

**Refer to IMDG regulations.**

Sizes 1 L and under 413B-1L <b>Limited Quantity</b>	Sizes greater than 1 L 413B-4L, 413B-20L <b>UN number:</b> UN1993 <b>Shipping Name:</b> FLAMMABLE LIQUID, N.O.S. (ethyl acetate, acetone) <b>Class:</b> 3 <b>Packing Group:</b> II <b>Marine Pollutant:</b> No
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**Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.**

## Section 15: Regulatory Information

### Canada

**Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

**Hazardous Products Act (R.S.C., 1985, c. H-3)**

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

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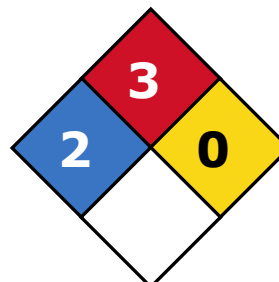
### USA

#### Other Classifications

##### HMIS® RATING

<b>HEALTH:</b>	* 2
<b>FLAMMABILITY:</b>	3
<b>PHYSICAL HAZARD:</b>	0
<b>PERSONAL PROTECTION:</b>	

##### NFPA® 704 CODES



*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

##### CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

##### EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains propan-2-ol (CAS# 67-63-0), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains ethyl acetate (CAS# 141-78-6) and acetone (CAS# 67-64-1), which are subject to the CERCLA reporting requirements at the 5 000 lb (2 268 kg) threshold.

##### TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

##### California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances known to be listed in California.

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### Europe

#### RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

#### WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment and is therefore not governed by this regulation.

### Section 16: Other Information

<b>SDS Prepared by</b>	MG Chemicals' Regulatory Department
<b>Date of Revision</b>	26 February 2020
<b>Supersedes</b>	07 February 2020
<b>Reason for Changes:</b>	Update to emergency contact information.

#### References

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®), MDL Information Systems, Inc.

#### Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
NOELR	No observable effect loading ratio
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
PEL	Permissible Exposure Limit
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

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Date: 26 February 2020 / Ver. 4.01

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**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

Email: [support@mgchemicals.com](mailto:support@mgchemicals.com)

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