# <section-header>PRODUCT SPECIFICATIONKK PLUS 396<br/>Wire-To-Board<br/>CONNECTORKre-To-Board<br/>CONNECTORFrim TerminalCrimp TerminalReceptacle HousingImage: Constant of the second second

Series: 45570

Series: 207458



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Shrouded Header	ТРА
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Series: <u>207479</u>	Series: <u>207459</u>

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# 1.0 SCOPE

This Product Specification covers 3.96 mm centerline (pitch) connector series terminated with 18 to 20 AWG wire using Crimp technology with tin plating.

# 2.0 PRODUCT DESCRIPTION

# 2.1 DESCRIPTION, SERIES NUMBER, AND LINKS

DESCRIPTION	SERIES NUMBER
3.96mm Pitch MarKK Crimp Terminal	<u>45570</u>
KK PLUS 396 Receptacle Housing	<u>207458</u>
KK PLUS 396 Unshrouded Header with Peg	<u>207478</u>
KK PLUS 396 Unshrouded Header without Peg	<u>207478</u>
KK PLUS 396 shrouded Header	<u>207479</u>
KK PLUS 396 TPA	<u>207459</u>

# 2.2 DIMENSIONS, MATERIALS, PLATINGS

Refer to sales drawings 2074790000-SD, 2074781000-SD, 2074580000-SD, 2074590000-SD and SD-45570-001.

# 2.3 ENVIRONMENTAL CONFORMANCE

To find product compliance information:

- a. Go to molex.com
- b. Enter the part number in the search field.
- c. At the bottom of the page go to "Environmental" to see compliance status.

# 2.4 SAFETY AGENCY LISTINGS

UL File Number: E29179 CSA File Number: 80036057 IEC File Number: TBE CB File Number: US-37071-UL

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# 3.0 APPLICABLE DOCUMENTS AND SPECIFICATION

# 3.1 MOLEX DOCUMENTS

KK PLUS 396 Connector System Test summary 2074580000-TS-000 KK PLUS 396 Connector System Application summary 2074580000-AS-000 Molex Quality Crimping Handbook Order No. 63800-0029 Molex Solderability Specification SMES-152 Molex Heat Resistance Specification AS-40000-5013 Molex Moisture Technical Advisory AS-45499-001 Molex Package Handling Specification 454990100-PK ATS – Application Tooling Specification\*

\*Application Tooling Specification for terminals is not provided in this document. ATS for terminals can be available from respective terminal part number page in Molex.com

#### 3.2 INDUSTRY DOCUMENTS

EIA-364-1000 UL-60950-1 IEC-60695-2-11 IEC-60335-1

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# 4.0 ELECTRICAL PERFORMANCE RATINGS

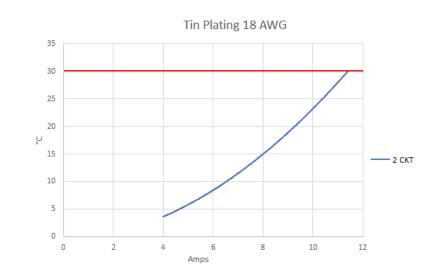
# 4.1 VOLTAGE

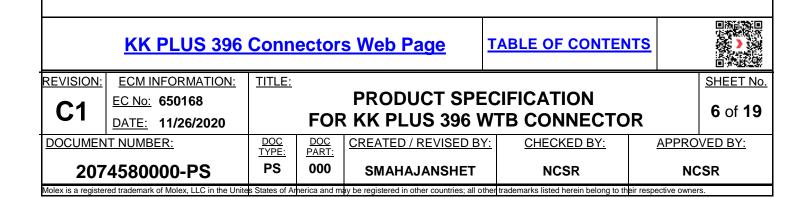
350 Volts AC/DC

# 4.2 CURRENT AND APPLICABLE WIRES

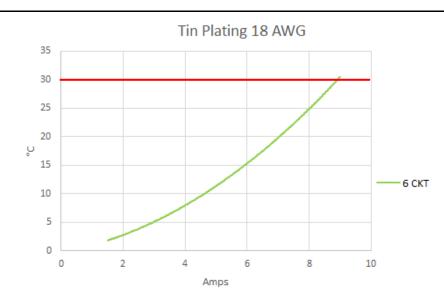
Item	CIRCUIT	2	3	4	5	6
Rated current (Max.)	AWG. #18	11.0 A	10.5 A*	10.0 A*	9.5 A*	9.0 A
and applicable wire	AWG. #20	10.0 A	9.5 A*	9.0 A*	8.5 A*	8.0 A

\*Estimated





# **PRODUCT SPECIFICATION**



# 4.3 TEMPERATURE

molex

Operating Temperature Range (includes T-Rise from applied current): - 40°C to + 105°C

Field Temperature and Field Life: 65°C for 10 years (based EIA-364-1000, table 8)

Note: Temperature life test duration (section 6.3.1) is based on the assumption that the contact spends its entire life at the rated field maximum temperature (based on EIA-364-1000, table 8).

## 4.4 DURABILITY

Plating Type	Number of Cycles
Tin Plated	25

As tested in accordance with EIA-364-1000 test method (see sec 6.2.9 of this specification). Durability per EIA-364-09

## 4.5 GLOW WIRE SERIES

207458, 207459, 207478 and 207479

# 5.0 QUALIFICATION

Laboratory condition, sample selection and test sequences are in accordance with EIA-364-1000.

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#### 6.0 PERFORMANCE

#### 6.1 ELECTRICAL PERFORMANCE

ITEM	DESCRIPTION		TEST CONDITIO	N	REQ	UIREMENT
6.1.1	Contact Resistance (Low Level)		ate connectors: apply a oltage of 20 mV and a c 100 mA. EIA-364-23C		10	mΩ MAX [initial]
6.1.2	Insulation Resistance		connectors: Apply a vol C between adjacent tern between terminals to gr EIA-364-21C	ninals and		) Megohms INIMUM
6.1.3	Dielectric Withstanding Voltage		a voltage of 1700 VAC een adjacent terminals a terminals to groun EIA-364-20D	and between		oreakdown; eakage < 5 mA
6.1.4	Temperature Rise		Mate connectors: meas nperature rise at the rate EIA-364-70B, Metho	ed current.		ture rise: +30°C l (above ambient)
6.1.5	Temperature Rise (18-day Stability)	tempe 240 C Stead	Mate connectors: meas erature rise at the rated 96 hours (Steady sta hours (Current cycling) N and 15 minutes OFF 96 hours (Steady sta dy state per EIA-364-70 rent cycling per EIA-364 Condition A, Test Meth	current after: ate) 45 minutes per hour ate) B, Method 2. I-55A, Test		ture rise: +30 °C M [over ambient]
6.1.6	Contact Resistance @ Rated Current	V	ate connectors: apply a oltage of 20 mV at rated resistance shall be remo measured value.	l current. wed from the	M	milliohms AXIMUM [initial]
6.1.7	Contact Resistance of Wire Termination (Low Level)	termir	erminate the applicable v nal and measure wire us 20 mV and a current of	ing a voltage	M	nilliohms AXIMUM [initial]

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#### 6.2 **MECHANICAL PERFORMANCE**

ITEM	DESCRIPTION	TEST CONDITION	REQUIF	REMENT			
6.2.1	Connector Mate and Unmate Forces (Latch deactivated)	Mate and unmate connector (male to female) at a rate of 25 $\pm$ 6 mm (1 $\pm$ ¼ inch) per minute. EIA-364-13E	10.7 N MAX./ CIRCUIT Mate force & 3.4 N MIN./ CIRCUIT Unmate force				
6.2.2	Terminal Insertion Force (In Housing)	Insert the crimped terminal to housing at the speed rate of 25±6 mm (1 ± ¼ inch) per minute. 14.7 N MAXIMUM Inserti					
6.2.3	Terminal Retention Force (In Housing)	Axial pullout force on the terminal in the housing at a rate of $25 \pm 6 \text{ mm} (1 \pm \frac{1}{4} \text{ inch}) \text{ per minute.}$	at a rate of MINIMUM Retenti				
	Wire Pullout Force	Apply an axial pullout force on the wire at	AWG	MINIMUM pullout force			
6.2.4	(Axial)	a rate of 25 $\pm$ 6 mm (1 $\pm$ 1/4 inch) per minute.	18	89.0 N			
			20	57.0 N			
6.2.5	Housing Latch Mechanism Strength	Mate connectors apply axial pull out force at the speed rate of 13 mm (0.5 inch) per minute.	70.00 N MINIMUM				
6.2.6	Header Pin Retention (Header Housing)	Apply axial push force on the Header pin in the header housing at a rate of $25 \pm 6 \text{ mm} (1 \pm \frac{1}{4} \text{ inch}) \text{ per minute.}$	17.5 N MINIMUM				
6.2.7	TPA installation to housing	Install the TPA to the Housings at a rate of 25 $\pm$ 6 mm (1 $\pm$ ¼ inch) per minute.					
6.2.8	TPA Latch strength test	Apply an axial Pullout force at a rate of 13 mm (0.5 inch) per minute.	37.00 N I	MINIMUM			
6.2.9	Durability	Mate and unmate connectors up to 5 cycles (to meet application requirement of up to 25 cycles over the life of the connector) at a maximum rate of 10 cycles per minute prior to Environmental Tests. EIA-364-09C	10 m $\Omega$ MAXIMUM (change from initial)				

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# 6.2 MECHANICAL PERFORMANCE (CONTD.)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
6.2.10	Vibration (Random) Test group 3, EIA-364-1000	Mate connectors and vibrate per EIA 364-28, test condition VII. Letter D. (Acceleration 3.1 g)	10 mΩ MAXIMUM (change from initial) & Discontinuity < 1 microsecond
6.2.11	Shock (Mechanical) Test group 3, EIA-364-1000	Mate connectors and shock at 50 g's with <sup>1</sup> / <sub>2</sub> sine wave (11 milliseconds) shocks in the ±X, ±Y, ±Z axes (18 shocks total). EIA-364-27, Test Condition A	10 mΩ MAXIMUM (change from initial]) & Discontinuity < 1 microsecond

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# **molex PRODUCT SPECIFICATION**

#### 6.3 **ENVIRONMENTAL PERFORMANCE**

ITEM	DESCRIPT	ION		TEST COND	ITION		REQ	UIREMENT	•
6.3.1	Temperature EIA-364-10 Test Grou	000	with	Mate connectors; 228 hours at 10 the field temperatu field life of 10 EIA-364-17, Me	5 ± 2°C. ire of 65 °C years	and	(chang	Ω MAXIMUI ge from initi & : No Dama	al)
6.3.2	Thermal sh EIA-364-10 Test Grou	000	<u>Tem</u> j	-40 +0/-3 +25 ±10 +105 +3/-0	<u>iration (Min</u> 30 5 MAXIMU 30 5 MAXIMU	<u>utes)</u> M	(chang	D MAXIMUI ge from initi & No Dama	al)
6.3.3	Cyclic Temper Humidit EIA-364-10 Test Grou	y 000	24 at 80 at 50	connectors: cycle cycles at tempera ± 5% relative humic ± 5% relative humic .0 hour; ramp time	ture 25 ± 3° dity and 65 dity; dwell ti	°C ± 3°C me of	chan) Dielectri No Breako Insulatio 1000 Meg	2 MAXIMUI ge from initi & ic Withstand /oltage: down at 500 & on Resistan gohms MINI & No Damag	al) ling VAC ce: MUM
6.3.4	Solderability		Per SMES-152			Solder coverage: 95% MINIMUM			
6.3.5	Resistance Soldering F (Wave sold	leat		connector terminal molten; Soldering Time: 5 Solder Temperatur	5±0.5 sec.	lder	No damage	Visual: e in appeara connector	ince of
6.3.6	Resistance Soldering F (Reflow sol	leat		See table – Se	ection 8		No damage	Visual: e in appeara connector	ince of
6.3.7	Thermal Cycli lubricatic (NYOGEL 7 EIA-364-10 Test Grou	on 60G) 000	$ \begin{array}{c} \text{ith} \\ Cycle the connector between 15°C \pm 3°C 10 r and 85°C \pm 3°C. Humidity is not (cha controlled.$		(chang	Ω MAXIMUI ge from initia & : No Damag	al)		
<u>KK I</u>	PLUS 396 (	Conn	ector	s Web Page	TAB	LE OF	CONTEN	TS	
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#### 6.3 **ENVIRONMENTAL PERFORMANCE**

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
6.3.8	Humidity (Steady State)	Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 96 hours. Note: Remove surface moisture and air dry for 1 hour prior to measurements.	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage
6.3.9	Salt Spray	Mate connectors: Duration: 48 hours exposure; Atmosphere: salt spray from a 5% solution; Temperature: 35 +1/-2°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
6.3.10	Cold Resistance	Mate connectors: Duration: 96 hours; Temperature: -40 ± 3°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage

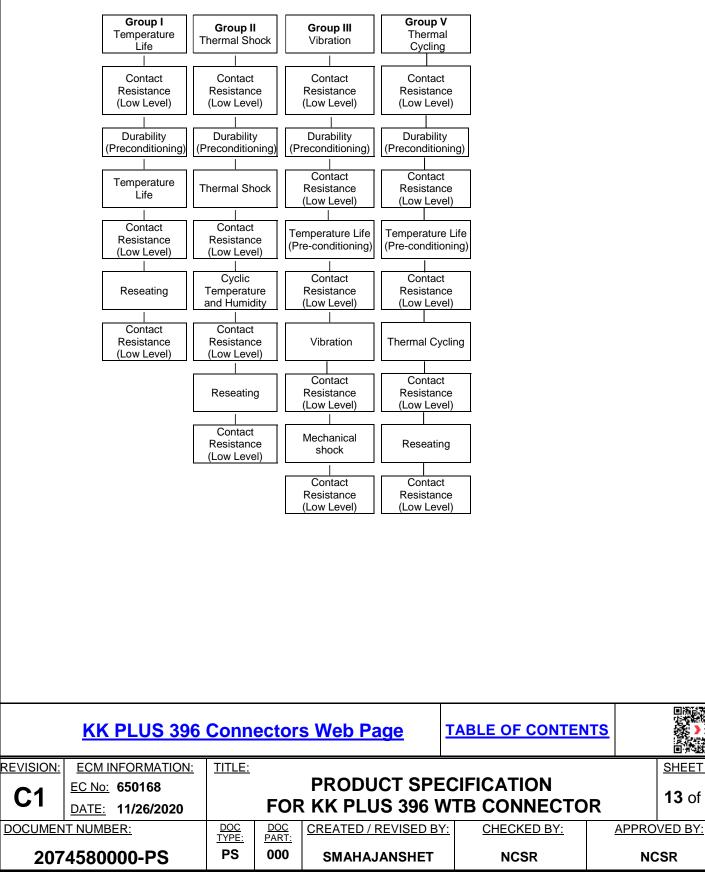
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# **PRODUCT SPECIFICATION**

#### 7.0 TEST SEQUENCE GROUPS

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Reliability Test Sequences per EIA-364-1000



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NCSR

Temperature Rise	Individual Tests
	Connector Mate / Un-mate Force
T-Rise Profiling	Crimp Terminal Insertion force
Steady State	Crimp Terminal Retention force
Temperature Rise	Wire Pullout force (Axial)
<u> </u>	Housing Latch Mechanism Strength
	Header Pin Retention
	TPA Installation to Housing
	TPA Latch Strength Test
<u>KK PL</u>	US 396 Connectors Web Page TABLE OF CON

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# **PRODUCT SPECIFICATION**

# 8.0 SOLDER INFORMATION

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#### Per SMES-152 and AS-40000-5013

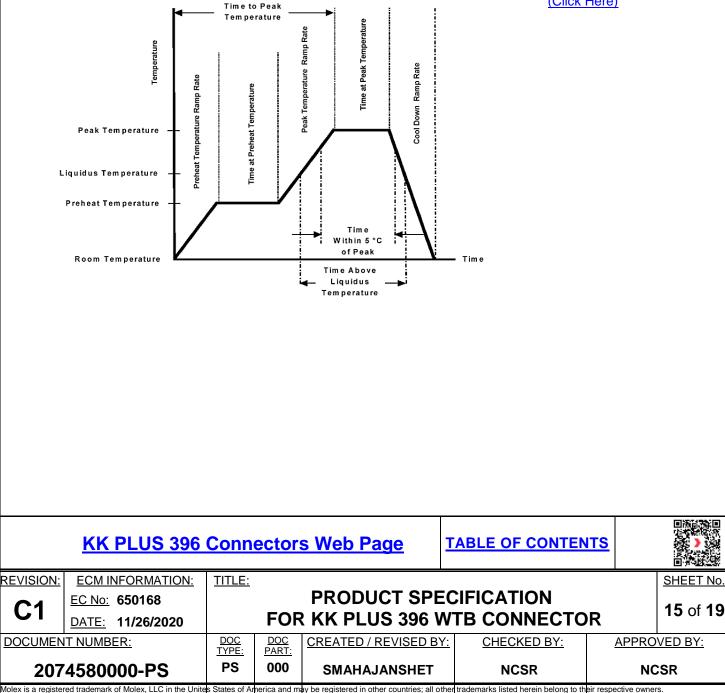
\*These specifications establish standard solderability test methods used to evaluate a products ability to accept molten solder. Solder Process Temperatures and Reflow Solder Profiles will vary based on application, equipment, solder paste, PCB thickness, etc.

#### 8.1 SOLDER PROCESS TEMPERATURES \*

Wave Solder Temperature: 260°C Maximum Reflow Solder Temperature: 260°C Maximum Molex Solderability Specification <u>SMES-152</u> (Click Here)

## 8.2 REFLOW SOLDERING PROFILE \*

Molex Connector Heat Resistance Specification AS-40000-5013 (Click Here)



Description	Requirement
Average Ramp Rate	3°C/sec Max
Preheat Temperature	150°C Min to 200°C Max
Preheat Time	60 to 180 sec
Ramp to Peak	3°C/sec Max
Time over Liquidus (217°C)	60 to 150 sec
Peak Temperature	260 +0/-5°C
Time within 5°C of Peak	20 to 40 sec
Ramp - Cool Down	6°C/sec Max
Time 25°C to Peak	8 min Max

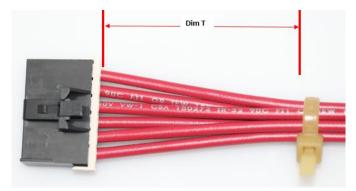
# 9.0 PACKAGING

Parts shall be packaging to protect the parts from damage during standard shipping, storage, and handling. Refer Molex.com specific part number webpage to get the exact packaging document for that item.

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# 10.0 CABLE TIE AND / OR TWIST TIE LOCATION

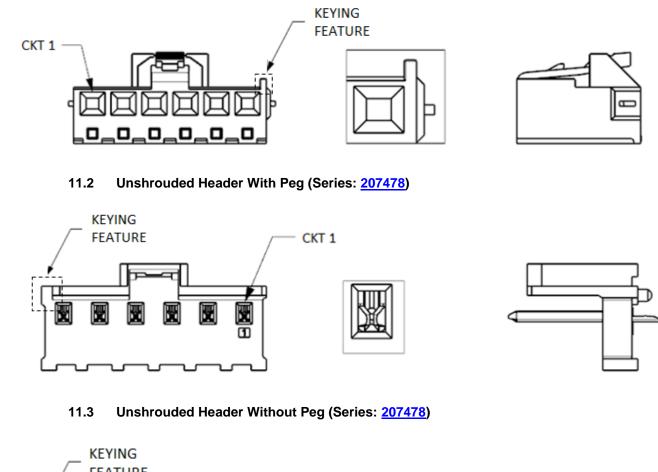
CKT Size	Dim T Min.
2	16.50mm
3	21.00mm
4	27.50mm
5	34.00mm
6	38.50mm



The "T" dimension defines a "free" length of wire, or a length of wire that is not subject to significant bias by external factors such as a wire tie, wire twisting, or other means of bending or deforming of the wires that repositions them from their natural relaxed state or location where they enter the housing. Wires are to be dressed in such a manner to allow the terminals to float freely in the pocket. This dimension is general recommendation and may need to be adjusted for different wire gauges and wire type and insulation thickness and insulation material.

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# PRODUCT SPECIFICATION 11.4 Shrouded Header (Series: 207479) KEYING FEATURE CKT 1

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