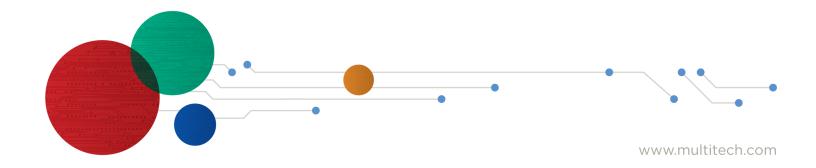




# **xDot**® **Developer Guide**

for North America



#### **xDot Developer Guide**

Models: MTXDOT-NA1-xx, MTXDOT-EU1-xx, MTXDOT-AU1-xx, MTXDOT-AS1-xx, MTXDOT-EU1-IN1-xx, MTXDOT-KR1-xx

Part Number: S000645, Version 4.2

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# **Chapter 1 – Product Overview**

### **Overview**

The MultiConnect xDot (MTXDOT) is a LoRaWAN<sup>™</sup>, low-power RF device, capable of two way communication over long distances, deep into buildings, or within noisy environments\* using the unlicensed ISM bands in North America, Europe and worldwide. The xDot is a compact surface-mount device with an mbed enabled processor and enhanced security. The xDot features an integrated ARM® Cortex®-M3 processor and mbed™ compatible software library for developers to control, monitor and bring edge intelligence to their Internet of Things (IoT) applications.

\*Actual distance depends on conditions, configuration, antennas, desired throughput, and usage frequency. In dense urban environments, a typical range is 1-2 miles.

# What's New in Firmware Version 4.1

The new release includes the following changes:

- LoRaWAN 1.0.4 Support and Regional Parameters RP2 1.0.3
- Changes to Wake Pin
- Improved boot time from Sleep Mode
- New and updated AT Commands

# LoRaWAN 1.0.4 Support and Regional Parameters RP2 1.0.3

Adds AS923-4, extending support to Israel.

# **Changes to Wake Pin**

Ability to set trigger for WAKE pin as rising, falling, or either.

# **Improved Boot Time from Sleep Mode**

Reduced xDot boot time waking from deep sleep by moving scan for external flash to start of fragmentation session instead of at boot.

### **AT Command Additions and Modifications**

Note: For AT Command details, refer to \$000768 xDot AT Command Reference Guide .

- Changed AT+ERASE=1 so that it only erases the area of external flash used for FOTA if present on xDot.
- Added AT+ERASE=2 erase configuration in the EEPROM for xDot.
- Changed AT+WP added trigger parameter and mode parameter to set pullup/pulldown.
- Added AT+DUTY set duty cycle maximum or per band.

For an archive of release notes, go to Appendix A.

# **Documentation Overview**

This manual is one part of xDot documentation. Refer to the *Related Documentation* and *mbed* sections for additional information needed to program your xDot and integrate your application with the MultiConnect Conduit gateway.

This document includes:

- **xDot device information:** including mechanical drawings, specifications, safety and regulatory information, and other device specific content.
- Developer Kit information: including design considerations, schematics, and installation and operation information.

This current version of this manual is available at www.multitech.com/support.

### **Related Documentation**

- xDot AT Command Guide: Includes details on the AT commands available for xDots.
- MultiTech Developer Site: Application notes, LoRa information, and documentation for related products such as the MultiConnect Conduit (MTCDT) gateway and the LoRa accessory card (MTAC-LORA) are available on the MultiTech developer site. This site includes information on using the Conduit with xDots. Go to: www.multitech.net
- Processor Datasheet: ST ARM® Cortex®-M3 processor (STM32L151CCU6) datasheet is available on the ST website: http://www.st.com/resource/en/datasheet/stm32l151cc.pdf

# mbed Documentation

ARM mbed is a free, open-source platform and operating system for embedded devices using the ARM Cortex-M microcontrollers. The mbed website provides free software libraries, hardware designs, and online tools for rapid prototyping of products. The platform includes a standards-based C/C++ SDK, a microcontroller HDK, and supported development boards, an online compiler and online developer collaboration tools.

**Note:** To send and receive data, you need a LoRaWAN 1.0 gateway, such as MultiTech's Conduit (MTCDT) with an MTAC-LORA accessory card installed.

# Programming the xDot Microcontroller

**Note:** To program an xDot application, you need the xDot Developer kit, which includes an xDot mounted on a developer board.

Use the ARM mbed ecosystem to program the microcontroller. Compile in the cloud or locally, copy the resulting binary file to the mbed USB drive, and reset the xDot.

On the xDot mbed page, MultiTech supplies source code for non-RF portions of the xDot. To comply with FCC and ETSI certification, some portions of the software is available only as binary libraries.

MultiTech offers both development and stable release versions of the library.

- Development version: libmxDot-dev-mbed6
- Stable release version: libmxDot-mbed6

You can use either the mbed online compiler or offline tools.

- Online: Use the mbed-os library in your mbed application
- Offline: Use mbed-cli tools to create, manage, and build your mbed 6.0 application.

#### **General mBed Links**

- Explore mbed: https://os.mbed.com/
- Getting Started with mbed: https://os.mbed.com/docs/mbed-os/#gettingstarted
- mbed Handbook: https://os.mbed.com/docs/mbed-os

- mbed online compiler documentation: https://os.mbed.com/docs/mbed-os/latest/quick-start/online-with-the-online-compiler.html
- mbed cli documentation: https://os.mbed.com/docs/mbed-os/latest/quick-start/offline-with-mbed-cli.html
- mbed workspace tools documentation: https://os.mbed.com/docs/mbed-os/v6.1/build-tools/index.html

#### **xDot Platform**

The xDot mbed page includes the xDot library, firmware, and test cases https://developer.mbed.org/platforms/MTS-xDot-L151CC/

# **EUI and Networking**

xDots have an Extended Unique Identifier (EUI). To query the device for the EUI, AT+DI:

AT+DI=<8-BYTE-HEX-MSB>

AT+DI=001122AABBCCDDEE

For information on setting up xDots as part of a LoRa network, go to www.multitech.net.

# **Configuration Persistence**

To safeguard your configuration, the device offers configuration persistence in the form of configuration redundancy and wear leveling.

**Note:** These features change the configuration storage and make the firmware update a one way process. The configuration is not backward compatible to any version less than 4.0.x. Once a device is flashed with 4.0.x firmware, the configuration is converted to a new format. Any versions earlier than 4.0.x cannot parse this new format.

### Redundancy

In case of data loss or corruption, your device stores multiple copies of the configuration and can fall back to the last good copy.

#### **Wear Leveling**

Wear leveling writes across the entire flash sector and skips bad sections on write failure. Frequently saved session parameters have more flash space available to extend the expected life of the flash system on your device.

# **Differential and Compressed Upgrade Files**

Differential and compressed upgrade files can be used to reduce the size of firmware upgrades sent over-the-air (FOTA). Smaller files reduce the time required to deliver an update. Smaller FOTA sessions increase end-device battery life.

#### **Creating Differential and Compressed Files**

To package application firmware binaries for Dot devices with compression or deltas, use the mtsmultitool utility. The output is a binary file that can be sent to the bootloader over serial YMODEM or FOTA.

For more details on the utility, see: https://pypi.org/project/mtsmultitool/.

The utility requries Python v3.8 installed. To install the utility, open a command prompt and enter: pip install mtsmultitool

# **Product Build Options**

Product	Description	Package Quantity
North America		
MTXDOT-NA1-A00	915 MHz LoRa Module UFL/TRC (NAM)	1, 100, or 1000
MTXDOT-NA1-A01	915 MHz LoRa Module TRC (NAM)	1, 100, or 1000
Developer Kits		
MTMDK-XDOT-NA1-A00	MultiConnect xDot Micro Developer Kit - Includes a 915 MHz xDot	

#### Note:

■ The complete product code may end in .Rx. For example, MTXDOT-NA1-A00.RxMTXDOT-JP1-A00.Rx, where R is revision and x is the revision number.

# **Chapter 2 – Getting Started**

# **Getting Started with the xDot Developer Kit**

Getting started depends on what you want to do. By default, xDot ships with firmware that supports AT Commands that use the serial I/O. For AT Commands, refer to the separate *MultiConnect Dots AT Command Reference Guide*.

Two serial interfaces are available through the USB interface, one is used to send AT commands to the xDot and the other is for debug messages. Refer to *Chapter 4, Specifications and Pin Information* for information on which pins are available out of the box.

Before starting your project development, make sure you have the latest firmware for the Developer Kit and xDot. Go to the xDot mbed page for firmware. https://developer.mbed.org/platforms/MTS-xDot-L151CC/

To send commands to the xDot:

- 1. Plug the developer board into a USB port.
- 2. Open communications software, such as TeraTerm, Putty, or Minicom.
- **3.** Set the following:
  - Baud rate = 115,200
  - Data bits = 8
  - Parity = N
  - Stop bits = 1
  - Flow control = Off

To develop using Mbed, the xDot Mbed page includes libraries and test cases. Refer to mbed Documentation for details and links.

For help setting up a MultiConnect Conduit to send data to and from an xDot, refer to Related Documentation.

# **COM Port Enumeration by Operating System**

xDots create an AT Commands port and a debug port.

### Linux

The following COM ports are created on Linux systems:

- /dev/ttyACMx
- /dev/ttyACMy

Where x and y may be 0 and 1, 3 and 4, etc.

The COM port with lower number is the AT command port and COM port with the higher number is the debug port.

#### Windows

On Windows systems, COM ports appear in the Device Manager:

Debug Port: Mbed Serial Port

#### AT Command Port: XR21V1410 USB UART

You may need to install a driver for the debug port to function properly. Go to: https://developer.Mbed.org/handbook/Windows-serial-configuration

#### Mac

On Mac systems, COM ports appear in the Device Manager as:

/dev/cu.usbmodemx

Where x is a string of numbers and possibly letters, ending in a number.

The COM port with lower number is the AT command port and COM port with the higher number is the debug port.

# **Updating Firmware Using the xDot Bootloader**

The xDot bootloader allows firmware upgrades either via YMODEM through command or debug serial ports at 115,200 bps.

#### For firmware versions 3.3.5 and lower:

To enter the bootloader, enter the characters xdt on either serial port upon processor reset. The bootloader allows 250ms for x and then 500 ms each for d and t. If these timers expire before receiving the proper character or another character is received, the bootloader jumps to the application code.

### For firmware versions 4.0. and higher:

To enter the bootloader, enter the characters m t s on the AT command port with 250ms between characters. Any single character on the debug port enters the bootloader for all versions of the bootloader. If these timers expire before receiving the proper character or another character is received, the bootloader jumps to the application code.

- The bootloader includes an option to upgrade application code via YMODEM or jump to the application code. During the YMODEM file transfer, the new application is programmed directly into the STM32L151CC flash memory.
- Since the new application is directly programmed into the STM32L151CC flash memory and the xDot has no
  on board memory to back up the old application, recovery from failed download is the responsibility of the
  host system.
- The Mbed build process creates two files when building for the bootloader. The name\_of\_program\_application.bin file is the application with the correct offset that can be transferred via YMODEM onto the xDot using the bootloader. The name\_of\_program.bin file is the entire program with the bootloader than can be flashed on using jtag (this file cannot be transferred onto the xdot via YMODEM).

To build xDot firmware with the bootloader, you must include the bootloader.bin file in the Mbed-os directory along with an Mbed\_app.json file that includes directives describing the space used for the bootloader and the location where the bootloader.bin file resides.

**Note:** For an application to run at the correct offset, it needs location where it will reside so the vector table is correct.

Mbed-os version 5.5.4, includes hooks that allow you to easily add a boot loader for the xDot. Go to https://docs.Mbed.com/docs/Mbed-os-handbook/en/latest/advanced/bootloader/ for details.

• For the bootloader, create a file with the following content. (Actual size may vary, but needs to accommodate the bootloader size.) Name the file Mbed\_app.json and place it in the root directory.

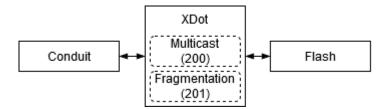
• For the application, create a file with the following content. Name it Mbed\_app.json and place it in the root directory.

```
{
    "target_overrides": {
        "XDOT_L151CC": {
            "target.bootloader_img": "bootloader_location/bootloader.bin"
        }
}
```

# Chapter 3 – FOTA

# **External Flash Components for FOTA**

AT firmware on the xDot supports FOTA when a compatible external flash component or block device is connected to the xDot. In this configuration, multicast and fragmentation sessions are managed by the xDot. Messages for multicast (port 200) and fragmentation (port 201) are handled by the xDot and are *not* passed through to the AT terminal.



File space is statically allocated. There is no traditional file system. The xDot will reserve space for new application firmware, a backup of the current application, and an upgrade result file. A total of 436 KB (0x6A000 bytes) of free space is required.

### **External Flash Component Requirements**

For a flash component or block device to work with the xDot, it must meet the following criteria:

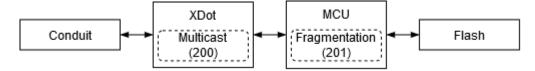
- Work with MBed OS DataFlashBlockDevice or SPIFBlockDevice classes
- Maximum 4 KB sector erase size
- Maximum 512 byte page size
- SPIF type components must support Serial Flash Discoverable Parameters (SFDP)

### **External Flash Components Tested for Compatibility**

Part Number	Туре	Manufacturer	Density	Page Size	Erase Size
MX25R8035	SPIF	Macronix	8 MB	512 bytes	4 KB
AT45DB041E	DATAFLASH	Adesto	4 MB	256 bytes	2 KB

### **Host MCU**

When no external flash component is present, fragmentation messages (port 201) must be handled by a host MCU implementing the Fragmented Data Block Transport.



# **FOTA (FUOTA) Overview**

This requires xDot firmware Version 4.0 or higher and a Conduit® with AEP (mPower) 5.2 or higher.

Firmware Over the Air (FOTA) also known as Firmware Upgrade Over the Air (FUOTA) is a way to upgrade Dot end devices using multicast and file fragmentation packages defined in the LoRaWAN specification. FOTA allows the

Conduit to update the firmware on many Dots at once using multicast and error correction packets. FOTA is still in its early stages of revision and does have potential problems, which are included in this topic.

Note: FOTA is enabled by default.

To start the FOTA process, the Conduit sends two setup downlinks to the Dot. First, the Conduit then sends a multicast session setup request to the Dot. The Dot responds with a multicast session setup answer. The Conduit sends a fragmentation setup request. The Dot responds by sending back a fragmentation setup answer. Once setup is complete, the Dot waits until the start of the multicast session. At the start of the session, the Dot switches to class C with the specified data rate and frequency to receive the file fragments sent by the Conduit. After the file fragments are sent, the Conduit starts sending parity fragments. At any point when the Dot is able to reconstruct the firmware file, the CRC is calculated and the CRC message id sent in Class A. This could happen any time after the last fragment is sent to after the last parity is sent.

For details on the FOTA AT Commands, go to xDot AT Command Reference Guide (S000768).

# **FOTA Stages**

A FOTA session has four stages: 1) session setup, 2) fragmentation, 3) parity, and 4) verification.

#### **Session Setup**

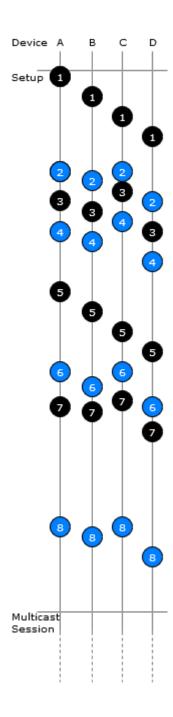
For a multicast session to work with class A devices, a start time must be agreed upon by the network server and each device. This requires the devices to synchronize their time with the server. These critical tasks are done during session setup.

Class A devices must periodically send uplinks to open downlink windows making the time required to complete an operation setup directly tied to the frequency of device uplinks. For each device involved in the operation, some extra time should be added to the total setup time to account for latency in queuing each device's message.

Setup messages are sent up to 3 times. Worst-case timing for operation setup would be ((3 \* device\_uplink\_period \* 2) + (overhead \* number of devices)).

The included diagram illustrates the events that occur during a best-case setup with no messages missed and well-timed device uplinks. Each device follows these steps:

- 1. FOTA operation gueues Multicast setup message with network server.
- 2. Device sends an uplink.
- 3. Multicast setup message is downlinked to the device.
- **4.** Device sends a multicast setup response.
- 5. FOTA operation queues fragmentation setup message.
- **6.** Device sends an uplink.
- **7.** Fragmentation setup is downlinked to the device.
- **8.** Device sends a fragmentation setup response from device.



# **Fragmentation**

During this stage, the device should only send uplinks as necessary, too many can cause excessive fragment loss. Applications on the device should not perform heavy processing activities during FOTA. Doing so can cause fragments to overlap and excessive fragment loss. The number of fragments required to send a file depends on the Data Rate. The device clears the file system to ensure enough free space to save update firmware and a backup copy of the current firmware saved by the bootloader. User files are removed when the fragmentation session is set up.

### **Parity**

Multicast messages are unconfirmed meaning some loss of fragments is expected. The device can recover a certain number of fragments though parity.

The xDot can tolerate up to 150 lost fragments.

#### Verification

Once a device completes its fragmented file, it calculates a CRC64 and sends a request to the server to verify the CRC. The server sends a response indicating if the CRC matches or not. If the CRC is verified the device reboots and performs the upgrade. If the CRC does not match, the downloaded file is discarded.

### **Potential Problems**

- If the Dot misses either setup message, the FOTA session will not be successful. The Dot attempts to receive both messages multiple times. If the Dot is unsuccessful, it resets the fragmentation sessions and multicast session.
- If the Dot does not receive a CRC response from the Conduit, it resets the fragmentation and multicast sessions and deletes the fragmentation file.
- The Dot can reset the multicast/fragmentation session at any time using AT+FOTA=2.
- When using AT+SLEEP, make sure to wake up the Dot before a scheduled FOTA session. Using AT+FOTA=3 will return the time in seconds before the FOTA session is scheduled to start.
- If AT+SLEEP is used during the FOTA session, the Dot will miss packets and the session will likely fail.
- The FOTA session sends down packets every 1.5 seconds (assuming no duty cycle) and parity packets every 3 seconds by default. For best results, Multitech recommends users suspend all normal Dot operations until the FOTA session is complete.

# **Troubleshooting FOTA**

# **Troubleshooting FOTA on the Dot**

**Problem:** Dot does not receive any file fragments.

#### **Troubleshooting:**

• The Dot must receive two setup messages for the FOTA session to work, fragmentation setup request and multicast setup request.

Verify if the Dot received the fragmentation setup request. This comes down on port 201. When the Dot receives this request, it sends an answer. Check the Dot debug log for *Sending Fragmentation Response*.

After sending the fragmentation response, the Dot receives a multicast setup request. Check for this message on port 201. The Dot responds with a multicast setup answer. Check the Dot debug log for *Sending Multicast Response*.

- Make sure the Dot is in Class C at the start of the FOTA session (AT+DC). The Dot must also be awake and will not wake up to start the FOTA/Multicast session. The command AT+FOTA=3 displays the time before a FOTA session starts.
- Make sure the Conduit is sending the fragments by checking the Conduit logs in /var/log/log fota\*.

**Problem:** Dot cannot complete the FOTA session.

#### **Troubleshooting:**

• If the Dot misses too many packets, the FOTA session cannot be completed.

• If the Dot was able to reconstruct the file using parity fragments, it sends a CRC check to the Conduit. Check the Dot debug log for *Sending CRC*. If the Dot does not receive a response or the Conduit responds with CRC not correct, the Dot discards the file.

**Problem:** Dot fails to process parity fragments.

#### **Troubleshooting:**

- If the Conduit sends parity fragments faster than the Dot can process them, the Dot starts failing to
  properly receive the fragments. This results in failed MIC checks or wrong address, which is noted in the
  Dot debug log.
- To correct this, increase the delay between parity fragments on the Conduit.

Problem: Dot is unexpected state.

#### **Troubleshooting:**

If the Dot is in a bad or unknown state, use ATZ to reset the Dot and clear the multicast and FOTA states. AT+FOTA=2 also resets FOTA and Multicast states.

### **Troubleshooting FOTA on the Conduit**

**Problem:** FOTA Session not starting.

#### **Troubleshooting:**

- Verify that there is not a current FOTA session. If there is no current FOTA session and a FOTA session will not start, reboot the Conduit.
- If the Conduit does not receive at least one response from an Dot, the FOTA session will not start. The process will go from SETUP (10%) to TEARDOWN (90%). Check the log (/var/log/log\_fota\*) to make sure the Conduit is receiving the setup answers.

Problem: FOTA Session not successful.

#### **Troubleshooting:**

- For a FOTA Session to be successful, the Dot has to be able to reconstruct the file. If the Dot misses too many packets, the FOTA session will not be successful and the Dot will not send a CRC to the Conduit.
- If the Conduit receives a CRC from an Dot check the FOTA log (/var/log/log\_fota\*) to make sure the CRC matches the Conduit and the CRC correct answer is sent back to the Dot. Check the Dot debug log to verify if the device received the CRC answer.

Problem: Stop FOTA Session / FOTA Session won't start (FOTA in progress) / Stop Multicast Session

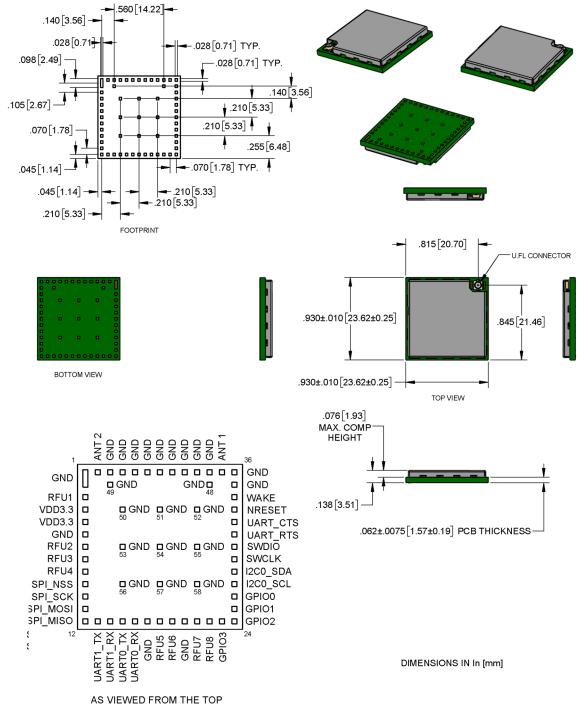
### **Troubleshooting:**

- To end a FOTA session that is in progress, send 'ps -A | grep fota'. Find the PID associated with lora-fota (not lora-fota-demo). Then send 'kill (pid of lora-fota)'.
- Also send 'rm -r -f ~/.fota/'. Devices may be in Class C or Class A depending on the FOTA session status before it ended. Make sure to change the devices back to their appropriate class. Make sure the FOTA daemon is running by '/etc/init.d/fotad restart'.

- To end a Multicast session that is in progress, use 'ps -A | grep mcm'. Find the PID associated with loramcm. Then use 'kill (pid of lora-mcm)'. Also send 'rm -r -f ~/.fota/'.
- Wiping out the .fota directory removes any future FOTA/multicast sessions scheduled that have not setup.

# **Chapter 4 – Mechanical Drawings with Pinouts**

# **xDot**



**XDOT** 

**Note:** The xDot development board uses a land pattern that matches the xDot land pattern in the previous image. All pads are 0.028 inches square except the large one, which is 0.098 inches x 0.028 inches.

# **Chapter 5 – Specifications and Pin Information**

# **MTXDOT Specifications**

Category	Description
General	
Compatibility	LoRaWAN 1.0.4 specifications
Interfaces	Note that pin functions are multiplexed.
	Up to 19 digital I/O
	Up to 10 analog inputs
	2 DAC outputs
	I2C
	SPI
	Wake pin
	Reset pin
	Full UART
	mbed/simple UART (RX & TX only)
	mbed programming interface
CPU Performance	
CPU	32 MHz
Max Clock	32 MHz
Flash Memory	256 KB, with xDot library 136 KB available; with AT firmware, 56 KB available
EEPROM	8 KB, available 6 KB
SRAM	32 KB
Backup Register	128 byte, available 88
Physical Description	
Weight	0.0001 oz. (0.003g)
Dimensions	Refer to Mechanical Drawings for Dimensions.
RF Connectors	
-UFL Models	U.FL
-TRC Models	Trace Connection
Environment	
Operating Temperature	-40° C to +85° C
Storage Temperature	-40° C to +85° C
Humidity	20%-90% RH, non-condensing

Category	Description
Power Requirements	
Operating Voltage	2.4 to 3.57 V

# North American Models (MTXDOT-NA1)

Category	Description	
Radio Frequency		
ISM Bands	US902-928 MHz	
Certifications and Compliance		
EMC	US: FCC Part 15 Class B	
	Canada: ICES-003	
Radio	FCC 15.247:2015	
	FCC 15.109:2015	
	FCC 15.107:2015	
Safety	UL 60950-1 2nd ED	
	cUL 60950-1 2nd ED	
	UL/cUL 62368-1 2nd Ed	
	IEC 62368-1:2014	
Transmission		
Max Transmitter Power Output (TPO)	19 dBm	
Maximum Receive Sensitivity	-130 dBm	
Link Budget <sup>1</sup>	147 dB Point-to-Point	
	145 dB Point-to-Multipoint	
Max Effective Isotropic Radiated Power (EiRP)	36 dBm	
Deep Sleep Current	< 2 uA	

Category	Description	
Receive Sensitivity	Receive Sensitivity	
Spreading Factor	North America <sup>2</sup>	
6	-111 dBm	
7	-116 dBm	
8	-119 dBm	
9	-122 dBm	
10	-125 dBm	

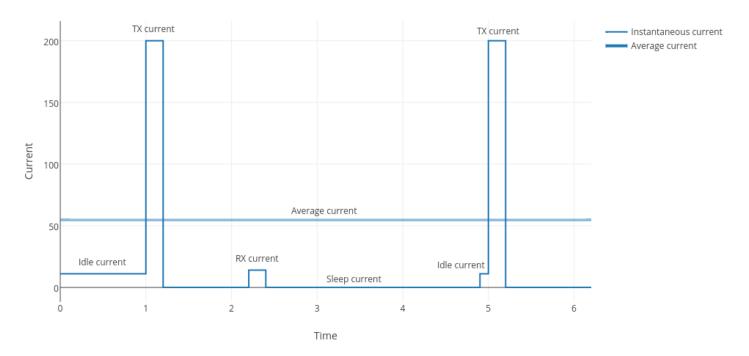
Category	Description
11	-127 dBm
12	-129 dBm

<sup>&</sup>lt;sup>1</sup>Greater link budget is possible with higher gain antenna.

<sup>&</sup>lt;sup>2</sup>RFS\_L500: RF sensitivity, Long-Range Mode, highest LNA gain, LNA boost, 500 kHz bandwidth using split Rx/Tx path.

# **Battery Draw Down**

xDot battery life depends on many variables, including transmit power, data rate, sleep usage, and duty cycle. The following figure represents the current consumption in one possible application.



Use the current consumption values from the following Electrical Characteristics table when calculating average power consumption.

# **Electrical and Timing Characteristics**

#### Note:

- All measurements taken at VDD = 3.3 V and 25 degrees Celsius ambient temperature unless otherwise specified.
- Refer to the ST Micro STM32L151CC datasheet for more detailed processor IO characteristics.
- For Sleep Mode, the value in ( ) is the typical reading when using firmware versions below 4.0.x.

Signal	Description	Conditions	Min	Typical	Max	Units
VCC	Operating Voltage		2.4	3.3	3.57	V
Vin Low	IO input low level				0.3V * VDD	V
Vin High	IO input high level		0.45 * VDD + 0.6			V
Vout Low	IO output low level	Pin current = 8mA	-		0.4	V
Vout High	IO output high level	2.7V < VDD < 3.6V	VDD - 0.4			V
Vout Low	IO output low level	Pin current = 20mA			1.3	V
Vout High	IO output high level	2.7V < VDD < 3.6V	VDD - 1.3			V

Signal	Description	Conditions	Min	Typical	Max	Units
ICC		Idle mode (no TX, no RX), processor active		11.1		mA
		TX, TXP=2		50		mA
		TX, TXP=11		62.5		mA
		TX, TXP=20		120		mA
		Maximum supply current. Transmitting at TXP=20, all peripherals active, no load on IO pins. VDD = 3.3V. 25 degC ambient temperature.			250	mA
		Sleep mode		3.3 (2.1)		uA
		Deep sleep mode		1.8		uA
		RX		26.8		mA
T <sub>NRESET</sub>	NRESET minimum pulse duration		1			ms
V <sub>NRESET</sub> LOW	NRESET input low level				0.3 * VDD	V
V <sub>NRESET</sub> High	NRESET input high level	Note: The xDot has an internal pull-up resistor.	0.39 * VDD + 0.6			V

# **Measuring the Power Draw**

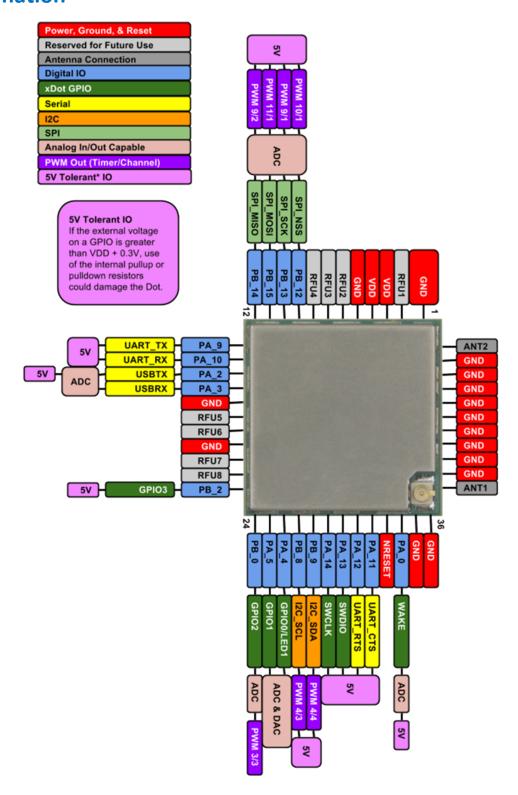
To measure the power draw on an xDot developer board:

- 1. Flash the latest AT command firmware on the xDot.
- 2. Unplug the xDot from the computer and then reconnect it.
- 3. Connect current meter across JP30 on the developer board.
- 4. Set wake pin to wake, AT+WP=6.
- 5. Set wake mode to interrupt, AT+WM=1.
- **6.** Put the xDot to sleep, **AT+SLEEP=0|1**.
- **7.** Put jumper across JP5.

**Note:** After this step, AT command and debug ports no longer work.

- 8. Measure current draw.
- 9. Press the **S2** button on the developer board to wake the xDot

# **Pin Information**



### **Pin Information**

#### Note:

Using the mbed platform expands your pin functionality options.

- Pins are on a 0.07 inch grid, and are 0.028 inches square (except for upper left)
- The xDot is 0.045 x 0.045, board is 0.93 x 0.93

xDot Pin	STM32L151CCU6 (Where applicable)	SW Name	Notes
9	PB12	SPI_NSS	
10	PB13	SPI_SCK	
11	PB15	SPI_MOSI	
12	PB14	SPI_MISO	
13	PA9	UART_TX	
14	PA10	UART_RX	
15	PA2	USBTX	Debug TX routes to USB on developer board
16	PA3	USBRX	Debug RX routes to USB on developer board
23	PB2	GPIO3	
24	PB0	GPIO2	
25	PA5	GPIO1	
26	PA4	GPIO0	
27	PB8	I2C_SCL	
28	PB9	I2C_SDA	
29	PA14	SWCLK	
30	PA13	SWDIO	
31	PA12	UART_RTS	
32	PA11	UART_CTS	
33	NRST		
34	PAO-WKUP1	WAKE	Wake up from low power modes on rising edge
37			ANT1
47			RFU (ANT2)
1, 5, 17, 20,35, 36, 38, 39, 40, 41, 42, 43, 44, 45, 46, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58	VSS		Ground
3, 4	VDD		
2, 6, 7, 8, 18, 19, 21, 22			Reserved

# Pull-Up/Down

xDot Pin	Pin Name	SW Name	PU/PD
33	NRST		10k PU
	PA15	LORA_NSS	100k PU
	воото		10k PD
	PB3	LORA_SCK	100k PD
	PB5	LORA_MOSI	100k PD

# LoRa

Pin	Function
PA6	LORA_DIO0
PA7	LORA_DIO1
PA8	LORA_DIO2
PB1	LORA_DIO3
PC13	LORA_DIO4
PB4	LORA_MISO
PB5	LORA_MOSI
PA15	LORA_NSS
PA1	LORA_RESET
PB3	LORA_SCK

# Crystals/Oscillator

Pin	Description
PC14-OSC32_IN	Real-time clock
PC15-OSC32_OUT	Real-time clock
PH0-OSC_IN	High speed system clock
PH1-OSC_OUT	High speed system clock

# **Sleep Wake and Deep Sleep Wake Pins**

Pin	Description
Sleep Wake	
PA9	UART1_RX
PA4	GPIO0
PA5	GPIO1
PB0	GPIO2

Pin	Description
PB2	GPIO3
PA0	Wake
Deep Sleep Wake	
PA0	Wake

### **Interrupt Limitations**

Due to the processor's architecture, only one port of the same number (e.g. PA\_1, PB\_1, PC1, etc) may be configured as an Interrupt source. If you configure multiple ports of the same number as an Interrupt source, only the last one configured will actually trigger an interrupt in the processor. The rest will be ignored.

**Note:** The LoRa radio uses interrupts 1, 6, 7, 8, and 13. Do not configure these as external interrupts. Doing so breaks the LoRa functionality and causes undefined behavior.

For example, if you configure the WAKE (PA\_0) pin to wake the xDot from low power modes and then you cannot configure GPIO2 (PB\_0) as an Interrupt source. If you do so, the WAKE pin will not wake the xDot as desired.

For more information about this, refer to the ST RM0038 Reference Manual at https://www.st.com/content/st\_com/en/search.html#q=RM0038-t=resources-page=1

# **xDot Pinout Design Notes**

Refer to the mechanical drawing for your model for pin locations.

- All pins that go to connectors are directly connected to the processor.
- Refer to Pin Information table for pull up and pull down information.

xDots allow you to program pins depending on your application:

- **Serial:** Available out of the box. See Serial Pinout Notes for details.
- mbed: Designed with the STM32L151CCU6 48-pin processor, this option provides the most flexibility. For more information about processor capabilities, see the processor datasheet.

### **Serial Pinout Notes**

These pins are available for serial applications. If using AT firmware, serial pins are the AT command port. If writing an app, you need to configure the UART before using.

Refer to the pinout image for pin locations.

- 13 PA9 UART\_TX
- 14 PA10 UART RX
- 31 PA12 UART\_RTS
- 32 PA11 UART CTS

# **Serial Settings**

When creating a serial connection with the device on the developer board, open communications software (such as TeraTerm, Putty, or Minicom ), and use the following settings:

- Baud rate = 115,200
- Data bits = 8
- Parity = N
- Stop bits = 1
- Flow control = Off

# LoRa

# **Throughput Rates**

Theoretical maximum speeds for LoRa mode with ACKs off are:

- Using spreading factor 7 at 125kHz, the throughput rate is 5470 bps (5.47 kbps).
- Using spreading factor 7 at 500kHz the receiving throughput rate is 21900 bps (21.9 kbps).

**Note:** Data rates in the LoRaWAN specification vary by geographic region.

### Range

Variables effecting the range include TX power, antenna gain, RX sensitivity, fade margin, earth's curvature. Use the following formula to calculate the maximum range:

$$Range_{Miles} = 10^{(\frac{TxPower + Antenna\ gain\ total - RX\ Sensitivity\ - Fade\ Margin\ -\ 36.56}{20} - LOG_{10}\ (F_{MHz})}$$

The following table provides example settings and the theoretical maximum range based on these settings.

Example	18dB Transmit Power for 915 MHz Models	Units	Example 14dB Transmit Power for 868MHz Models
Frequency	915	MHz	868
TX Power	19	dBm	14
TX Antenna Gain	3	dB	3
RX Sensitivity <sup>1</sup>	-120	dBm	-120
RX Antenna Gain	3	dB	3
Fade Margin <sup>2</sup>	30	dB	30
Distance	8.14	Miles	5.41
Distance	13.08	Km	8.70

<sup>&</sup>lt;sup>1</sup>RX Sensitivity is set to a conservative -120dBm, but can vary from -117 to -137dBm.

<sup>&</sup>lt;sup>2</sup>Fade Margin is set at the worst case of 30dB. Fade margin is an allowance a system designer includes to account for unknown variables. The higher the fade margin, the better the overall link quality will be. With a fade margin set to zero, the link budget is still valid, but only in LOS conditions, which is not practical for most designs. The amount of fade margin to include in a calculation depends on the environment in which you will deploy the system. A fade margin of 12 dBm is good, but a better number would be 20 to 30 dBm.

# **Resetting the xDot**

To reset the xDot

- 1. Drive the RESET signal low for at least  $T_{NRESET}$ .
- Select either: Allow RESET to float. The internal pull-up resistor pulls it up. Drive the RESET line high.

The processor starts executing code after the RESET line is high.

# Chapter 6 – Antennas

# **Antenna System**

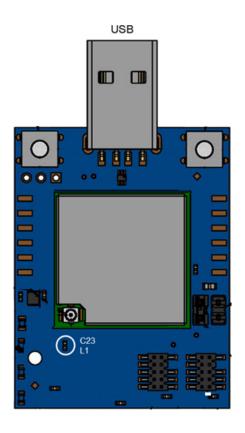
The LoRa antenna performance depends on the implementation and antenna design. The integration of the antenna system into the product is a critical part of the design process; therefore, it is essential to consider it early so the performance is not compromised. If changes are made to the device's certified antenna system, then recertification will be required.

This radio transmitter has been tested with both the Pulse and Ethertronics antennas listed below. If you follow our design guidelines, you do not need to re-certify your design. The antenna you use must maintain the same specifications. It must be of the same type, with similar in-band and out-of-band radiation patterns. Antennas having a greater gain than the maximum gain indicated for the listed type, are strictly prohibited for use with this device.

# **U.FL and Trace Antenna Options**

If using U.FL or trace antennas, note the following:

- For a simple trace to RF antennas: Routing must follow standard RF design rules and practices for stripline/miscrostrip for a 50 ohm impedance line. Use the developer board schematics for a reference circuit for the trace antenna.
- **For U.FL antennas:** The antenna and cable combination in your design cannot exceed the performance of the SMA antenna as listed in the next topic.
- The xDot Developer Board includes an Ethertronics M620720 chip antenna, which by default connects the xDot to the chip antenna. Only one antenna, either U.FL or chip, may be used at a time.
  - **Note:** To use the xDot's U.FL connector, remove resistor C23 and L1, marked on the following image, to disconnect the chip antenna.
- To use the U.FL connector on the xDot, do not connect anything to ANT1 (pin 37) or ANT2 (pin 47).
- To design a custom antenna (PCB trace antenna, chip antenna, PCB trace leading to external antenna connection) do not connect anything to the U.FL connector. Use ANT1 for this connection. Do not use ANT2.



# LoRa Antenna

Manufacturer: Pulse Electronics

Description: 868-928 MHz RP-SMA Antenna, 8"

Model Number: W1063

# MultiTech ordering information:

Ordering Part Number	Quantity
AN868-915A-1HRA	1
AN868-915A-10HRA	10
AN868-915A-50HRA	50

# **LoRa Antenna Specifications**

Category	Description
Frequency Range	868-928 MHz
Impedance	50 Ohms
VSWR	≤ 2.0
Gain	1.0 dBi
Radiation	Omni
Polarization	Vertical

# **RSMA-to-U.FL Coaxial Cables**

# **Coaxial Cable Specifications**

Optional antenna cables can be ordered from MultiTech

Cable Type	Coaxial Cable
Attenuation	<1.0db
Connector Impedance	50 ohm
Maximum Cable Length	16" (40 cm)

# **Ordering Information**

Part Number	Description
CARSMA-UFL-1	RSMA-to-UFL Coax Cable (Single Pack)
CARSMA-UFL-10	RSMA-to-UFL Coax Cable (Ten Pack)
CARSMA-UFL-100	RSMA-to-UFL Coax Cable (One Hundred Pack)

# **Ethertronics Chip Antenna**

This is the developer board's default antenna.

Manufacturer: Ethertronics

Description: 915MHz Chip RF Antenna 902MHz ~ 928MHz 2.56dB Solder Surface Mount

Model Number: M620720

Datasheet: https://www.ethertronics.com/wp-content/uploads/2016/11/M620720-ISM-868-

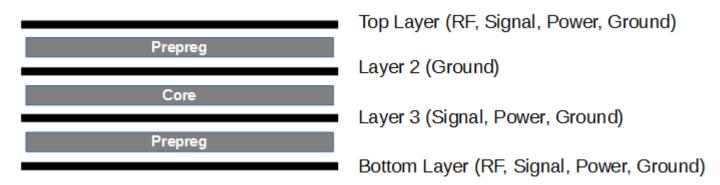
915MHz-Ethertronics-Savvi-Ceramic-antenna-datasheet-20161020.pdf

# **Antenna Specifications**

Category	Description	
Electrical Specifications		
Frequency Range	868-870 MHz, 902-928 MHz	
Peak Gain	2.56 dBi	
VSWR	2:6:1 max	
Impedance	50 ohms unbalanced	
Average Efficiency	58%	
Power Handling	0.5 Watt CW	
Polarization	Linear	
Mechanical Specifications		
Mounting	Surface Mount	
Size	6.00 x 2.00 x 1.1mm	

# **Stackup Information**

# **Developer Board Layer Stackup**



### **Stackup Table**

Part Number: 10000952L

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#### Stackup S02

PCB Fabricator: APCB-Taiwan Created/Modified: 07-10-2012 / 12-31-2015

Soldermask Type: DSR-220TL 06BL (Blue) Measured Thickness:

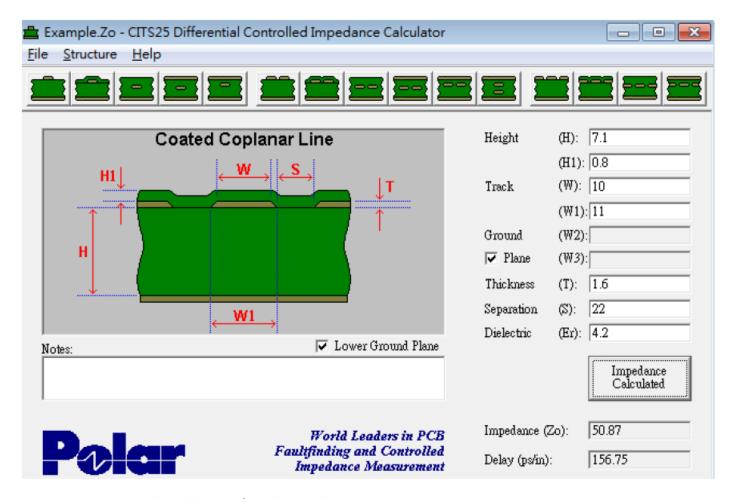
Surface Finish: High Temp. OSP

Stackup Notes: White Silkscreen Blue Soldermask

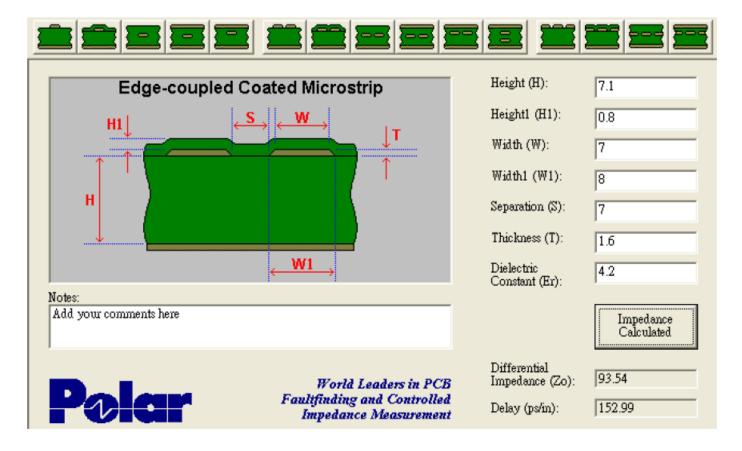
Layer	Layer Type	Construction	Dk	T (mils)	W (mils)	D (mils)	Z <sub>o</sub> (ohms)	Z <sub>min</sub> /Z <sub>max</sub> (ohms)	Z <sub>diff</sub> (ohms)
1	Signal	0.5 oz. Copper		1.6/-	11/-	22/- 7/-	50±10%/-	45/55	90±10%/-
·	Prepreg (TU-72P-1MHz)	7628 (43%)	4.2	7.1	_	_	_	_	_
2	Plane	1 oz. Copper	8-8	1.4/-	-	-	-		-
	Core (TU-722-1MHz)	5x7628	4.63	39			_	_	_
3	Signal	1 oz. Copper		1.4/-					
	Prepreg (TU-72P-1MHz)	7628 (43%)	4.2	7.1	-	_	_	_	_
4	Signal	0.5 oz. Copper		1.6/-	8/-	7/_			90±10%/-

### **Impedance**

Polar trial balance (L1 refer to L2) impedance 50.87 ohms, using 11 mil tracs, 22mil space.



Polar trial balance (L1 refer to L2/L4 refer to L3) impedance 93.54 ohms, using 8 mil tracs, 7mil space.



# **Chip Antenna Design Guidelines**

When designing antenna placement for the chip antenna, note the following:

- The antenna's long side must be along the edge of the ground plane.
- Remove the ground plane from all layers below the antenna.
- The distance from the antenna to the enclosure or plastic cover should be greater than 1.5 mm.

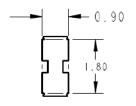
The distance from the antenna to relatively large perturbations, such as a shield or large components, depends on the height of surrounding components. It should not be less than 1.5mm.

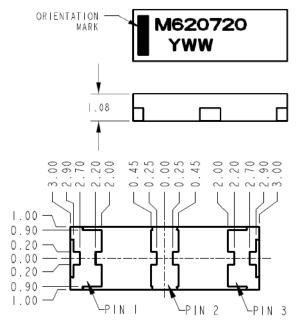
We recommend a distance equal to or greater than 10mm from the end of the antenna to either end of the PCB distance. Performance is better from larger distances.

Use the recommended land pattern shown in the figures below. Land patterns are composed of a 50 ohm line connected to each antenna feed point. Ground clearance around and under the antenna as shown in the PCB layout is recommended to maximize antenna performance.

#### **Antenna Pad Layout**

#### Antenna Pad Layout

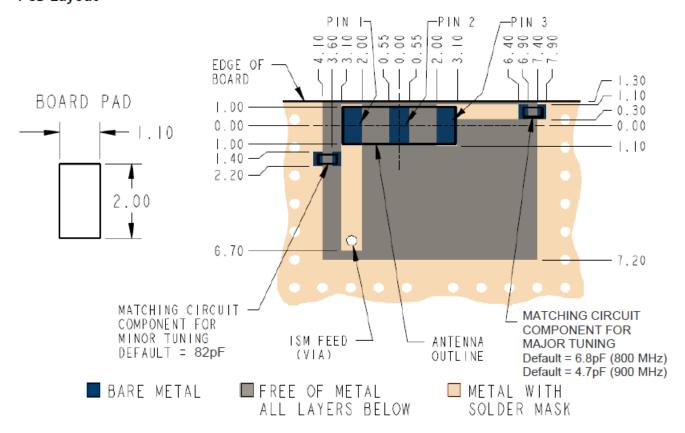




Pin	Description
1	ISM Feed/ Minor Matching Circuit Con- nection
2	Dummy Pad
3	Matching Circuit Con- nection

#### **PCB Layout**

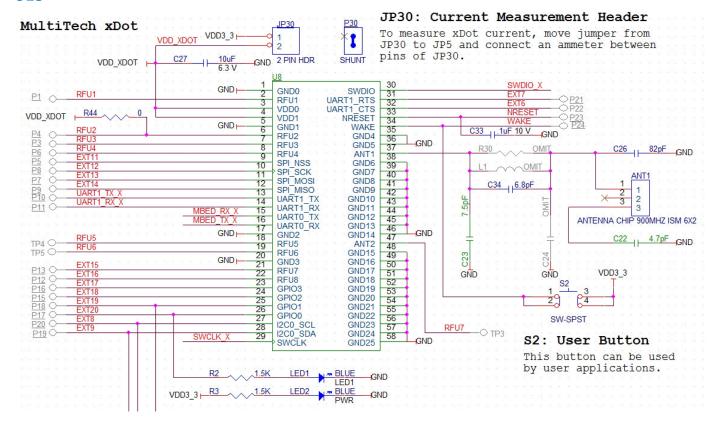
#### **PCB Layout**



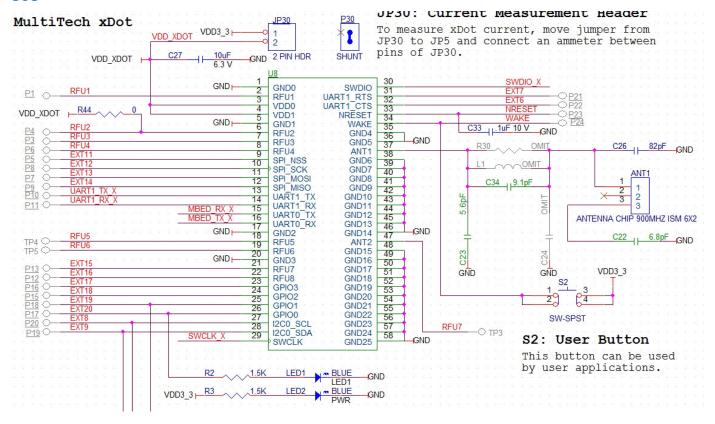
# **Antenna Matching Network**

The following images come from the xDot Developer Board schematics and show component populations for the antenna tuning circuit. The values you use depend on which frequency band you are using, 898 MHz or 915 MHz

#### 915



#### 868



# **OEM Integration**

#### **FCC & IC Information to Consumers**

The user manual for the consumer must contain the statements required by the following FCC and IC regulations: 47 C.F.R. 15.19(a)(3), 15.21, 15.105 and RSS-Gen Issue 4 Sections 8.3 and 8.4.

#### **FCC Grant Notes**

The OEM should follow all the grant notes listed below. Otherwise, further testing and device approvals may be necessary.

#### **FCC Definitions**

**Portable:** (§2.1093) — A portable device is defined as a transmitting device designed to be used so that the radiating structure(s) of the device is/are within 20 centimeters of the body of the user.

**Mobile:** (§2.1091) — A mobile device is defined as a transmitting device designed to be used in other than fixed locations and to generally be used in such a way that a separation distance of at least 20 centimeters is normally maintained between the transmitter's radiating structure(s) and the body of the user or nearby persons.

**Actual content pending Grant**: This device is a mobile device with respect to RF exposure compliance. The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons, and must not be collocated or operate in conjunction with any other antenna or transmitter except in accordance with FCC multi-transmitter product guidelines. Installers and end-users must be provided with specific information required to satisfy RF exposure compliance for installations and final host devices. (See note under Grant Limitations.) Compliance of this device in all final host configurations is the responsibility of the Grantee.

**Note:** Host design configurations constituting a device for portable use (<20 cm from human body) require separate FCC/IC approval.

# **Host Labeling**

The following statements are required to be on the host label:

- This device contains FCC ID: AU792U13A16858
- This device contains equipment certified under IC: 125A-0055

For labeling examples, see Cellular Approvals and Labeling Requirements.

# **Chapter 7 – Safety Information**

# **Handling Precautions**

To avoid damage due to the accumulation of static charge use proper precautions, such as an ESD strap, when handling any cellular device to avoid exposure to electronic discharge during handling and mounting the device.

# Radio Frequency (RF) Safety

Due to the possibility of radio frequency (RF) interference, it is important that you follow any special regulations regarding the use of radio equipment. Follow the safety advice given below.

- Operating your device close to other electronic equipment may cause interference if the equipment is inadequately protected. Observe any warning signs and manufacturers' recommendations.
- Different industries and businesses restrict the use of cellular devices. Respect restrictions on the use of radio equipment in fuel depots, chemical plants, or where blasting operations are in process. Follow restrictions for any environment where you operate the device.
- Do not place the antenna outdoors.
- Switch OFF your wireless device when in an aircraft. Using portable electronic devices in an aircraft may
  endanger aircraft operation, disrupt the cellular network, and is illegal. Failing to observe this restriction
  may lead to suspension or denial of cellular services to the offender, legal action, or both.
- Switch OFF your wireless device when around gasoline or diesel-fuel pumps and before filling your vehicle with fuel.
- Switch OFF your wireless device in hospitals and any other place where medical equipment may be in use.

# Sécurité relative aux appareils à radiofréquence (RF)

À cause du risque d'interférences de radiofréquence (RF), il est important de respecter toutes les réglementations spéciales relatives aux équipements radio. Suivez les conseils de sécurité ci-dessous.

- Utiliser l'appareil à proximité d'autres équipements électroniques peut causer des interférences si les équipements ne sont pas bien protégés. Respectez tous les panneaux d'avertissement et les recommandations du fabricant.
- Certains secteurs industriels et certaines entreprises limitent l'utilisation des appareils cellulaires. Respectez ces restrictions relatives aux équipements radio dans les dépôts de carburant, dans les usines de produits chimiques, ou dans les zones où des dynamitages sont en cours. Suivez les restrictions relatives à chaque type d'environnement où vous utiliserez l'appareil.
- Ne placez pas l'antenne en extérieur.
- Éteignez votre appareil sans fil dans les avions. L'utilisation d'appareils électroniques portables en avion est illégale: elle peut fortement perturber le fonctionnement de l'appareil et désactiver le réseau cellulaires. S'il ne respecte pas cette consigne, le responsable peut voir son accès aux services cellulaires suspendu ou interdit, peut être poursuivi en justice, ou les deux.
- Éteignez votre appareil sans fil à proximité des pompes à essence ou de diesel avant de remplir le réservoir de votre véhicule de carburant.
- Éteignez votre appareil sans fil dans les hôpitaux ou dans toutes les zones où des appareils médicaux sont susceptibles d'être utilisés.

### Interference with Pacemakers and Other Medical Devices

#### **Potential interference**

Radio frequency energy (RF) from cellular devices can interact with some electronic devices. This is electromagnetic interference (EMI). The FDA helped develop a detailed test method to measure EMI of implanted cardiac pacemakers and defibrillators from cellular devices. This test method is part of the Association for the Advancement of Medical Instrumentation (AAMI) standard. This standard allows manufacturers to ensure that cardiac pacemakers and defibrillators are safe from cellular device EMI.

The FDA continues to monitor cellular devices for interactions with other medical devices. If harmful interference occurs, the FDA will assess the interference and work to resolve the problem.

#### **Precautions for pacemaker wearers**

If EMI occurs, it could affect a pacemaker in one of three ways:

- Stop the pacemaker from delivering the stimulating pulses that regulate the heart's rhythm.
- Cause the pacemaker to deliver the pulses irregularly.
- Cause the pacemaker to ignore the heart's own rhythm and deliver pulses at a fixed rate.

Based on current research, cellular devices do not pose a significant health problem for most pacemaker wearers. However, people with pacemakers may want to take simple precautions to be sure that their device doesn't cause a problem.

- Keep the device on the opposite side of the body from the pacemaker to add extra distance between the pacemaker and the device.
- Avoid placing a turned-on device next to the pacemaker (for example, don't carry the device in a shirt or
  jacket pocket directly over the pacemaker).

#### **Device Maintenance**

Do not attempt to disassemble the device. There are no user serviceable parts inside.

When maintaining your device:

- Do not misuse the device. Follow instructions on proper operation and only use as intended. Misuse could
  make the device inoperable, damage the device and/or other equipment, or harm users.
- Do not apply excessive pressure or place unnecessary weight on the device. This could result in damage to the device or harm to users.
- Do not use this device in explosive or hazardous environments unless the model is specifically approved for such use. The device may cause sparks. Sparks in explosive areas could cause explosion or fire and may result in property damage, severe injury, and/or death.
- Do not expose your device to any extreme environment where the temperature or humidity is high. Such
  exposure could result in damage to the device or fire. Refer to the device specifications regarding
  recommended operating temperature and humidity.
- Do not expose the device to water, rain, or spilled beverages. It is not waterproof. Exposure to liquids could result in damage to the device.
- Using accessories, such as antennas, that MultiTech has not authorized or that are not compliant with the device's accessory specifications may invalidate the warranty.

If the device is not working properly, contact MultiTech Technical Support.

# **User Responsibility**

Respect all local regulations for operating your wireless device. Use the security features to block unauthorized use and theft.

# **Chapter 8 – Regulatory Information**

# EMC, Safety, and Radio Equipment Directive (RED) Compliance

The CE mark is affixed to this product to confirm compliance with the following European Community Directives:

Council Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment;

and

Council Directive 2014/53/EU on radio equipment and telecommunications terminal equipment and the mutual recognition of their conformity.

MultiTech declares that this device is in compliance with the essential requirements and other relevant provisions of Directive 2014/53/EU. The declaration of conformity may be downloaded at https://www.multitech.com/red

# **47 CFR Part 15 Regulation Class B Devices**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

**Warning:** Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

### **FCC Interference Notice**

Per FCC 15.19(a)(3) and (a)(4) This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

### **FCC Notice**

Per FCC 15.19(a)(3) and (a)(4) This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This device is open development based product that contains a sub GHz radio technology. MultiTech has certified for compliance with US and Foreign compliance bodies including FCC, R&TTE and others. (e.g. FCC 15.247:2015 & IC RSS-210:2010)

MTXDOT-x products are open development based products that contain a sub ghz radio technology. MultiTech has certified for compliance with US and Foreign compliance bodies including FCC, R&TTE and others. (e.g. FCC 15.247:2015 & IC RSS 247:2015)

This device is open development based product that contains a sub GHz radio technology. MultiTech has certified for compliance with US and Foreign compliance bodies including FCC, R&TTE and others. (e.g. FCC 15.247:2015 & IC RSS-210:2010)

MultiTech provides software code meant to operate the radio to a level that maintains compliance with the operating modes under which these radio devices were certified. To ensure this level of compliance, the software code is provided in binary form only. Users are prohibited from making any changes that affect the operation of the radio performance. Accessing or controlling the radio through any means other than the provided binary software will require the user to obtain their own intentional radiator license from the certification body governing their locality, as all pre-certification provided with Conduit Base Station IP67 xDot will have been made invalid.

# **Industry Canada Class B Notice**

This Class B digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

Cet appareil numérique de la classe B respecte toutes les exigences du Reglement Canadien sur le matériel brouilleur.

This device complies with Industry Canada license-exempt RSS standard(s). The operation is permitted for the following two conditions:

- 1. the device may not cause interference, and
- 2. this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- 1. l'appareil ne doit pas produire de brouillage, et
- 2. l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

# **Chapter 9 – Environmental Notices**

# **Waste Electrical and Electronic Equipment Statement**

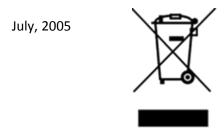
Note: This statement may be used in documentation for your final product applications.

#### **WEEE Directive**

The WEEE Directive places an obligation on EU-based manufacturers, distributors, retailers, and importers to take-back electronics products at the end of their useful life. A sister directive, ROHS (Restriction of Hazardous Substances) complements the WEEE Directive by banning the presence of specific hazardous substances in the products at the design phase. The WEEE Directive covers all MultiTech products imported into the EU as of August 13, 2005. EU-based manufacturers, distributors, retailers and importers are obliged to finance the costs of recovery from municipal collection points, reuse, and recycling of specified percentages per the WEEE requirements.

#### Instructions for Disposal of WEEE by Users in the European Union

The symbol shown below is on the product or on its packaging, which indicates that this product must not be disposed of with other waste. Instead, it is the user's responsibility to dispose of their waste equipment by handing it over to a designated collection point for the recycling of waste electrical and electronic equipment. The separate collection and recycling of your waste equipment at the time of disposal will help to conserve natural resources and ensure that it is recycled in a manner that protects human health and the environment. For more information about where you can drop off your waste equipment for recycling, please contact your local city office, your household waste disposal service or where you purchased the product.



### **REACH-SVHC Statement**

### **Registration of Substances**

**Multi-Tech Systems, Inc.** confirms that none of its products or packaging contain any of the Substances of Very High Concern (SVHC) on the REACH Candidate List, in a concentration above the 0.1% by weight allowable limit.

For the current REACH-SVHC statement, refer to additional regulatory documents at: https://www.multitech.com/support/support

Refer to the following for the most current candidate list of substances: https://echa.europa.eu/candidate-list-table.

# **Restriction of the Use of Hazardous Substances (RoHS)**

Multi-Tech Systems, Inc.

#### **Certificate of Compliance**

#### 2015/863

Multi-Tech Systems, Inc. confirms that its embedded products comply with the chemical concentration limitations set forth in the directive 2015/863 of the European Parliament (Restriction of the use of certain Hazardous Substances in electrical and electronic equipment - RoHS 3).

These MultiTech products do not contain the following banned chemicals<sup>1</sup>:

- Lead, [Pb] < 1000 PPM</li>
- Mercury, [Hg] < 100 PPM</li>
- Cadmium, [Cd] < 100 PPM</li>
- Hexavalent Chromium, [Cr+6] < 1000 PPM</li>
- Polybrominated Biphenyl, [PBB] < 1000 PPM</li>
- Polybrominated Diphenyl Ethers, [PBDE] < 1000 PPM</li>
- Bis(2-Ethylhexyl) phthalate (DEHP): < 1000 ppm</li>
- Benzyl butyl phthalate (BBP): < 1000 ppm</li>
- Dibutyl phthalate (DBP): < 1000 ppm
- Diisobutyl phthalate (DIBP): < 1000 ppm</li>

#### Environmental considerations:

- Moisture Sensitivity Level (MSL) =1
- Maximum Soldering temperature = 260C (in SMT reflow oven)

<sup>1</sup>Lead usage in some components is exempted by the following RoHS annex, therefore higher lead concentration would be found in some modules (>1000 PPM);

Resistors containing lead in a glass or ceramic matrix compound.

# Information on HS/TS Substances According to Chinese Standards

In accordance with China's Administrative Measures on the Control of Pollution Caused by Electronic Information Products (EIP) # 39, also known as China RoHS, the following information is provided regarding the names and concentration levels of Toxic Substances (TS) or Hazardous Substances (HS) which may be contained in Multi-Tech Systems Inc. products relative to the EIP standards set by China's Ministry of Information Industry (MII).

#### **Hazardous/Toxic Substance/Elements**

Name of the Component	Lead (PB)	Mercury (Hg)	Cadmium (CD)	Hexavalent Chromium (CR6+)	Polybromi nated Biphenyl (PBB)	Polybrominat ed Diphenyl Ether (PBDE)
Printed Circuit Boards	0	0	0	0	0	0
Resistors	X	0	0	0	0	0
Capacitors	X	0	0	0	0	0
Ferrite Beads	0	0	0	0	0	0
Relays/Opticals	0	0	0	0	0	0
ICs	0	0	0	0	0	0
Diodes/ Transistors	0	0	0	0	0	0
Oscillators and Crystals	X	0	0	0	0	0
Regulator	0	0	0	0	0	0
Voltage Sensor	0	0	0	0	0	0
Transformer	0	0	0	0	0	0
Speaker	0	0	0	0	0	0
Connectors	0	0	0	0	0	0
LEDs	0	0	0	0	0	0
Screws, Nuts, and other Hardware	Х	0	0	0	0	0
AC-DC Power Supplies	0	0	0	0	0	0
Software /Documentation CDs	0	0	0	0	0	0
Booklets and Paperwork	0	0	0	0	0	0
Chassis	0	0	0	0	0	0

**X** Represents that the concentration of such hazardous/toxic substance in all the units of homogeneous material of such component is higher than the SJ/Txxx-2006 Requirements for Concentration Limits.

**O** Represents that no such substances are used or that the concentration is within the aforementioned limits.

# Information on HS/TS Substances According to Chinese Standards (in Chinese)

#### 依照中国标准的有毒有害物质信息

根据中华人民共和国信息产业部 (MII) 制定的电子信息产品 (EIP) 标准一中华人民共和国《电子信息产品污染控制管理办法》(第 39 号),也称作中国 RoHS, 下表列出了 Multi-Tech Systems, Inc. 产品中可能含有的有毒物质 (TS) 或有害物质 (HS) 的名称及含量水平方面的信息。

#### 有害/有毒物质/元素

成分名称	铅 (PB)	汞 (Hg)	镉 (CD)	六价铬 (CR6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
印刷电路板	0	0	0	0	0	0
电阻器	Х	0	0	0	0	0
电容器	Х	0	0	0	0	0
铁氧体磁环	0	0	0	0	0	0
继电器/光学部件	0	0	0	0	0	0
ICs	0	0	0	0	0	0
二极管/晶体管	0	0	0	0	0	0
振荡器和晶振	Х	0	0	0	0	0
调节器	0	0	0	0	0	0
电压传感器	0	0	0	0	0	0
变压器	0	0	0	0	0	0
扬声器	0	0	0	0	0	0
连接器	0	0	0	0	0	0
LEDs	0	0	0	0	0	0
螺丝、螺母以及其它五金件	Х	0	0	0	0	0
交流-直流电源	0	0	0	0	0	0
软件/文档 CD	0	0	0	0	0	0
手册和纸页	0	0	0	0	0	0
底盘	0	0	0	0	0	0

- X表示所有使用类似材料的设备中有害/有毒物质的含量水平高于 SJ/Txxx-2006 限量要求。
- O表示不含该物质或者该物质的含量水平在上述限量要求之内。

# **Chapter 10 – Labels**

# **Label Examples**

Note: Actual labels vary depending on the regulatory approval markings and content.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

The label shown is not the actual size.

- 1 MultiTech Model Identification.
- 2 MultiTech Ordering Part Number.
- 3 Device Node Number.

#### **Example xDot Device Label**



#### **Example Developer Board Device Label**



# **Chapter 11 – Developer Kit Overview**

### **xDot Developer Kit**

The xDot developer kit comes with an xDot already mounted on the developer board. Simply plug the developer kit into a USB port on your computer to test, program, and evaluate your application.

#### **Developer Kit Package Contents**

Your Developer Kit (MTMDK-NX-XDOT-xx) includes the following:

Developer Board	1 - xDot Developer Board with xDot
Customer Notices	Quick Start

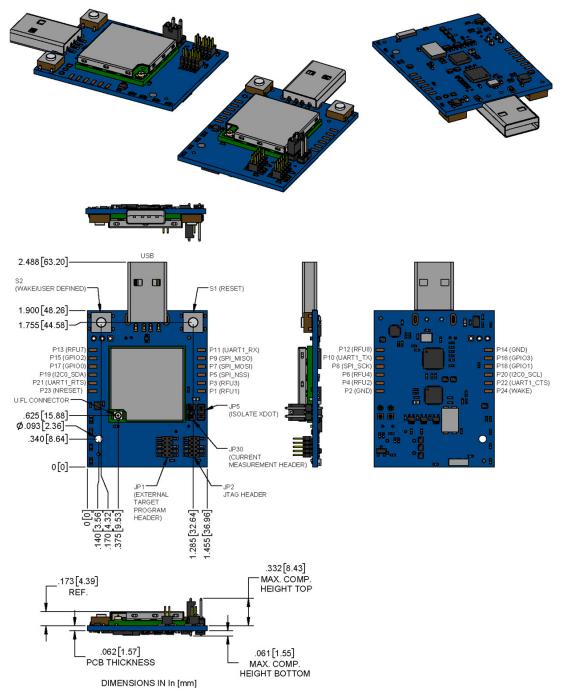
#### **Firmware Updates**

Before starting your project development, make sure you have the latest firmware for the Developer Kit and xDot. Go to the xDot mbed page for firmware. <a href="https://developer.mbed.org/platforms/MTS-xDot-L151CC/">https://developer.mbed.org/platforms/MTS-xDot-L151CC/</a>

#### **Programming Devices in Production**

Consult developer kit schematics for programming options.

# **xDot Developer Kit Mechanical Drawings**



Note: The Reset and Wake buttons reset and wake the xDot processor.

# **Micro Developer Board LEDs**

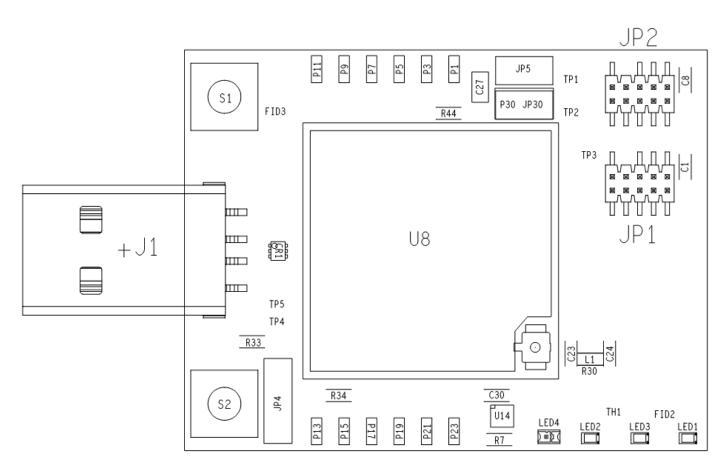
LED	Description
LED1	User-definable LED.
LED3/SDA	Programming Status.
LED2/PWR	Power, blue light when the board has power.
LED4/PROXY	LED for the proximity sensor, which is next to it (labeled U14 on the top assembly diagram).

# **Chapter 12 – Developer Board Schematics**

# **Assembly Diagrams and Schematics**

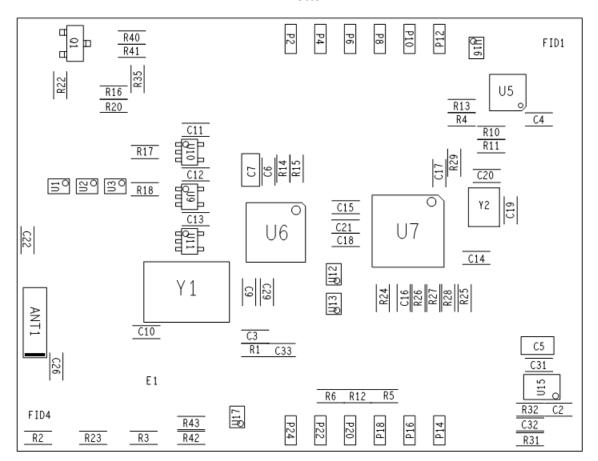
**Assembly Diagrams** 

Top

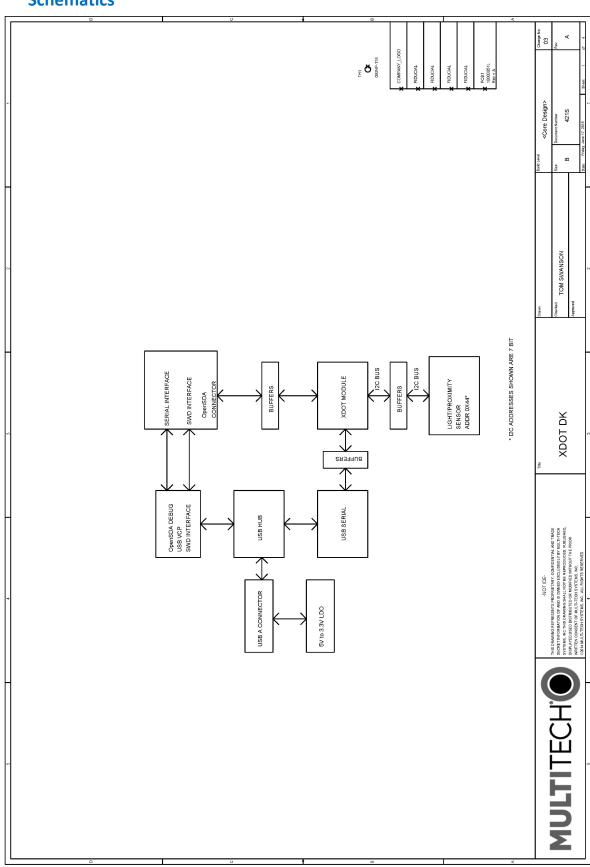


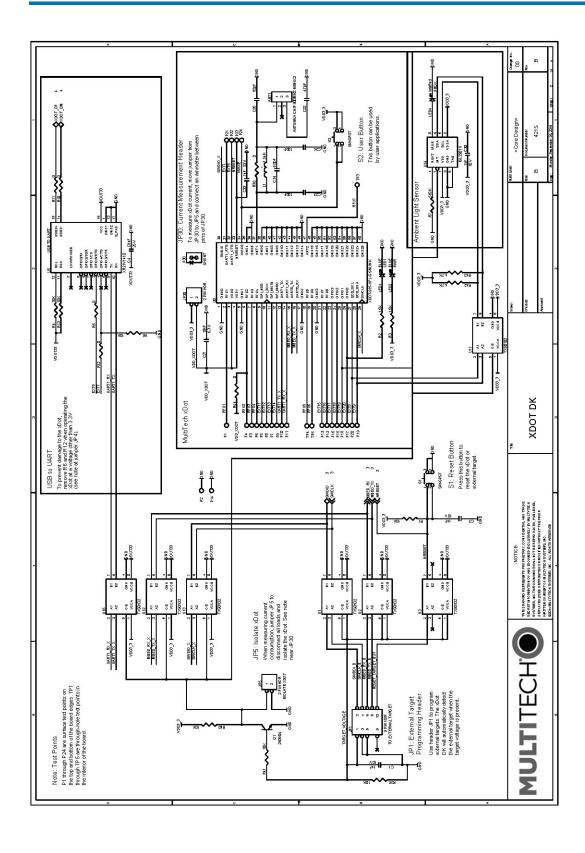
R30 SITS ON L1 C34 SITS ON L1

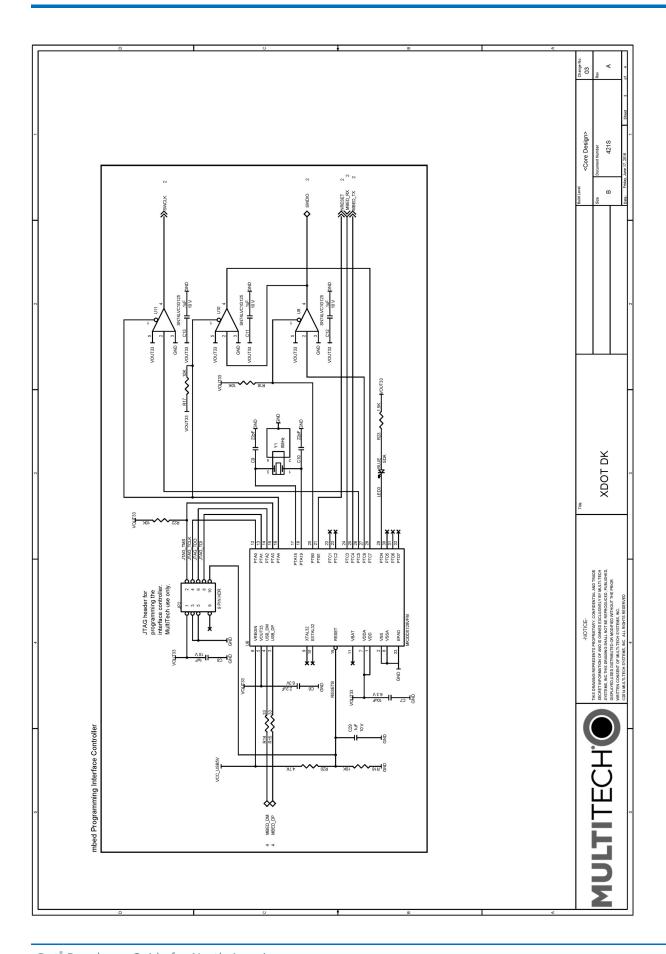
#### **Bottom**

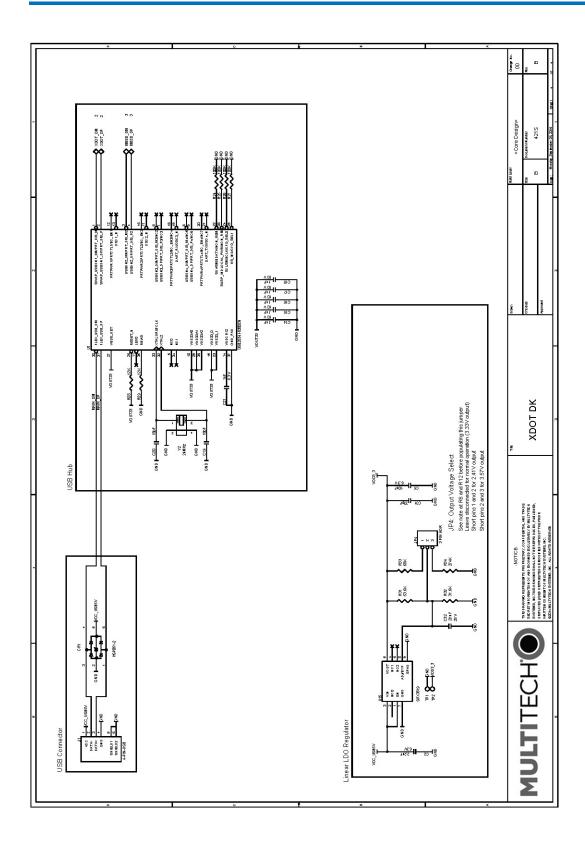


# **Schematics**









# **Chapter 13 – Design Considerations**

# **Noise Suppression Design**

Adhere to engineering noise-suppression practices when designing a printed circuit board (PCB). Noise suppression is essential to the proper operation and performance of the modem and surrounding equipment.

Any OEM board design must consider both on-board and off-board generated noise that can affect digital signal processing. Both on-board and off-board generated noise that is coupled on-board can affect interface signal levels and quality. Noise in frequency ranges that affect modem performance is of particular concern.

On-board generated electromagnetic interference (EMI) noise that can be radiated or conducted off-board is equally important. This type of noise can affect the operation of surrounding equipment. Most local government agencies have certification requirements that must be met for use in specific environments.

Proper PC board layout (component placement, signal routing, trace thickness and geometry, and so on) component selection (composition, value, and tolerance), interface connections, and shielding are required for the board design to achieve desired modem performance and to attain EMI certification.

Other aspects of proper noise-suppression engineering practices are beyond the scope of this guide. Consult noise suppression techniques described in technical publications and journals, electronics and electrical engineering text books, and component supplier application notes.

# **PC Board Layout Guideline**

In a 4-layer design, provide adequate ground plane covering the entire board. In 4-layer designs, power and ground are typically on the inner layers. Ensure that all power and ground traces are 0.05 inches wide.

Use spacers to hold the device vertically in place during the wave solder process. For an xDot the recommended landing pad size is the same as the xDot's pad size, 0.28 in (0.71 cm).

# **Electromagnetic Interference**

The following guidelines are offered specifically to help minimize EMI generation. Some of these guidelines are the same as, or similar to, the general guidelines. To minimize the contribution of device-based design to EMI, you must understand the major sources of EMI and how to reduce them to acceptable levels.

- Keep traces carrying high frequency signals as short as possible.
- Provide a good ground plane or grid. In some cases, a multilayer board may be required with full layers for ground and power distribution.
- Decouple power from ground with decoupling capacitors as close to the device's power pins as possible.
- Eliminate ground loops, which are unexpected current return paths to the power source and ground.
- Decouple the telephone line cables at the telephone line jacks. Typically, use a combination of series inductors, common mode chokes, and shunt capacitors. Methods to decouple telephone lines are similar to decoupling power lines; however, telephone line decoupling may be more difficult and deserves additional attention. A commonly used design aid is to place footprints for these components and populate as necessary during performance/EMI testing and certification.
- Decouple the power cord at the power cord interface with decoupling capacitors. Methods to decouple power lines are similar to decoupling telephone lines.

- Locate high frequency circuits in a separate area to minimize capacitive coupling to other circuits.
- Locate cables and connectors to avoid coupling from high frequency circuits.
- Lay out the highest frequency signal traces next to the ground grid.
- If using a multilayer board design, make no cuts in the ground or power planes and be sure the ground plane covers all traces.
- Minimize the number of through-hole connections on traces carrying high frequency signals.
- Avoid right angle turns on high frequency traces. Forty-five degree corners are good; however, radius turns are better.
- On 2-layer boards with no ground grid, provide a shadow ground trace on the opposite side of the board to traces carrying high frequency signals. This will be effective as a high frequency ground return if it is three times the width of the signal traces.
- Distribute high frequency signals continuously on a single trace rather than several traces radiating from one point.

# **Electrostatic Discharge Control**

Handle all electronic devices with precautions to avoid damage due to the static charge accumulation.

See the ANSI/ESD Association Standard (ANSI/ESD S20.20-1999) — a document "for the Development of an Electrostatic Discharge Control for Protection of Electrical and Electronic Parts, Assemblies and Equipment." This document covers ESD Control Program Administrative Requirements, ESD Training, ESD Control Program Plan Technical Requirements (grounding/bonding systems, personnel grooming, protected areas, packaging, marking, equipment, and handling), and Sensitivity Testing.

MultiTech strives to follow these recommendations. Input protection circuitry is incorporated in MultiTech devices to minimize the effect of static buildup. Take precautions to avoid exposure to electrostatic discharge during handling.

MultiTech uses and recommends that others use anti-static boxes that create a faraday cage (packaging designed to exclude electromagnetic fields). MultiTech recommends that you use our packaging when returning a product and when you ship your products to your customers.

# **Chapter 14 – Mounting xDots and Programming External Targets**

# **Mounting the Device on Your Board**

A footprint diagram is included on the xDot Mechanical Drawing in Chapter 4.

#### **Stencil**

Match the stencil aperture size and layout to the mechanical footprint of the xDot (1:1). We recommend a stencil thickness of 5 mil.

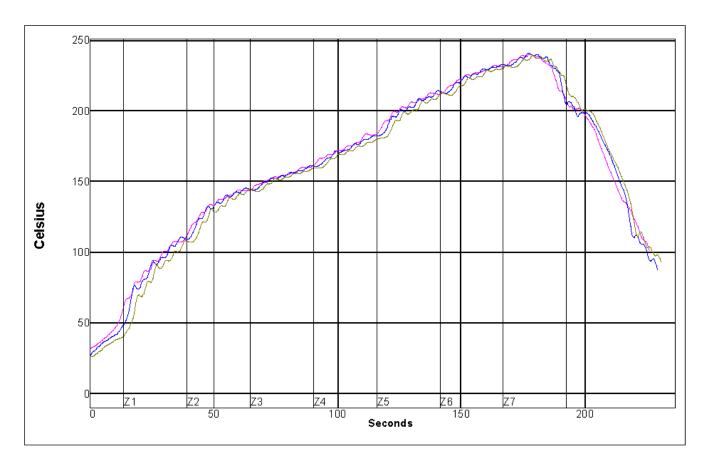
#### **Solder Profile**

**Note:** Because this device goes through a no-clean assembly process, if you perform additional reflow processes, we recommend using a no-clean process.

Solder Paste: AIM M8 Lead-Free

Note: Calculate slope over 120 seconds

Name	Low Limit	High Limit	Units
Max Rising Slope (Target=1.0)	0	2	Degrees/Second
Max Falling Slope	-2	-0.1	Degrees/Second
Soak Time 150-170C	15	45	Seconds
Peak Temperature	235	250	Degrees Celsius
Total Time Above 218C	30	90	Seconds



### **Setpoints (Celsius)**

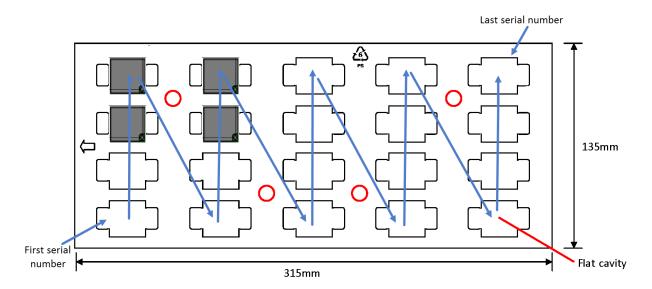
Zone	1	2	3	4	5	6	7	
Тор	130	160	170	190	230	245	255	
Bottom	130	160	170	190	230	245	255	
Conveyer Speed		32.0 inch/minute						

		Max Risi	Rising Slope Max Falling Slope		ing Slope	Soak Time 150- 170C				Peak Temp		Total Time /218C	
тс	Position	Slope	PWI	Slope	PWI	Time	PWI	Temp	PWI	Time	PWI		
1	<tc2></tc2>	1.38	38%	-0.63	45%	28.82	-8%	240.22	-30%	43.61	-55%		
2	<tc3></tc3>	1.38	38%	-0.75	32%	26.75	-22%	241.21	-17%	43.66	-54%		
3	<tc4></tc4>	1.38	38%	-0.70	36%	29.47	-4%	239.56	-39%	43.29	-56%		
Delta		0.00		0.12		2.72		1.65		0.37			

# **xDot Packing**

xDots ship on 20 piece trays, which you can use for pick and place handling.

Warning: Maximum temperature for these trays is 65° C.



Blue arrows point to slots for the xDot first and last serial number positions on the tray and the serial number flow through the tray.

# **In-System Programming of xDot**

You can use the xDot developer board to in-system program an xDot on your custom board. To do this, your board must implement a 9-pin header for the JTAG SWD and Mbed debug serial signals. See the example schematic in this topic.

When the xDot developer board detects a target voltage on Pin 1 of JP1, it redirects the Mbed programming interface to the external xDot. You can use the Mbed programming environment as normal to program and debug the external xDot.

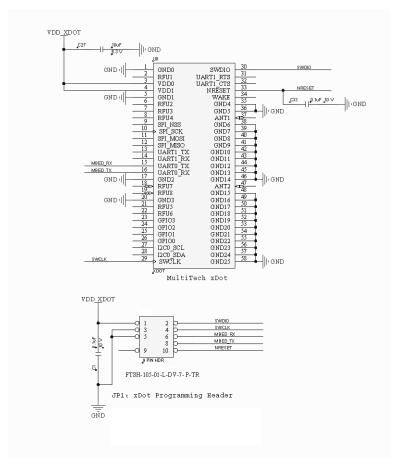
**Warning:** Electrostatic discharge (ESD) can damage the MTMDK-XDOT. Potential failure via ESD through the JTAG headers include the MTMDK-XDOT processor, level converters, and potentially the target device.

To use the external target programming header:

- Use a 10-position ribbon cable to connect xDot developer board header JP1 to the SWD programming header on your custom board.<sup>1</sup>
- 2. Apply power to your target board.
- 3. Use the Mbed programming environment as normal.

#### **Schematic Example**

Schematic example shows programming header connections for xDot on custom board.



<sup>&</sup>lt;sup>1</sup>MultiTech recommends the Samtec FFSD-05-D-06.00-01-N ribbon cable.

#### **Recommended Programming Hardware for Production**

**Note:** MultiTech does not recommend using the MTMDK-XDOT developer board for production programming. It doesn't have ESD protection, isn't enclosed, and wasn't tested to be a robust solution for production.

MultiTech recommends using the following programming hardware for production:

- Segger J-Link programmer SEG-JLINK https://www.segger.com/products/debug-probes/j-link
- J-Link 9-Pin Cortex-M Adapter https://www.segger.com/products/debug-probes/j-link/accessories/adapters/9-pin-cortex-m-adapter

#### JTAG/SWD Connector

The developer board uses an unshrouded 9-pin header.

Suitable connector headers include:

Harwin: M50-3500542

Mouser: 855-M50-3500542

Samtec shrouded header: FTSH-105-01-F-D-K

The Samtec FTSH-105 header dimensions are 0.25"x 0.188" (6.35mm x 4.78mm).

Ensure that you connect your cable correctly, typically by matching the "1" marked on the board to the cable's red stripe.

# Appendix A – Appendix A Release Note Archive

#### What's New in Firmware Version 3.2

The new release includes the following changes:

- LoRaWAN Version 1.0.3 Class B support
- Russian channel plan support
- New and updated AT Commands

#### **LoRaWAN Version 1.0.3 Class B Support**

The LoRaWAN Class B option allows devices to open receive windows at fixed time intervals for server-initiated downlink messages.

New AT Commands: +PP - Ping slot periodicity and +BLS - Beacon lock status

#### **Russian Channel Plan Support**

RU864-870 ISM band channel frequencies as described in LoRaWAN Version 1.0.3. This allows devices to operate in the 864 to 870 MHz frequency band and store parameters for at least eight channels.

#### **AT Command Additions and Modifications**

Note: For AT Command details, refer to S000643 DOT Series AT Command Reference Guide .

- Deprecated AT+RECVC and AT+RXF in production firmware versions
- Deprecated AT+AS.
- Added AT+PP Ping slot periodicity.
- Added AT+FO Frequency offset.
- Added AT+GPSTIME Retrieving GPS synchronized time.
- Added AT+BAT Device battery level.
- Added AT+BLS Get the beacon's lock status
- Added AT+LBTRSSI Listen Before Talk RSSI
- Added AT+SENDC Sends data continuously
- Changed AT+RXO Receive output

### What's New in Firmware Version 3.3

The new release includes the following changes:

- LoRaWAN Version 1.0.4 changes
- Pin Output changes
- New and updated AT Commands

#### **LoRaWAN Version 1.0.4 Changes**

- MAX FCNT GAP check removed with mandatory 32-bit FCNT. (More than 16356 missed packets are allowed between two received transmissions. The previous check supported 16-bit FCNT.)
- ADR

LinkADRReq: Power or Datarate field of 0xF should not change the current setting.

ACK Enabled Power/Datarate Back-off: When you enabled ACK, back-off uses ADR Limit and Delay settings.

ACK Retries

LinkADRReg sets the number of retries with the nbTrans field.

This also increases the maximum retries to 15.

Join Dev and App Nonce:

Join Dev Nonce increments with each Join Request sent

Join App Nonce is validated to increment with each Join Accept received

Nonces reset when AppEUI/JoinEUI is changed

 Added support for multicast sessions in various areas including Network Address, Network Session Key, Data Session Key, Downlink Counter, and Multicast Receive Parameters.

#### **Pin Output Changes**

- Join Status available on Associate Pin (mDot:A2, xDot:GPIO0).
- Rx Packet pin is brought high when packet is received. When you issue a command, the pin resets (mDot:D12, xDot:GPIO1).

AT+RECV can be used to retrieve the packet and reset the pin.

#### **AT Command Additions and Modifications**

Note: For AT Command details, refer to S000643 DOT Series AT Command Reference Guide .

- Added AT+JN Join Nonces: Dev Nonce and App Nonce.
- Added AT+JNV Enable/disable join app nonce validation.
- Added AT+REPAIR=1 Erase the flash and rewrite configuration files.
- Added AT+LW shows support LoRaWAN version.
- Added AT+URC Unsolicited response code.
- Added AT+MEM show available RAM.
- Added AT+MCRX Multicast Rx parameters: <INDEX>,<DR>,<FREQ>,<PERIOD>.
- Changed AT+NA/NSK/DSK/DLC support for modifying mulitcast sessions.
- Changed AT+BLS Beacon lock status (includes setup example for a class B device).
- Changed AT+ACK now accepts 0-15 as input.
- Changed AT&WP Save Protected settings available in all firmware.
- Changed AT+DI Protected DeviceEUI can be changed.
- Changed AT+NI=2,<EUI> Set default AppEUI/JoinEUI, value if set will be used as the default AT+NI setting when AT&F is issued.
- Changed AT+NK=2,<KEY> Set default AppKey, value if set will be used as the default AT+NK setting when AT&F is issued.
- Changed AT+DFREQ Set protected default frequency band, informational use only, provisioned FrequencyBand.
- Changed AT+RXO New option 3 for EXTENDED HEX format.

### What's New in Firmware Version 4.0

The new release includes the following changes:

- Configuration Persistence
- FOTA Enhancements
- New and updated AT Commands

#### **Configuration Persistence**

To safeguard your configuration, the device offers configuration persistence in the form of configuration redundancy and wear leveling.

**Note:** These features change the configuration storage and make the firmware update a one way process. The configuration is not backward compatible to any version less than 4.0.x. Once a device is flashed with 4.0.x firmware, the configuration is converted to a new format. Any versions earlier than 4.0.x cannot parse this new format.

#### **FOTA Enhancements**

#### **Required Flash Components**

In order to use FOTA on xDot, an external flash device is required.

Several flash parts have been tested and are recommended. A set of flash parameters are documented for replacement part selection. Refer to **External Flash Components for FOTA** section in this guide for more details.

#### **Bootloader Update**

Bootloader can install firmware upgrades from regular files, compressed files, or patch files. Firmware upgrade images cannot contain a bootloader (application only). Use mbed tools to merge bootloader with application firmware.

xDot bootloader detects compatible external flash devices and installs new firmware if an upgrade file is present.

#### Firmware image manifest

Firmware file manifests allow full images, compressed images, and differential updates.

#### **Image Compression and Diff images**

BSDiff and LZ4 compression can be used to reduce the size of firmware upgrades sent over-the-air. Smaller files reduce the time required to deliver an update. Smaller FOTA sessions increase end-device battery life.

#### **Multicast Session Scheduling**

Multicast sessions are now scheduled using LowPowerTimeout instead of events. Session schedules are maintained while sleeping.

#### **AT Command Additions and Modifications**

Note: For AT Command details, refer to: S000768 xDot AT Command Reference Guide .

#### From LoRaWAN changes:

- Added AT+BTO Class B timeout 0-120s.
- Added AT+CTO Class C timeout 0-120s.

#### From reducing the AT command set and limiting response output:

- Removed all help text.
- Removed all commands with =?.
- Removed AT&V Displays device settings and status.
- Removed AT&S Displays device statistics.

For an archive of release notes, go to Appendix A.

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