

SLI-580x/SLA-580x/SLA580x Series

Data Sheet

■ Features

• Viewing angle 2θ 1/2 : 10°

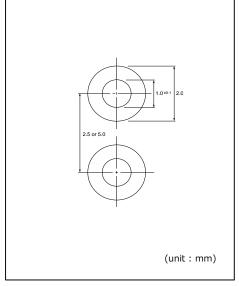


Outline

■ Dimensions

45.0 vi Wo Vz Tolerance : ±0.2 (unit : mm)

■ Recommended Solder Pattern



■ Specifications

				Abso	olute Max	kimum R	atings (Ta=25	C)			Electr	ical and	d Optical Characteristi	cs (Ta=	25°C)		
Part No.	Chip Structure	Emitting	Power	Forward	Peak Forward		Operating Temp.	Storage Temp.	Forward 1	√oltage V _F	Reverse	Current I _R	Peak Wavelength	ιλр	Lumino	ous Inte	nsity I _V
		Color	Dissipation	Current	Current				Тур.	I _F	Max.	V_R	Тур.	I _F	Min.	Тур.	I _F
			P _D (mW)	I _F (mA)	I _{FP} (mA)	V _R (V)	T _{opr} (°C)	T _{stg} (°C)	(V)	(mA)	(μΑ)	(V)	(nm)	(mA)	(mcd)	(mcd)	(mA)
SLI-580UT		Red											620		2000		
SLI-580DT	AlGaInP	Orange	125	50	200*2	9	-30~+85	-40~+100	1.9	20	100	9	605	20	1350	5000	20
SLI-580YT		Yellow								20			587	20	1000		20
SLA-580MT	GaP	Yellowish green	75	25	60* ¹	4	-25~+85	-30~+100	2.3		10	4	563		200	470	
				Abso	olute Max	ximum R	atings (Ta=25	PC)			Electr	ical and	d Optical Characteristi	cs (Ta=	25°C)		
Part No.	Chip Structure	Emitting	Power	Forward	Peak Forward	Reverse	Operating Temp	Storage Temp.	Forward 1	Voltage V _F	Reverse	Current I _R	Dominant Waveleng	jth λ _D	Lumino	ous Inte	nsity I _V
Part No.	Criip Structure	Color	Dissipation	Current	Current	Voltage		Otorage Temp.	Тур.	IF	Max.	V_R	Тур.	IF	Min.	Тур.	I _F
			P _D (mW)	I _F (mA)	I _{FP} (mA)	V _R (V)	T _{opr} (°C)	T _{stg} (°C)	(V)	(mA)	(µA)	(V)	(nm)	(mA)	(mcd)	(mcd)	(mA)
SLA580ENT	InGaN	GREEN	120	30	100*2	5	-20~±80	-30~±100	3 3	20	100	5	527	20	6100	27000	20
SLA580BNT		BLUE	120	30 10	100*2	,	-20~+80	80 -30~+100	3.3	3 20 100	100 5		470	20	1350	4000	20

*1 : Duty1/5, 200Hz,*2 : Duty1/10, 1kHz

■ Electrical Characteristics Curves

Reference

Fig.1 Forward Current
- Forward Voltages

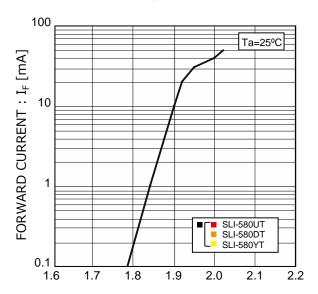
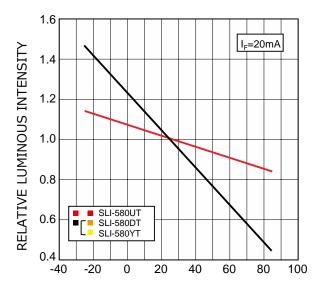


Fig.2 Luminous Intensity - Atmosphere Temperature

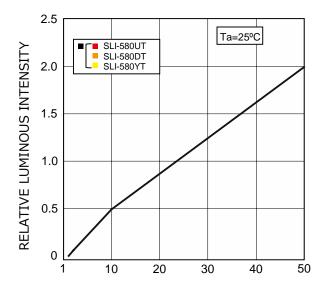


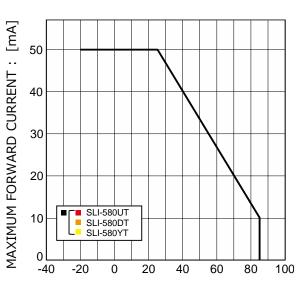
FORWARD VOLTAGE: V_F [V]

Fig.3 Luminous Intensity - Forward Current



Fig.4 Derating



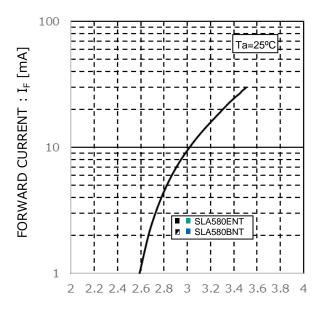


FORWARD CURRENT : I_F [mA] AMBIENT TEMPERATURE : Ta [$^{\circ}$ C]

■ Electrical Characteristics Curves

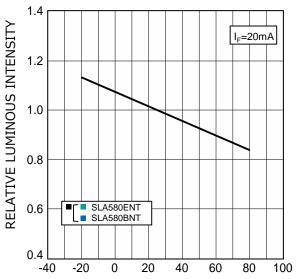
Reference

Fig.1 Forward Current
- Forward Voltages



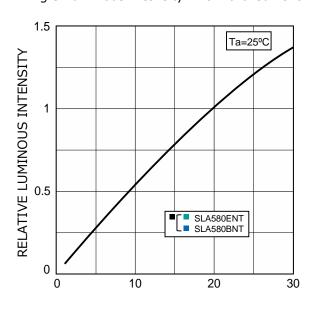
FORWARD VOLTAGE: V_F [V]

Fig.2 Luminous Intensity - Atmosphere Temperature



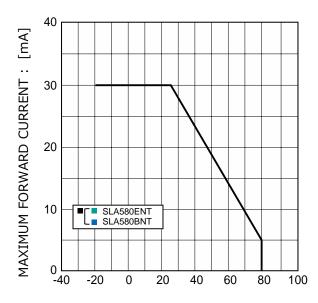
ATMOSPHERE TEMPERATURE : Ta [°C]

Fig.3 Luminous Intensity - Forward Current



FORWARD CURRENT : I_F [mA]

Fig.4 Derating



AMBIENT TEMPERATURE : Ta [°C]

■ Electrical Characteristics Curves

Reference

Fig.1 Forward Current
- Forward Voltages

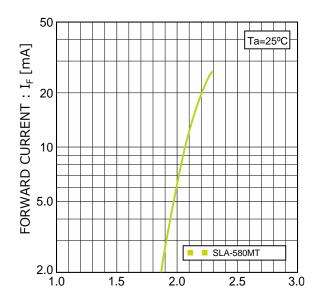
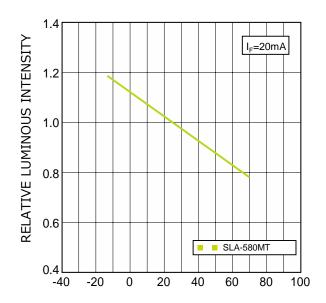


Fig.2 Luminous Intensity - Atmosphere Temperature



FORWARD VOLTAGE: V_F [V]

ATMOSPHERE TEMPERATURE : Ta [°C]

Fig.3 Luminous Intensity - Forward Current

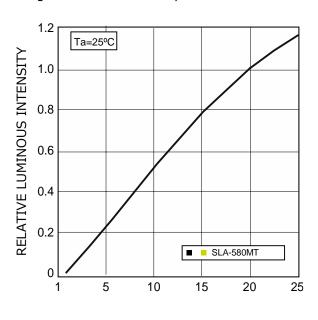
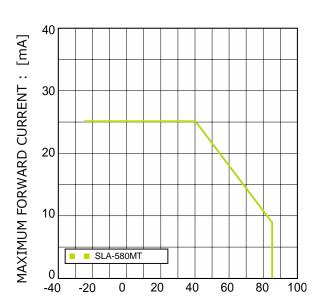


Fig.4 Derating

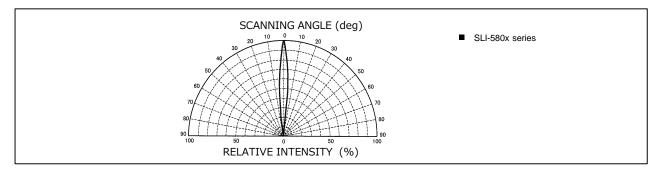


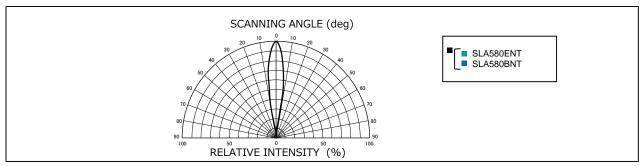
FORWARD CURRENT : I_F [mA]

AMBIENT TEMPERATURE : Ta [°C]

■ Viewing Angle

Reference





■ Rank Reference of Brightness*

*Measurement tolerance: ±10%

Red(U)

 $(Ta=25^{\circ}C, I_F=20mA)$

Rank	XE	XF	XG	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT
Iv (mcd)	47~68	68~100	100~150	150~220	220~330	330~470	470~680	680~1000	1000~1500	1500~2200	2200~ 3300	3300~4700	4700~6800	6800~10000
SLI-580UT														

Orange(D) $(Ta=25^{\circ}C, I_{F}=20mA)$

Rank	XE	XF	XG	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT
lv (mcd)	47~68	68~100	100~150	150~220	220~330	330~470	470~680	680~1000	1000~1500	1500~2200	2200~ 3300	3300~4700	4700~6800	6800~10000
SLI-580DT														

Yellow (Y) $(Ta=25^{\circ}C, I_F=20mA)$

Rank	XE	XF	XG	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT
Iv (mcd)	47~68	68~100	100~150	150~220	220~330	330~470	470~680	680~1000	1000~1500	1500~2200	2200~ 3300	3300~4700	4700~6800	6800~10000
SLI-580YT														

Yellowish Green(M)

 $(Ta=25^{\circ}C, I_F=20mA)$

Rank	XE	XF	XG	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT
Iv (mcd)	47~68	68~100	100~150	150~220	220~330	330~470	470~680	680~1000	1000~1500	1500~2200	2200~ 3300	3300~4700	4700~6800	6800~10000
SLA-580MT														

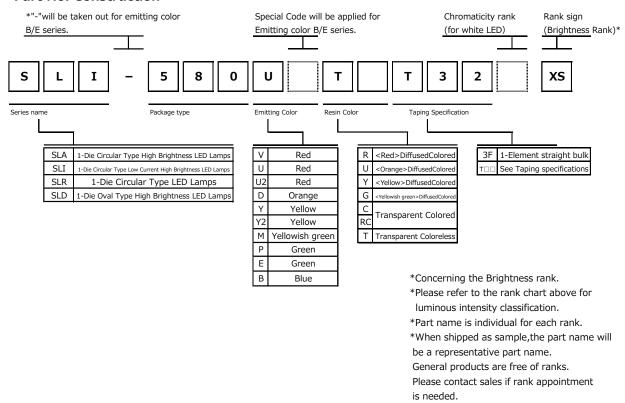
Green(E) (Ta=25°C, I_F=20mA)

Rank	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT	XU	XV	XW
Iv (mcd)	135~240	200~360	300~520	420~750	610~1100	900~1650	1350~2400	2000~ 3600	3000~5200	4200~7500	6100~11000	9000~16500	13500~24000	20000~36000
SLA580ENT														

Blue(B) $(Ta=25^{\circ}C, I_F=20mA)$

Rank	XH	XJ	XK	XL	XM	XN	XP	XQ	XR	XS	XT	XU
Iv (mcd)	135~240	200~360	300~520	420~750	610~1100	900~1650	1350~2400	2000~ 3600	3000~5200	4200~7500	6100~11000	9000~16500
SLA580BNT												

■ Part No. Construction



■ ATTENTION POINTS IN HANDLING

Visual light emitting diode does not contain reinforcement materials such as glass fillers.

Therefore if sudden thermal and mechanical shock are given, destruction or inferiority of luminous intensity may occur. Please take care of the handling.

■ FIXATION METHOD

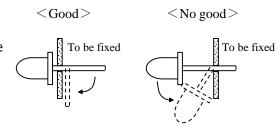
1. ATTENTION POINTS

- (1) Please do not give excessive heat over storage temperature to resin.

 In case that the product has to be heated in oven for the glue fixing of surface mount parts, this LED should be mounted after the glue fixing.
- (2) Please avoid stress to resin at high temperature.

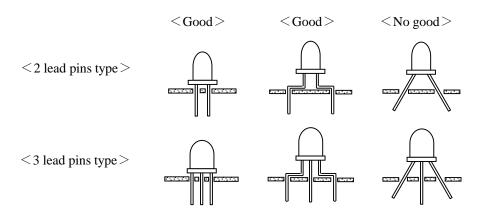
2. TERMINATION PROCESSING

- (1) In case of termination processing, please fix the termination
- (2) Processing position, and process the reverse side of LED body.
 - If stress is given during processing, It may cause non-lighting failure.
- (3) Please process before soldering.



3. ASSEMBLY ON PC BOARD

(1) In case of soldering on PCB, If the operation is done with stress, it may cause non-lighting failure during soldering or using. Please design the through-holes of PCB suitable for lead pins space or lead pins space after forming to avoid the physical stress on resin.

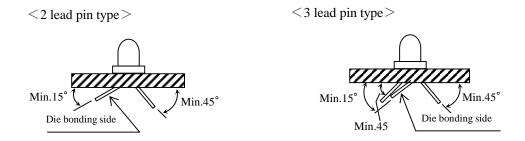


(2) Using spacer between LED's body and PCB is recommended.

In case of direct mount on PCB(SLR/SLI-343 series), please take care about clinch of LED pins to avoid the remained stress and solder heat stress.

Enough evaluation is requested before deciding assembly and soldering conditions.

Please consult with us if any problems in the evaluation stage.



4. SOLDERING (Sn-3Ag-0.5Cu)

- (1) Please make soldering rapidly under the following temperature and time conditions.
- (2) Please avoid stress to LED lamp during soldering.
- (3) In case of double peak flow soldering, the temperature gap during 1st and 2nd soldering to be less than 100 degree C.

<Recommendable soldering conditions>

ARTII	CLE	SOLDERINGTEMP	OPERATION TIME	Remarks
	Pre-heat	Max. 100℃	60sec Max.	-
Soldering Dip	Soldering Bath	Max. 265℃	5sec Max.	In case of double peak flow soldering, the operation time is counted from the beginning of 1st peak to the end of 2nd peak.
Soldering Iron		Max. 400℃	3sec Max.	The iron should not touch the LED's body.

5. CLEANING

In case of cleaning, some solvents may cause damage of resin or cause non-lighting failure, so please check the solvent before actual use.

The recommendable cleaning solvent is alcoholic one such as isopropyl alcohol.

< RECOMMENDABLE CLEANING CONDITIONS>

METHOD	CONDITIONS
Clooping by solvent	Temperature of solvent : Max. 45℃
Cleaning by solvent	Immersion time : Max. 3min
Cleaning by solvent	Ultrasonic out : Max. 15W/Liter
Clearling by solvent	Cleaning time : Max. 3min

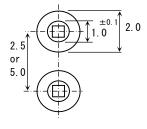
6. RECOMMENDABLE ROUND PATTERN

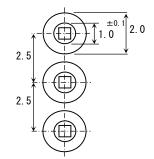
Round pattern depends on the material PCB, density and circuit arrangement. Our recommendation is as follow :

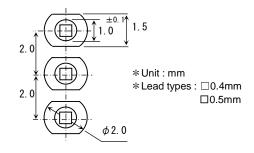
<2 lead pin type>

<3 lead pin type/2.5mm pitch>

< 3 lead pin type/2.0mm pitch>







■ ATTENTION ON STORAGING

Storage in dry box is most desirable, but if it is not possible, we recommend following conditions.

< RECOMMENDABLE STORAGE CONDITIONS>

ARTICLE	Temperature	Humidity	Expiration Date
CONDITIONS	5~30℃	Max.60%RH	Within 1 year

Poor storage conditions may cause some failure as bellow.

- (1) Lead pins may corrode if it is stored in the environment of high temperature and humidity and lead to defective soldering.
- (2) In case of soldering after LED's body absorb moisture highly, destruction or inferiority of luminous intensity may occur.

■ APPLICATION METHOD

- 1. Precaution for Drive System and Off Mode
 - •Design the circuit without the electric load exceeding the ABSOLUTE MAXIMUM RATING that applies on the products.
 - •If drive by constant voltage, it may cause current deviation of the LED and result in deviation of luminous intensity, so we recommend to drive by constant current. (Deviation of VF Value will cause deviation of current in LED.)
 - •Furthermore, for off mode, please do not apply voltage neither forward nor reverse. Especially, for the products with the Ag-paste used in the die bonding, there's high possibility to cause electr migration and result in function failure.

2. Operation Life Span

There's possibility for intensity of light drop according to working conditions and environments (applied current, surrounding temperature and humidity, corrosive gases), please call our Sales staffs for inquiries about the concerned application below.

- (1) Longtime intensity of light life
- (2) On mode all the time

3. Usage

The Product is LED. We are not responsible for the usage as the diode such as Protection Chip, Rectifier, Switching and so on.

■ OTHERS

1. Surrounding Gas

Notice that if it is stored under the condition of acid gas (chlorine gas, sulfured gas) or alkali gas (ammonia), it may result in low soldering ability (caused by the change in quality of the plating surface) or optical characteristics changes (light intensity, chrominance) and change in quality of die bonding (Ag-paste) materials. All of the above will cause function failure of the products. Therefore, please pay attention to the storage environment for mounted product (concern the generated gas of the surrounding parts of the products and the atmospheric environment).

2. Electrostatic Damage

The product is part of semiconductor and electrostatic sensitive, there's high possibility to be damaged by the electrostatic discharge.

Please take appropriate measures to avoid the static electricity from human body and earthing setting of production equipment. The resistance values of electrostatic discharge (actual values) are different varies with products, therefore, please call our Sales staffs for inquiries.

3. Electromagnetic Wave

Applications with strong electromagnetic wave such as, IH cooker, will influence the reliability of LED, therefore please evaluate before using it.

Notes

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