

DO NOT
SCALE FROM
THIS PRINT

DESIGNED & DIMENSIONED
IN INCHES[MILLIMETERS]

PRF92-J-C-EP-047D-SS-X

SERIES
-92: 2.92 MM

GENDER
-J: JACK

TYPE
-C: CABLE

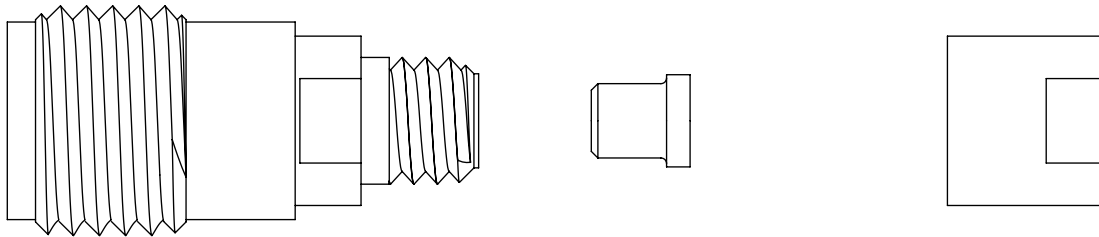
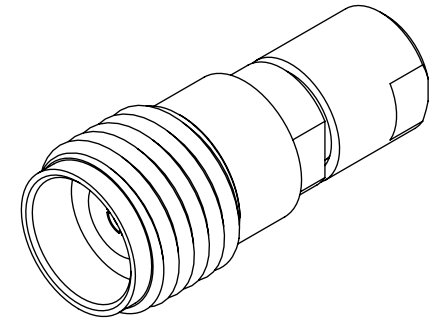
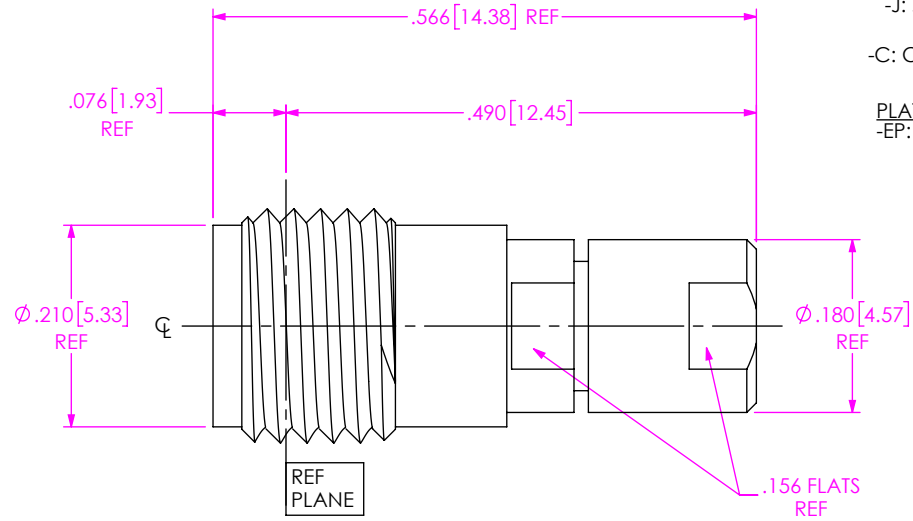
PLATING
-EP: 50µ" EXTRA HEAVY GOLD
CENTER CONTACT, PASSIVATED
OUTER CONTACT

PACKAGING
-B: BULK (IN INCREMENTS OF 50)
(BLANK): STANDARD
PACKAGING

TERMINATION
-S: SOLDER CLAMP

ORIENTATION
-S: STRAIGHT

CABLE TYPE
-047D: .047" SEMI-RIGID CABLE



EXPLODED VIEW
NOT TO SCALE
(FOR CLARITY ONLY)

NOTES:

- MATERIAL:
BODY, BUSHING, CLAMP NUT: STAINLESS STEEL.
SOLDER FERRULE: BRASS.
CONTACT: BERYLLIUM COPPER.
BEAD: ULTEM.
- FINISH:
BODY, CLAMP NUT, BUSHING: PASSIVATED.
SOLDER FERRULE, CONTACT: GOLD OVER NICKEL PLATE,
50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.
- PCI PART NUMBER: 3637.
- BULK PACKAGING OPTION (-B) FOR ORDERS IN INCREMENTS OF 50 PCS.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 1°
.XXX: ±.005
.XXXX: ±.0005

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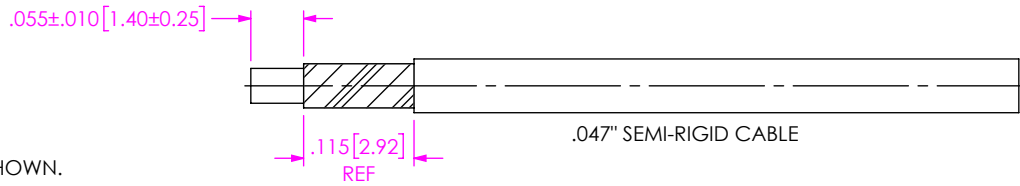
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 5:1

DESCRIPTION: 2.92MM JACK SOLDER CLAMP FOR
.047" SEMI-RIGID CABLE

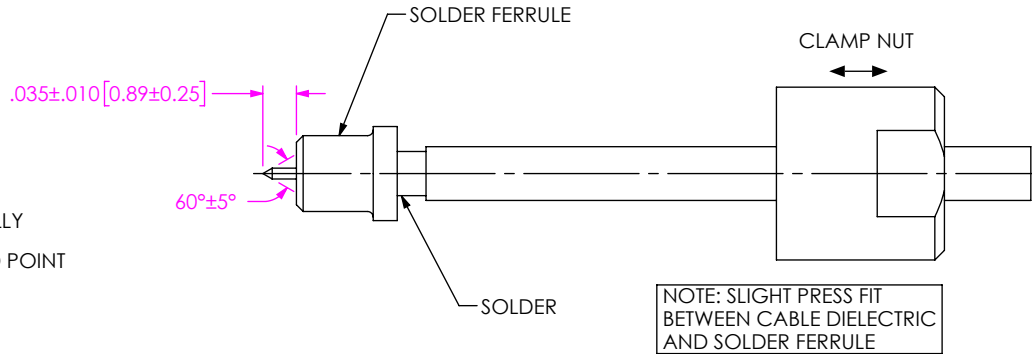
DWG. NO. PRF92-J-C-EP-047D-SS-X

BY: CHRISTIAN S. 04/10/2019 SHEET 1 OF 2



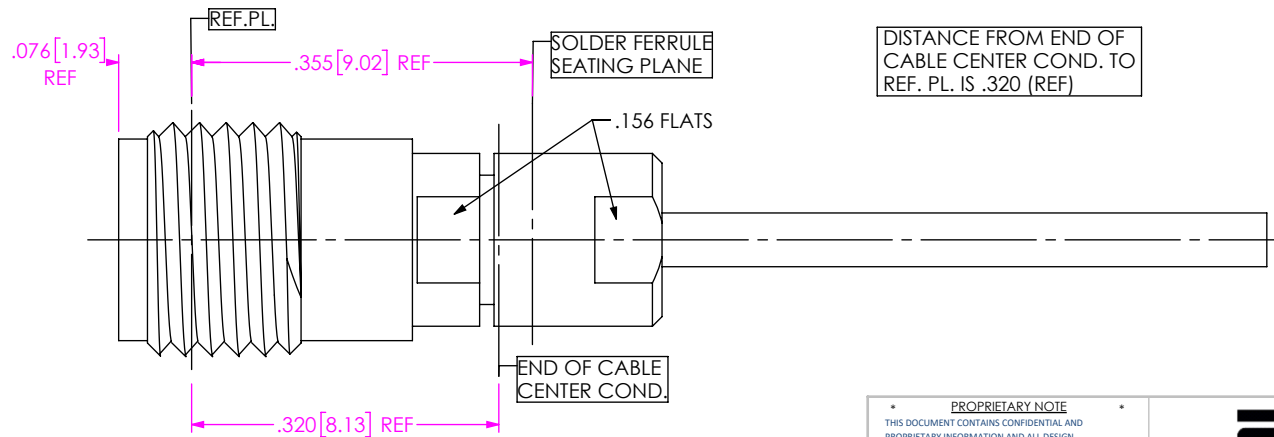
- 1A. TRIM CABLE TO EXPOSE CENTER DIELECTRIC AS SHOWN.
- 1B. PRE-TIN CABLE OUTER JACKET OVER APPROX. LENGTH SHOWN.

IN-PROCESS VIEW 1



- 2A. SLIDE CLAMP NUT ONTO CABLE AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL JACKET IS FULLY SEATED IN FERRULE. THEN SOLDER CABLE TO FERRULE
- 2C. TRIM CABLE DIELECTRIC FLUSH WITH FERRULE FACE AND POINT CENTER CONDUCTOR AS SHOWN. (DO NOT SCORE CENTER CONDUCTOR)

IN-PROCESS VIEW 2



- 3A. INSERT CABLE SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL SOLDER FERRULE IS SEATED AND CABLE CENTER CONDUCTOR PLUGS IN. THEN TIGHTEN CLAMP NUT TO 8-10 IN-LBS

IN-PROCESS VIEW 3

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SHEET SCALE: 5:1

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DWG. NO. PRF92-J-C-EP-047D-SS-X

BY: CHRISTIAN S.04/10/2019 SHEET 2 OF 2