

































F ROW TOT 4 8 5 10 6 12 7 14 8 16 9 18 E 10 20 12 24 17 26	S TAL	(SEE SHEET	1 FOR FINIS 15 GOLD 7 1973-8604 7 1973-8606 7 1973-8607 7 1973-8608	PER PK-70873 SH SPECIFICAT 30 GOLD 71973-8704 71973-8705 71973-8706 71973-8707 71973-8708 71973-8709	71973-8804 71973-8805 71973-8806 71973-8807 71973-8808	.300 (7.62) .400 (10.16) .500 (12.70) .600 (15.24)	.395 (10.03) .495 (12.57) .595 (15.11) .695 (17.65)	.658 (16.71) .758 (19.25) .858 (21.79)	3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-	0W 11	S DTAL			PER PK-7087 ISH SPECIFICA 30 GOLD		3.300 (83.82)	B 3.395	3.658 (92.91)
F ROW 101 4 8 5 10 6 12 7 14 8 16 9 18 F 10 20 11 22 12 24	0 2 4 6 8 0 2 4 6	-	7 1973-8604 7 1973-8605 7 1973-8606 7 1973-8607 7 1973-8608 7 1973-8609 7 1973-8610	7 1973-8704 7 1973-8705 7 1973-8706 7 1973-8707 7 1973-8708 7 1973-8709	71973-8804 71973-8805 71973-8806 71973-8807 71973-8808	.300 (7,62) .400 (10,16) .500 (12,70) .600 (15,24)	.395 (10.03) .495 (12.57) .595 (15.11)	.658 (16.71) .758 (19.25) .858 (21.79)	3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3	0W 11						3.300	3.395	3.658
5 10 6 12 7 14 8 16 9 18 10 20 11 22 12 24	0 2 4 6 8 0 2 4 6	-	7 973 - 8605 7 973 - 8606 7 973 - 8607 7 973 - 8608 7 973 - 8609 7 973 - 8610	71973-8705 71973-8706 71973-8707 71973-8708 71973-8709	71973-8805 71973-8806 71973-8807 71973-8808	.500 (12.70) .600 (15.24)	.495 (12.57) .595 (15.11)	(16.7 l) 758 (19.25) 858 (21.79)	3.5		.8		71077 0074	71077 0774	7 973 - 883/		3.395	
6 12 7 14 8 16 9 18 10 20 11 22 24	2 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	-	7 973 - 8606 7 973 - 8607 7 973 - 8608 7 973 - 8609 7 973 - 8610	7 973-8706 7 973-8707 7 973-8708 7 973-8709	71973-8806 71973-8807 71973-8808	.700 (10.16) .500 (12.70) .600 (15.24) .700	.595 (15.11)	.858 (21.79)	35		,		111913-00341	71973-8734	111212 0024	11 .00:02/	(86,23)	1 (2007)/
7 14 8 16 9 18 10 20 11 22 24	4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	-	7 973 - 8607 7 973 - 8608 7 973 - 8609 7 973 - 86 0	7 1973-8707 7 1973-8708 7 1973-8709	71973-8807 71973-8808	.600 (15.24)	(15.11) .695	(21.79)	3	5 1	0		71973-8635	71973-8735	71973-8835	3.400 (86.36)	3.495 (88.77)	<u>3.758</u> (95.45)
8 16 9 18 10 20 11 22 12 24	6 8 0 0 2 4 6 6	-	7 973 - 8608 7 973 - 8609 7 973 - 86 0	71973-8708 71973-8709	71973-8808	.700	<u>.695</u> (17.65)		<u></u>	6 7	2		71973-8636		71973-8836	3.500 (88.90)	3.595 (91.31)	<u>3.858</u> (97.99)
9 18 10 20 11 22 24	8 0 2 4 6 6	-	7 973 - 86 0 7 973 - 86 0	71973-8709		.700		.958 (24.33))									
E 10 20 11 22 12 24	0 2 4 6	-	7 1973-86 10			(17.78)	.795 (20.19)	<u>l.058</u> (26.87)										
II 22 12 24	2 4 6				71973-8809	<u>.800</u> (20.32)	<u>.895</u> (22.73)	(29.41)										
12 24	4 6	-	71973-8611	71973-8710	7 1973-88 10	<u>.900</u> (22.86)	<u>.995</u> (25.27)	1.258 (31.95)										F
	6		1100_011	71973-8711	71973-8811	<u>1.000</u> (25.40)	1.095 (27.81)	<u>1.358</u> (34.49))									
17 00		-	7 1973-86 12	7 1973-87 12	7 1973-88 12	<u>l.100</u> (27.94)	<u>1.195</u> (30.35)	<u>l.458</u> (37.03)										
l3 26	8	-	7 1973-86 13	71973-8713	7 1973-88 13	(30.48)	1.295 (32.89)	1.558 (39.57)										
14 28	I	-	7 1973-86 14	71973-8714	71973-8814	(33.02)	1.395 (35.43)	1.658 (42.11)										
I5 30	0	-	7 1973-86 15	7 1973-87 15	7 1973-88 15	(35.56)	1.495 (37.97)	<u>1.758</u> (44.65)										
16 32	2		7 1973-86 16	7 1973-87 16	7 1973-88 16	<u>1.500</u> (38.10)	(40.51)	<u> .858</u> (47. 9)										
17 34	4		71973-8617	71973-8717	71973-8817	<u>1.600</u> (40.64)	1.695 (43.05)	<u>l.958</u> (49.73)										
D 18 36	6		7 1973-86 18	7 1973-87 18	7 1973-88 18	1.700 (43.18)	1.795 (45.59)	<u>2.058</u> (52.27)	3									
19 38	8		7 1973-86 19	71973-8719	7 1973-88 19	1.800 (45.72)	1.895 (48.13)	2.158 (54.81)										
20 40	0		71973-8620		71973-8820	1.900 (48.26)	1.995 (50.67)	2.258 (57.35)										
21 42	2		71973-8621	71973-8721	71973-8821	2.000 (50.80)	2.095 (53.21)	2.358 (59.89)										
22 44				71973-8722		2.100 (53.34)	2.195 (55.75)	2.458 (62.43)										+
23 46				71973-8723	71973-8823		2.295 (58.29)	<u>2.558</u> (64.97)										
24 48			71973-8624	71973-8724	71973-8824	2.300 (58.42)	2.395 (60.83)	2.658 (67.51)	3									
25 50				71973-8725	71973-8825	2.400	2.495	2.758										
C 26 52			71973-8625			(60.96)	(63 . 37) 2 . 595	(70.05) 2.858 (72.50)										+ 0
27 54					71973-8826	(63.50) 2.600	(65.91) 2.695	(72.59) 2.958										
28 56			71973-8627	71973-8727	71973-8827	2.700	(68.45) 2.795	(75.13) 3.058	3									
29 58			71973-8628	71973-8728	71973-8828	(68.58)	(70.99) 2.895	(77.67) 3.158										
30 60			71973-8629	71973-8729	71973-8829	(71.12) 2.900	(73.53) 2.995	(80.21)										+
31 62			71973-8630	71973-8730	71973-8830	(73.66)	(76.07) 3.095	(82.75) 3.358										
32 64			71973-8631	71973-8731	71973-8831	(76.20)	(78.6 l) 3.195	(85.29) 3.458										
77 66					71973-8832	(78.74)	(8 1. 15)	(87.83) 3.558										+
B 33 66	Ь		7 973 - 8633	7 1973-8733	71973-8833	(81.28)	(83.69)	(90.37)										E
A		II X I	" INDICATES	TOOLING IS N	NOT AVAILABLE							DIMENSION UNITS IN/MM GENERAL TOLERA (UNLESS SPECI MM 4 PLACES ± 3 PLACES ± 2 PLACES ± 0.25 1 PLACE ± 0 PLACES ±	CURRENT REV	DESC: OBSOLETED PAR 09 SP1 JSA MAKRISHNA ISION:	.120"PC T 2021/02/12 2022/09/16 2022/09/16 0000MENT NUI	EARLY I	i l	P100" GRID
			- T									ANGULAR TOL DRAFT WHERE APPLI MUST REMAIN	CABLE THIRD ANGLE PRO	JECTION DRAWING	SERIES MATERIAL NUMI	BER CUST	TOMER	SHEET NUMBER
DOCUMEN FORMAT: Met-lega-master-tb-p REVISION: E DATE: 2020/01/14		P1 RELEASE DATE 9	2022/09/16	08:19:07		7			6 5			WITHIN DIMENSIO	vs + E		71973 SEE TA	ABLE G	ENERAL MARKET	18 OF 25













