

Reliability Test Result

Product MOSFET	Package	SOT-723 (VMT3)
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1. TEST RESULT

TEST DESCRIPTION TEST CONDITION		STANDARD	n [pcs]	Pn [pcs]	
Soldering Heat Resistance	(1)	260±5°C , 10sec. , Reflow Soldering , 2 times		22	0
	(2)	260±5°C , 10sec. , Solder-Bath	JESD22-A111	22	0
	(3)	350±10°C , 3sec. , Hand Soldering		22	0
Solderability	(1)	245±5°C , 3sec. , Reflow Soldering	J-STD-002	22	0
	(2)	245±5°C , 3sec. , Solder-Bath	JESD22-B102	22	0
Thermal Shock		0°C ~ 100°C , 100cycles	-	22	0
Temperature Cycle		-55±5°C←→150±5°C , 200cycles JESD22-A104		22	0
High Temp. High Humidity Reverse Bias		85±2°C, 85±5%RH, Specified Bias ,1000hours	JESD22-A101	22	0
Pressure Cooker Test		121±2°C , 100%RH , 203kPa , 100hours	JESD22-A102	22	0
Load Life 25°C , P _D =P _D max. , 1000hours		-	22	0	
High Temperature Reverse Bias Ta=Tstg max. , Specified Bias , 1000hours		Ta=Tstg max. , Specified Bias , 1000hours	JESD22-A108	22	0
High Temperature Storage		Tstg max. , 1000hours	-	22	0
Low Temperature Storage		Tstg min. , 1000hours	-	22	0
Lead strength (lead pull)		Sample body fixed, pulling lead axis direction, 0.5N, 10±1sec.	JEITA ED-4701/400 Test Method 401	22	0

2. CRITERIA

ITEM	CONDITION	CRITERIA		
Gate-Source Leakage : I _{GSS}	Per specification	Within two times of the standard value.		
Zero Gate Voltage Drain Current : I _{DSS}	Per specification	Within two times of the standard value.		
Forward Transfer Admittance : Y _{fs}	Per specification	Changing rate of ±20%		
Physical	Visual check	No outstanding change in physical.		
Solderability	Visual check	Reflow Soldering	Immersed surface, other than the end of pin as cut-surface, must be covered by solder.	
Solderability		Solder-Bath	More than 95% of the electrode must be covered with solder.	

3. JUDGEMENT

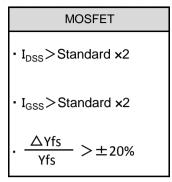
No failure is observed from each test item.

4.TEST DESCRIPTION

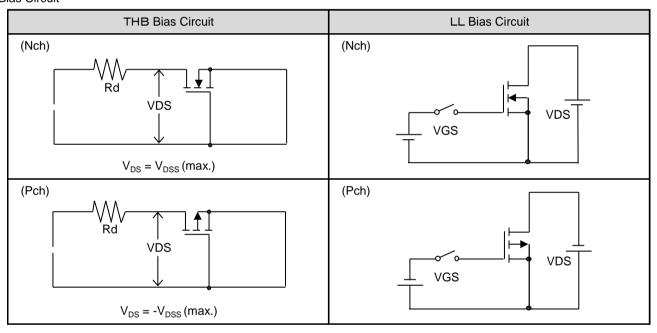
TEST DESCRIPTION		TEST CONDITION	CRITERIA
(1)		 Reflow Soldering, 260±5°C(peak), 10 sec., 2 times After reflow soldering, leave at room temp. for more than 2h. 	 Shall be no mechanical damage. See (*1) for criteria on electrical characteristics.
_	(2) *3	 Dip the whole body once into solder bath. 260±5°C, 10±1sec Solder: Sn-3Ag-0.5Cu (Lead free) After dipping, leave at room temp. for more than 2h. 	 Shall be no mechanical damage. See (*1) for criteria on electrical characteristics.
	(3)	 Hand Soldering, 350±10°C , 3sec. After testing, leave at room temp. for more than 2h. 	 Shall be no mechanical damage. See (*1) for criteria on electrical characteristics.
2. Solderability *5	(1)	1) Reflow Soldering, 245±5°C(peak) , 3sec. Solder : Sn-3Ag-0.5Cu (Lead free)	 Immersed surface, other than the end of pin as cut-surface, must be covered by solder.
	(2) *3	While body to be immersed, for 10 sec., then into solder bath of 245±5°C. Thereafter leave for natural dry at room temp. then wash off flux in 2-propanol. Solder: Sn-3Ag-0.5Cu (lead free) Flux: 2-propanol(IPA) (rosin 25wt%)	At least 95% of immersed surface, other than the end of pin as cut-surface, of must be covered by solder, which is observed through 10~20X magnifying glass.
3. Thermal Shock *0	6	1) Temp. &Time (Change within 10 sec,) 95~100°C (Liquid), 5min ←→ 0~5°C (Liquid), 5min 2) Freq. 100cycles. After completion of test, leave at room temp. for more than 2h.	See (*1) for criteria on electrical characteristics.
4. Temperature Cycle *6		1) Temp. &Time (Change within 5 sec.) 55°C (air), 30min ←→ 150°C (air), 30min 2) Freq. 200cycles. After completion of test, leave at room temp. for more than 2h.	See (*1) for criteria on electrical characteristics.
5. High Temp. High Humidity Reverse Bias *6		1) Ta=85±3°C, RH=75~90%, Time: 1000h 2) See (*2) for the THB bias. 3) After completion of test, leave at room temp. for more than 2h.	See (*1) for criteria on electrical characteristics.
1) Ta=121°C, 100%RH, P=203KPa [2atm] 2) Time: 100h 3) After completion of test, leave at room temp. for more than 2h.		2) Time: 100h3) After completion of test, leave at room temp.	See (*1) for criteria on electrical characteristics.
7. Load Life *6		 Ta=25±5°C, P_D/P_D(max), Time: 1000h See (*2) for the THB bias. After completion of test, leave at room temp. for more than 2h. 	See (*1) for criteria on electrical characteristics.
8. High Temperature 2) Se Reverse Bias *6 3) Af		1) Ta=Tstg(max)±2°C, Time: 1000h 2) See (*2) for the THB bias. 3) After completion of test, leave at room temp. for more than 2h.	See (*1) for criteria on electrical characteristics.
9. High Temperature Storage 1) Ta=Tstg(max), Time: 1000h 2) After completion of test, leave at room temp. for more than 2h.		2) After completion of test, leave at room temp.	See (*1) for criteria on electrical characteristics.
10. Low Temperature Storage 1) Ta=Tstg(min), Time: 1000h 2) After completion of test, leave at room temp. for more than 2h.		2) After completion of test, leave at room temp.	See (*1) for criteria on electrical characteristics.
		The sample body is fixed, and keep pulling the lead in lead axis direction with specified load for 10±1s.	Shall be no mechanical damage, detachment, extention between the lead and the package body.

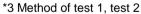
5.REMARK

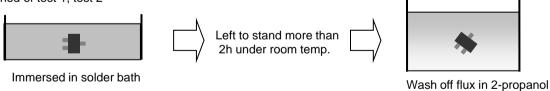
*1 Criteria for electrical characteristics.



*2 Bias Circuit







- *4 Preconditioning: The test is carried out after it is left under the high temperature and the high humidity.(85°C,85%,168h)
- *5 Preconditioning : Aging is done with the PCT device. (105°C,100%,1.22×10⁵Pa,4h)
- *6 Preconditioning: Soldering heat resistance(260°C,10s) is carried out. (Reflow Soldering)

Notes

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