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PACKAGING SPECIFICATION

THE STANDARD PACKAGING CARTONS SHALL CONSIST OF:

• PRIMARY CARTON MATERIAL NUMBER <u>96707-0001 or 96707-1001</u>

OVERALL OUTSIDE DIMENSIONS: LENGTH 14.5" WIDTH 7.2" HEIGHT 7.2"

LOAD PRIMARY CARTON WITH FILLED TRAYS AS SHOWN IN FIGURE 3 AND SEAL CARTON WITH TAPE. ONE PACKING LABEL IS REQUIRED PER PRIMARY CARTON. APPLY LABEL TO LOWER RIGHT SIDE OF THE PRIMARY CARTON AS SHOWN IN FIGURE 1. LOADED PRIMARY CARTON IS TO BE PLACED INTO A MASTER CARTON WITH ADDITIONAL PACKAGING ELEMENTS AS SHOWN IN FIGURE 1A.

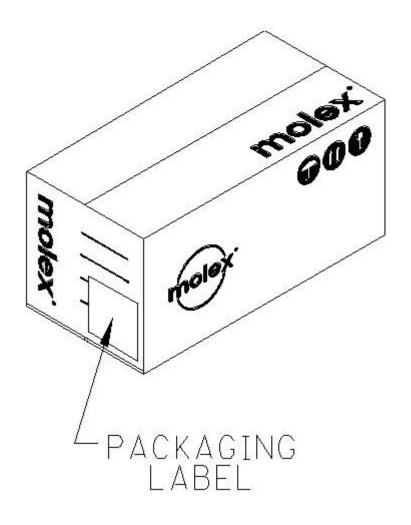
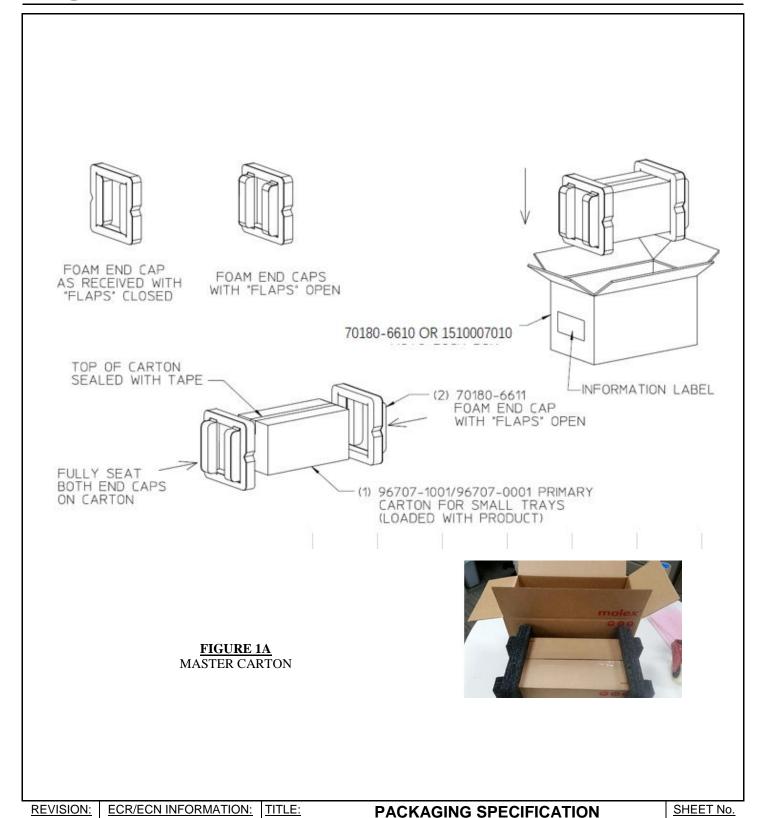


FIGURE 1
PRIMARY CARTON

	REVISION:	ECR/ECN INFORMATION: EC No: 604775 DATE: 2022/06/08	PACKAGING SPECIFICATION ZCD 16X CONNECTORS		1 of 7	
DOCUMENT NUMBER:		ΓNUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPRO\	<u>/ED BY:</u>
PK-170834-0001		-170834-0001	YHPAN	WALKER	JER	RY

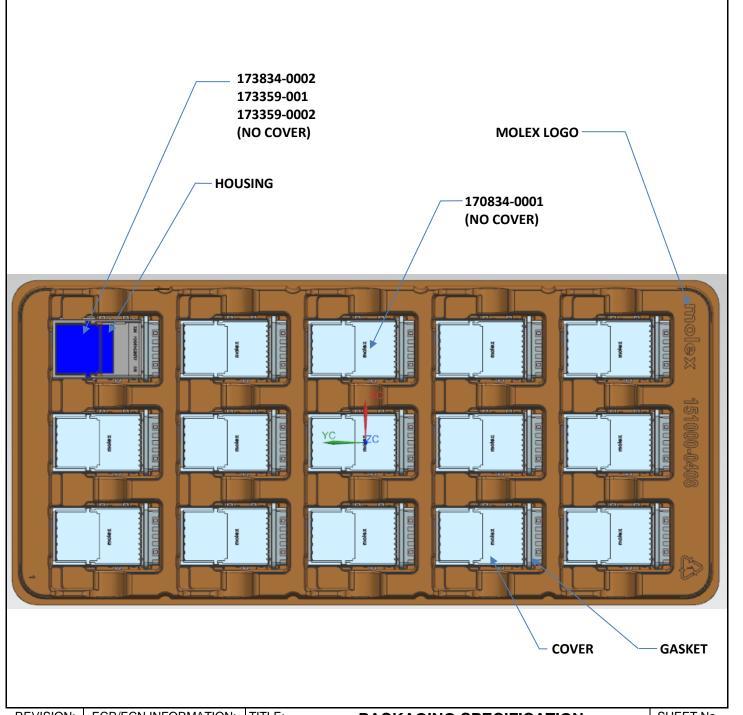


C2	EC No: 604775 DATE: 2022/06/08		ZCD 16X CONNECTORS	2 of 7	
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:	
PK-170834-0001		YHPAN	WALKER	JERRY	
			<u> </u>	EII ENAME: PK76647 DOC	

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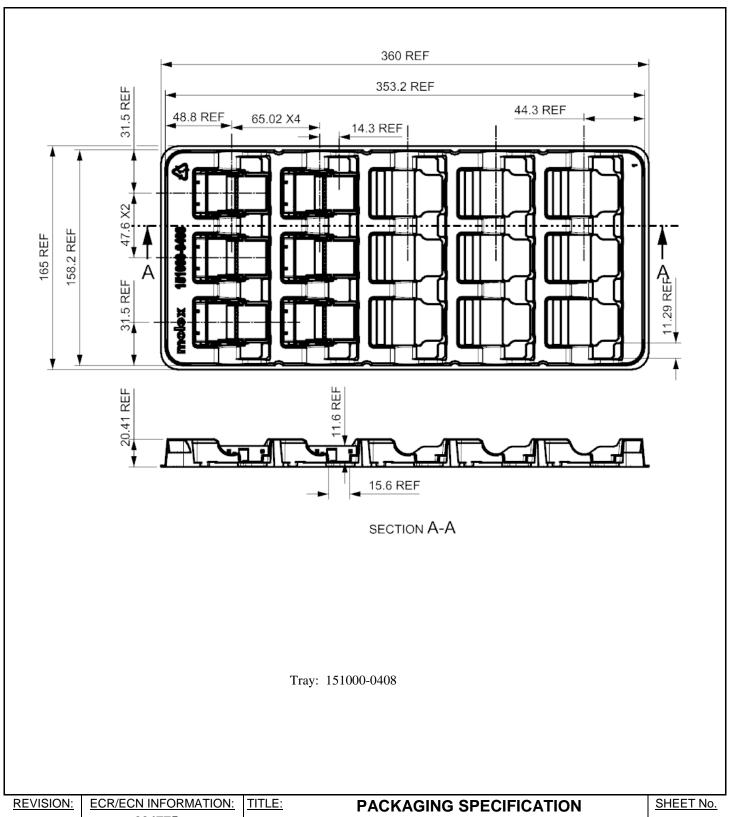
PACKAGING SPECIFICATION

THE ZCD 16X ASSEMBLIES ARE TO BE PLACED IN THE TRAY POCKETS SO THE ASSEMBLIES ARE RESTING ON THEIR SIDES WITH THE ASSEMBLY COVER FACING UP TOWARDS THE OPERATOR FOR 170834-0001 OR THE HOUSING FACING UP FOR 170834-000, 173359-001, 173359-0003 (WITHOUT COVER). THE ASSEMBLIES SHOULD BE POSITIONED IN THE TRAY POCKETS SO THE END WITH THE GASKET IS FACING THE WORD "MOLEX" ON THE TRAY AS SHOWN IN FIGURES 2A AND 2B.



C2	EC No: 604775 DATE: 2022/06/08	PACKA	AGING SPECIFICATION ZCD 16X CONNECTORS	ON	3 of 7
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
PK-170834-0001		YHPAN	WALKER	JER	RY





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DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:	
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FIGURE 2A TYPICAL TRAY AND CONNECTOR ASSEMBLY PLACEMENT

Product	Tray
170834-0002	170834-0098
170834-0001	170834-0098
173359-0001	170834-0098
173359-0002	151000-0408



REVISION:	ECR/ECN INFORMATION:	TITLE: PACKAGING SPECIFICATION		SHEET No.	
00	EC No: 604775		ZCD 16X		5 of 7
C2	DATE: 2022/06/08		CONNECTORS		0 0. 1
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
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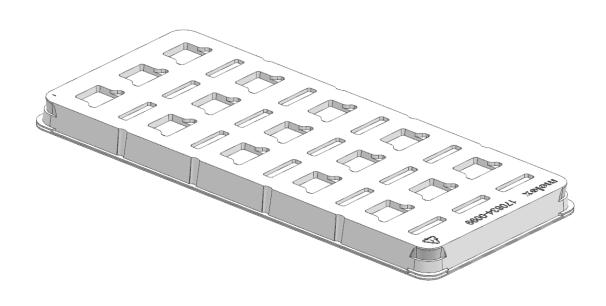


FIGURE 2B TYPICAL TRAY & COVER / CONNECTOR ASSEMBLY PLACEMENT COVER SHOULD SNAP OVER TRAY

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PACKAGING SPECIFICATION

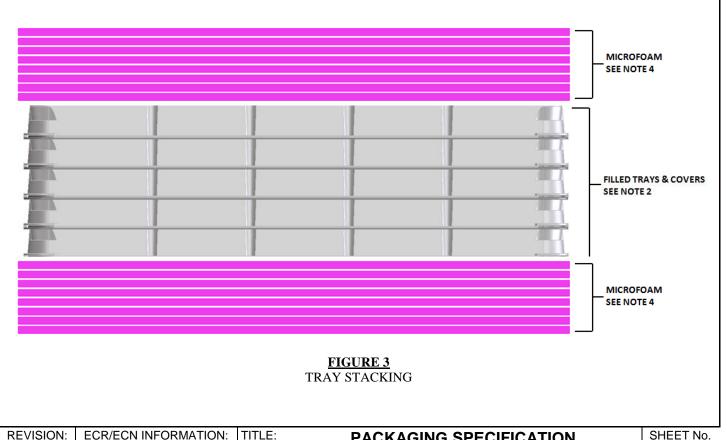
PRIMARY CARTON TRAY LOADING REQUIREMENTS REFER TO FIGURE 3.

PACKAGING INSTRUCTION NOTES:

- 1. 15 ASSEMBLIES PER TRAY.
- 2. FILLED TRAYS (<u>SEE TABLE</u>) WITH TRAY LIDS <u>170834-0099</u> TO BE STACKED 5 HIGH (75 ASSEMBLIES PER CARTON).
- 3. EIGHT SHEETS OF MICROFOAM MATERIAL NUMBER <u>96720-0001(477995155)</u> TO BE PLACED ON TOP AND BOTTOM OF THE CARTON, SO THE TRAYS CANNOT MOVE DURING HANDLING OR SHIPPING.
- 4. STRETCH WRAP (P/N: 85-25-0001) ENTIRE TRAY STACK TOGETHER WITH THREE WRAPS MINIMUM ON BOTH ENDS OF THE STACK BEFORE PLACING INTO CARTON.
- 5. CLOSE CARTON WITH TAPE.







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PK-170834-0001		YHPAN	WALKER	JER	RY