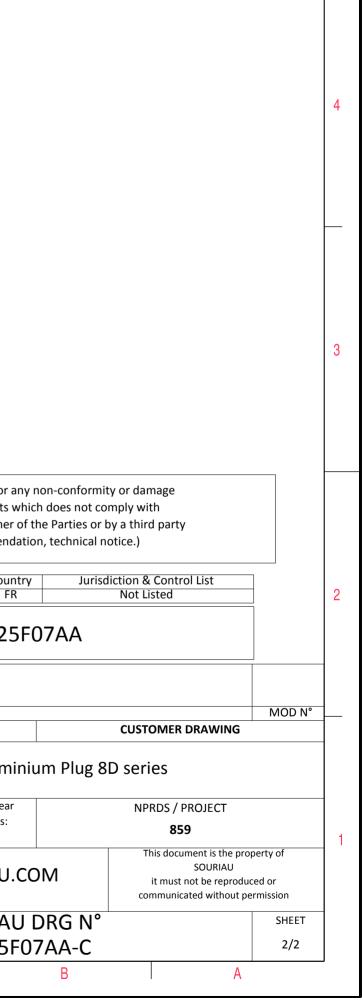
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4	Z M M M M M M M M M M M M M		4	
ω		LAYOUT SHOWN AS EXAMPLE	3	
	Keying Shown as example			
	CHARACTERISTICS Connector dimension -Standard : Based on MIL-DTL-38999 Series III Dim Nominal			
$ \longrightarrow $	ØS 48 Max		-	
	-Shell Plating : Nickel Z 31 Max VV THREAD M37x1-6g	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with		
	-Insulator : Thermoplastic	the Specifications issued by either of the Parties or by a third party		
	-Contacts : Copper Alloy	(professional recommendation, technical notice.)		
	-Seals & Grommet : Silicon Elastomer	Country Jurisdiction & Control List		
N	-Contact Plating : Gold over copper Alloy 0.8µm minimum	FR Not Listed	2	
	-Durability : 500 Mating cycles			
	-Delivered with Souriau contacts and Accessories	PN: 8D525F07AA		
	-Temperature Range : -65°C to +200°C	A 06-10-2016 First Release		
	-Salt Spray : 48 hours			
	-Mass : 61.89 g ± 10%	ISS DATE Latest modification - by MOD N° Designed By: Date: CUSTOMER DRAWING	+	
		TITLE Aluminium Plug 8D series		
		SCALE General linear NPRDS / PROJECT	-	
	BASIC SERIES: 8D 5 - 25 F 07 A A	Tolerances: 859		
<u> </u>	SHELL TYPE : Plug with RFI Shielding	This document is the property of	1	
	CONTACT TYPE : Standard Crimp Contact ORIENTATION	ON : A SOURIAU WWW.SOURIAU.COM SOURIAU it must not be reproduced or		
	SHELL SIZE : 25 CONTACT TYPE : PIN(500 Matir	atings) communicated without permission		
	PLATING : F = Nickel CONTACT LAYOUT : 25			
l		A3 8D525F07AA-C 1/2		
_	H G F E	D C B A		

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		Contact Layout					
4							
	Contact position ID Locatio X-axis (mm) 1 494 (12.55) 2 533 (13.54) 3 550 (13.97) 4 544 (13.82)	Y-axis (mm) Contact position ID X-axis (mm) Y-axis (mm) +242 (6.15) 51 +000 (0.00) -106 (2.69) ·130 (3.51) 52 ·000 (0.00) -212 (5.30) ·028 (0.71) 53 +000 (0.00) -310 (7.87) ·083 (2.11) 54 +000 (0.00) -551 (14.00)					
ω	8399 (10.13) 9441 (11.20)	-191 (4.85) 55 +.056 (1.42) +.548 (13.92) -292 (7.42) 56 +.056 (2.41) +.461 (17.71) +337 (8.56) 57 +.068 (1.73) +.370 (9.40) +249 (6.32) 58 +.092 (2.34) +.278 (7.06) +.163 (4.14) 59 +.095 (2.41) +.183 (4.65) +.071 (1.80) 60 +.089 (2.26) 178 (4.52) 024 (0.61) 61 +.094 (2.39) 277 (7.40) 118 (3.00) 62 +.068 (1.75) 376 (9.55) 207 (5.26) 63 +.048 (1.22) 468 (11.89) 288 (7.32) 64 +.165 (4.19) +.525 (13.34)					
	17 341 (8.66) 18 308 (7.82) 19 303 (7.70) 20 307 (7.80) 21 314 (7.98)	Y-axis (mm) Contact position ID X-axis (mm) Y-axis (mm) -379 (9.63) 65 +186 (4.72) +433 (11.00) +418 (10.62) 66 +164 (4.17) +340 (8.64) +324 (8.23) 67 +181 (4.60) +225 (5.72) +222 (5.64) 68 +172 (4.37) -223 (5.66) -235 (5.66) 69 +159 (4.04) -347 (8.81) -357 (9.07) 70 +141 (13.58) -449 (11.40) -452 (11.48) 71 +111 (2.82) -539 (13.69)					
N	23 -269 (6.83) 24 -247 (6.27) 25 -238 (6.05) 26 -237 (6.02) 27 -228 (5.79) 28 -217 (5.51) 29 -165 (4.19) 30 -186 (4.72) 31 -164 (4.17)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$				SOURIAU shall not be liable due to a use of the Proc the Specifications issued by e (professional recom	ducts w either o
	38 095 (2.41) 39 068 (1.73) 40 092 (2.34) 41 095 (2.41)	-449 (11.40) 85 +435 (11.05) +337 (8.56) -539 (13.69) 86 +399 (10.13) +249 (6 32) +548 (13.29) 87 +441 (11.20) +163 (4.14) +461 (11.71) 88 +465 (11.81) +071 (1.80) +370 (9.40) 89 +470 (11.94) -024 (.61) +278 (7.66) 90 +456 (11.58) -118 (3.00) +183 (4.65) 91 +423 (10.74) -207 (5.26) -178 (4.52) 92 +372 (9.45) -288 (7.32) Contacts (Insert arrangement 25-7) Location			A 06-10-20	D16 First Release	525
	Constitution X-axis (mm) 43 094 (2.39) 44 096 (1.75) 45 048 (1.22) 46 +.000 (0.00) 47 +.000 (0.00) 48 +.000 (0.00) 49 +.000 (0.00) 50 +.000 (0.00)	Y-axis (mm) Contact position ID X-axis (mm) Y-axis (mm) -277 (7.04) 93 +.399 (10.13) 379 (9.63) -376 (9.55) 94 +.494 (12.55) +.242 (6.15) -468 (11.89) 95 +.533 (13.54) +.138 (3.51) +.471 (11.96) 96 +.550 (13.97) +.028 (0.71) +.303 (7.70) 97 +.544 (13.82) 083 (2.11) +.208 (5.28) 98 +.516 (13.11) 191 (4.85) +.104 (2.64) 99 +.467 (11.86) 292 (7.42) +.000 (0.00)			Designed By: TITLE SCALE	Date:	
_	size ment no. contacts co 25 -7 2 (Se	Size ontacts Service rating Contact location Standard contact 8 ee note) Twinax 25, 75 M39029/90-529 M39029/91-530 22D M All others M39029/58-360 M39029/56-348			NA SOURIA		-
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