will///willim soberton inc. PT PIEZO AUDIO TRANSDUCER

Acoustic Product Specification

Product Number: PT-1403



Release | Revision: C/2018

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| Specifications | | | |
|--|------|---------------|--|
| Item | Unit | Specification | Condition |
| Rated Voltage | Vp-p | 9.0 | |
| Operating Voltage | Vp-p | 1.0 ~ 30.0 | 0V ↓ ↓ Vp-p |
| Mean Current | mA | 5 Max. | At 9Vp-p, square wave, 5200Hz |
| Sound Output | dB | 80 | At 10cm, 9Vp-p, square wave, 5200Hz |
| Capacitance at 30Hz | PF | 9400 ±25% | At 120Hz |
| Rated Frequency | Hz | 5200 ±400 | |
| Operating Temp | °C | -20 ~ +60 | |
| Storage Temp | °C | -30 ~ +70 | |
| Dimension | mm | Ø14.0×H2.85 | See attached drawing |
| Weight | gram | 0.8 | |
| Material | | ABS Black | |
| Terminal | | Wire type | Length: 30mm (UL1571/ AWG32#) |
| Environmental Protection Regulation | | RoHS | |

Test condition:

Temperature: +25±2 °C **Related humidity:** 65±5% **Air pressure:** 86-106KPa

| | Mechanical Characteristics | | |
|----------------------------|---|--|--|
| Item | Test condition | Evaluation standard | |
| Solderability | Lead terminals are immersed in rosin for 5 seconds and then immersed in the solder bath at $+250\pm5^{\circ}$ C for 3 ± 0.5 seconds. | 90% min. lead terminals shall be wet with solder. No interference in operation | |
| Lead Wire Pull Strength | The pull force shall be applied to double lead wire: Horizontal 3.0N(0.306kg) for 30 seconds. Vertical 2.0N(0.204kg) for 30 seconds. | No damage and cutting off | |
| Vibration | The part shall be subjected to a vibration cycle of 10Hz to 55Hz | After test the part shall meet | |

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| | vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm(9.3G). The vibration test shall consist of 2 hours per axis in each three axes(X,Y,Z). Total 6 hours. | shall meet specifications without any damage in appearance and performance except SPL. |
|-----------|---|---|
| Drop Test | The part is dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X,Y,Z). A total of 9 times. | The SPL should be in ±10dBA compared with initial one. |

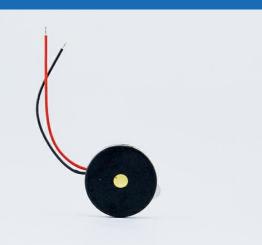
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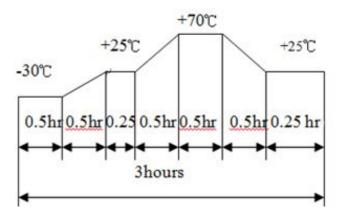
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| Environment Test | | | |
|------------------|--|--|--|
| Item | Test condition | Evaluation standard | |
| High temp. test | The part is placed in a chamber at +70°C for 96 hours. | After the test, the part shall meet specifications without any degradation in | |
| Low temp. test | The part is placed in a chamber at -30°C for 96 hours. | appearance and performance except | |
| Humidity test | The part is placed in a chamber at +70°C and 90±5% relative humidity for 96 hours. | SPL. After 4 hours at +25°C, The SPL shall be in ±10dBA compared with initial one. | |
| Temp cycle test | The part shall be subjected to 5 c | cycles. | |

testThe part shall be subjected to 5 cycles.Each cycle shall consist of:



| Reliability Test | | | |
|---------------------|---|--|--|
| Item | Test condition | Evaluation standard | |
| Operating Life Test | 1. Continuous Life Test 72 hours of continuous operation at +60°C with the maximum rated voltage applied | After the test, the part shall meet specifications without any degradation in appearance and performance except | |
| | 2. Intermittent life test A duty cycle of 1 minute on, 1 minute off, a minimum of 1000 times at +25±2°C and the maximum rated voltage applied | SPL. After 4 hours at +25°C, the SPL should be in ±10dBA compared with initial one. | |

Standard test condition:



a) Temperature: +5~+35°C

b) Humidity: 45~85%

c) Pressure: 86~106KPa

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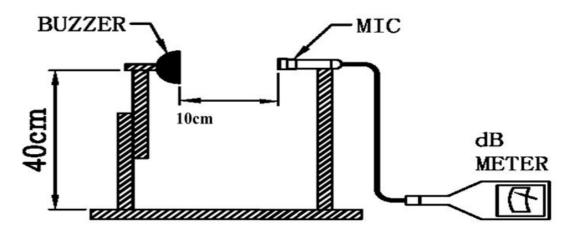
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Dimensions

Inspection Fixture

S.P.L Measuring Circuit

S.P.L Measuring Circuit Input Signal: 9.0Vp-p, 5200Hz, Square Wave



MIC: RION S.P.L meter UC30 or equivalent S.G: Hewlett Packard 33120A Function Generator or equivalent

Frequency Response Curve

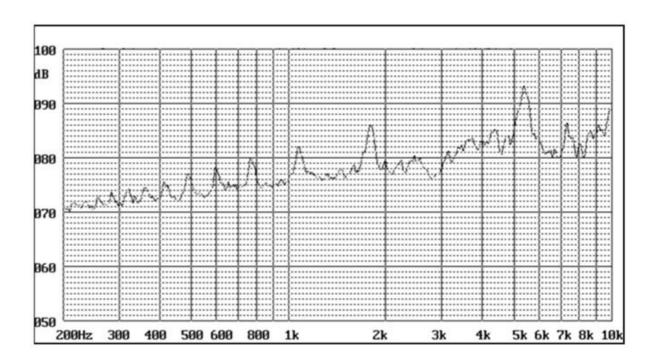






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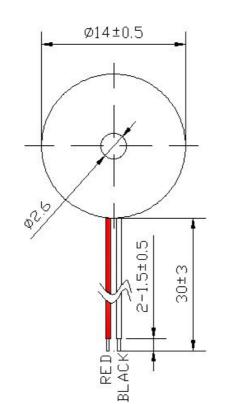
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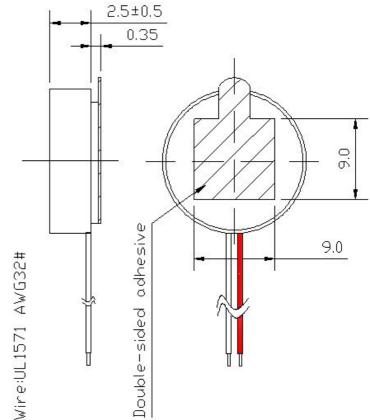
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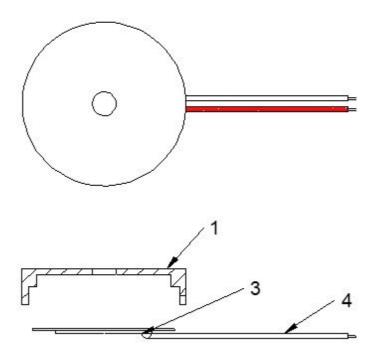
Page 4 Dimensions

Dimensions

Tolerance: ±0.5 (unit: mm)







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| NO. | Part Name | Material | Quantity |
|-----|-------------------------------|--------------------|----------|
| 1 | Case | ABS | 1 |
| 2 | Case | ABS | 1 |
| 3 | Piezo | Copper + Ceramics | 1 |
| 4 | Wire (30mm) | UL1571/ AWG32# | 2 |
| 5 | Double sided adhesive tape | AcR+off type paper | 1 |

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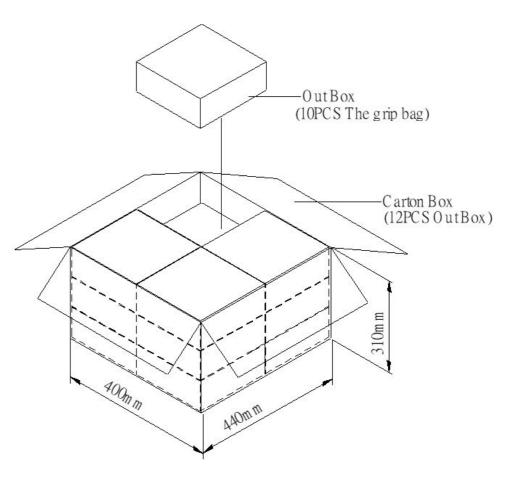
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Reliability Test

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| Inspection Fixture | | | |
|--------------------------|------------|-----------------|----------|
| Frequency Response Curve | Packing | L x W x H (mm) | Q'ty PCS |
| Page 4 | Grip Bag | 170 x 120 x 0.1 | 200 |
| Dimensions | Out Box | 210 x 190 x 100 | 2,000 |
| Page 5 Packing | Carton Box | 440 x 400 x 310 | 24,000 |
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