Features:

- TR30/35/50/50H comes in TO-220 style power package
- TR100 available in TO-247 style power package
- TR30/35/50H/100 has single screw mounting to heat sink
- Molded case for environmental protection
- Electrically isolated case
- Non-inductive package
- RoHS compliant and halogen free
- REACH compliant



Electrical Specifications									
Type/Code	Package	Power Rating (W) @ 25°C	Power Maximum Rating (W) Working		TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance			
	Style	with Heat Sink (3)	@ 25°C	Voltage (V)\ (1)		0.5%	1%	5%	10%
					± 50	10 - 100K			
					± 100	5.05 - 100K	3.01 - 100K	3.3 - 100K 3.3 - 100K	
TR30	TO-220	30	2.25	350	± 200	10 - 100K	3.01 - 100K		
					± 300	-	1.02 - 3.01	1.1 - 3	
					Unspecified ⁽²⁾	- 0.05 - 1		5 - 1	
					± 50	10 - 10K			
		35	2.5	350	± 100	5.05 - 10K	3.01 - 10K	3.3 - 10K	
TR35	TO-220				± 200	10 - 10K	3.01 - 10K	3.3 - 10K	
					± 300	-	1.02 - 3.01	1.1 - 3	
					Unspecified ⁽²⁾	-		0.05	5 - 1
	TO-220	50	3	350	± 50	10 - 10K			
					± 100	5.05 - 10K	3.01 - 10K	3.3 - 10K	
TR50					± 200	10 - 10K	3.01 - 10K	3.3 -	10K
					± 300	-	- 1.02 - 3.01 1.1 - 3		- 3
					Unspecified ⁽²⁾	-		0.1 - 1	
					± 50	10 - 10K			
	TO-220	50	2.25	420	± 100	5.05 - 10K	3.01 - 10K	3.3 -	10K
TR50H					± 200	10 - 10K	3.01 - 10K	3.3 - 10K	
					± 300	-	1.02 - 3.01	1.1	- 3
					Unspecified ⁽²⁾	- 0.1 -		- 1	
	TO-247	100 3	3.5	750	± 50	10 - 100K			
					± 100	5.05 - 100K	3.01 - 100K	3.3 -	100K
TR100					± 200	10 - 100K	3.01 - 100K	3.3 -	100K
					± 300	-	1.02 - 3.01	1.1	- 3
					Unspecified ⁽²⁾		-	0.05	5 - 1

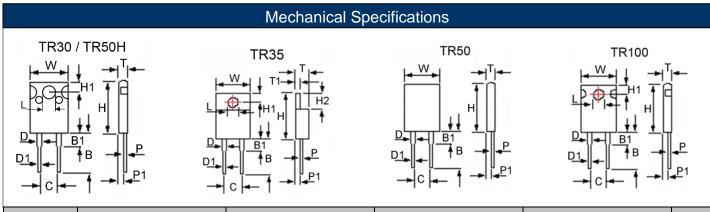
⁽¹⁾ Lesser of √P*Ror maximum working voltage

Thermal resistance: ((T@P0%) - (T_{max}@P10 %))

⁽²⁾ Unspecified TCR. Contact Stackpole.

⁽³⁾ The case temperature is to be used for the definition of the applied power limit. Refer to Power Derating Curve.

Resistive Product Solutions



Type Code	TR30/TR50H	TR35	TR50	TR100	Unit
W	0.409 ± 0.012	0.400 ± 0.012	0.410 ± 0.010	0.620 ± 0.010	inches
	10.40 ± 0.30	10.16 ± 0.30	10.41 ± 0.26	15.75 ± 0.26	mm
н	0.640 ± 0.012	0.591 ± 0.012	0.640 ± 0.010	0.815 ± 0.010	inches
11	16.25 ± 0.30	15.00 ± 0.30	16.26 ± 0.26	20.70 ± 0.26	mm
H1	0.125 ± 0.010	0.114 ± 0.010	_	0.210 ± 0.010	inches
111	3.18 ± 0.26	2.90 ± 0.25	-	5.33 ± 0.26	mm
В	0.512 ± 0.063	0.531 ± 0.031	0.500 ± 0.050	0.570 ± 0.050	inches
В	13.00 ± 1.60	13.50 ± 0.80	12.70 ± 1.27	14.48 ± 1.27	mm
B1	0.122 ± 0.043	0.130 ± 0.030	0.130 ± 0.030	0.110 ± 0.030	inches
ы	3.10 ± 1.10	3.30 ± 0.76	3.30 ± 0.76	2.79 ± 0.76	mm
D	0.050 ± 0.005	0.050 ± 0.004	0.050 ± 0.005	0.143 ± 0.007	inches
D	1.27 ± 0.13	1.27 ± 0.10	1.27 ± 0.13	3.63 ± 0.18	mm
D1	0.030 ± 0.004	0.031 ± 0.003	0.030 ± 0.004	0.060 ± 0.004	inches
Di	0.76 ± 0.10	0.78 ± 0.08	0.76 ± 0.10	1.52 ± 0.10	mm
L	0.125 ± 0.004	0.151 ± 0.012	_	0.143 ± 0.007	inches
L	3.18 ± 0.10	3.84 ± 0.30	-	3.63 ± 0.18	mm
С	0.200 ± 0.010	0.200 ± 0.010	0.200 ± 0.010	0.400 ± 0.010	inches
	5.08 ± 0.26	5.08 ± 0.25	5.08 ± 0.26	10.16 ± 0.26	mm
Т	0.125 ± 0.010	0.181 ± 0.008	0.125 ± 0.010	0.195 ± 0.010	inches
ı	3.18 ± 0.26	4.60 ± 0.20	3.18 ± 0.26	4.95 ± 0.26	mm
T1	_	0.049 ± 0.004		_	inches
1 1	-	1.25 ± 0.10	-	_	mm
H2	_	0.245 ± 0.015	_	_	inches
112	-	6.23 ± 0.38	_	_	mm
Р	0.020 ± 0.004	0.020 ± 0.006	0.020 ± 0.004	0.032 ± 0.010	inches
	0.50 ± 0.10	0.50 ± 0.15	0.50 ± 0.10	0.81 ± 0.26	mm
P1	0.070 ± 0.010	0.091 ± 0.010	0.070 ± 0.010	0.095 ± 0.010	inches
FI	1.78 ± 0.26	2.30 ± 0.25	1.78 ± 0.26	2.41 ± 0.26	mm

Mounting Note:

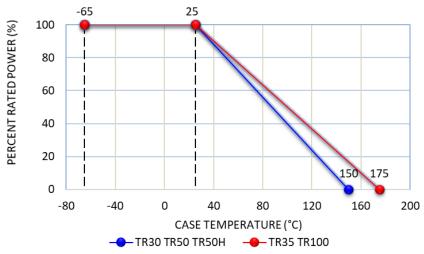
- (1) When mounting ensure entire ceramic portion of case is mounted on a clean, flat heat sink with an appropriate thermal interface, such as thermal grease. For screw mounting use of a compression washer at a force of 150 to 300 pounds (665 to 1330 N) is recommended without exceeding mounting torque of 8 in-lb (0.9 N-m) to avoid package damage. For clip mounting use of a round or smooth clip in contact area is recommended to avoid a concentrated hot spot on package.
- (2) TR50/100 must be mounted to heat sink using proper mounting clip for efficient heat dissipation.

Performance Characteristics						
Test	Test Method	Test Specification				
Test	i est Metriod	TR20/30/35/50/50H	TR100			
Short Time Overload 2 times rated power with applied voltage not to exceed 1.5 maximum continuous operating voltage for 5 seconds		$\Delta R \pm (0.3\% + 0.001 \Omega)$	$\Delta R \pm (0.5\% + 0.001 \Omega)$			
Load Life	MIL-R-39009, 2000 hours at rated power	$\Delta R \pm (1\% + 0.001 \Omega)$	$\Delta R \pm (1\% + 0.001 \Omega)$			
Moisture Resistance	MIL-STD-202, Method 103B	$\Delta R \pm (0.5\% + 0.001 \Omega)$	$\Delta R \pm (0.5\% + 0.001 \Omega)$			
Thermal Shock	MIL-STD-202, Method 107G	$\Delta R \pm (0.3\% + 0.001 \Omega)$	$\Delta R \pm (0.5\% + 0.001 \Omega)$			
Terminal Strength	MIL-STD-202, Method 211, Condition A (Pull Test) 2.4N	$\Delta R \pm (0.2\% + 0.001 \Omega)$	$\Delta R \pm (0.2\% + 0.001 \Omega)$			
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D	$\Delta R \pm (0.2\% + 0.001 \Omega)$	$\Delta R \pm (0.4\% + 0.001 \Omega)$			
Dielectric Strength		1800	VAC			
Insulation Resistance		10G (Ω min.			

Operating Temperature Range: -65° C to + 150° C (TR20/TR30/TR50/TR50H)

-65°C to + 175°C (TR35/TR100)

Power Derating Curve:



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

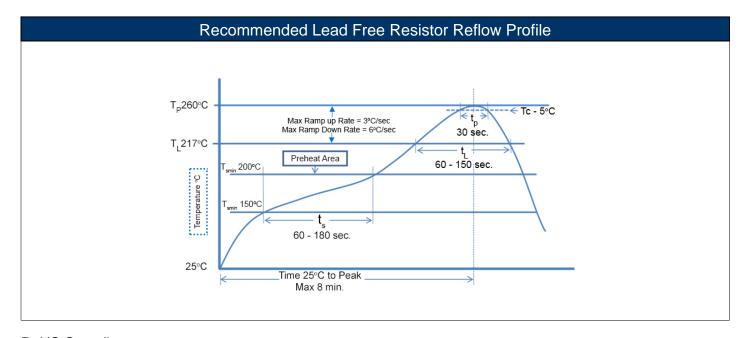
100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering							
Description	Description Maximum Recommended Minimum						
Preheat Time	80 seconds	70 seconds	60 seconds				
Temperature Diff.	140°C	120°C	100°C				
Solder Temp.	260°C	250°C	240°C				
Dwell Time at Max.	10 seconds	5 seconds	*				
Ramp DN (°C/sec)	N/A	N/A	N/A				

Temperature Diff. = Defference between final preheat stage and soldering stage.

Convection IR Reflow					
Description	Minimum				
Ramp Up (°C/sec) 3°C/sec		2°C/sec	*		
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds		
Solder Temp.	260°C	245°C	*		
Dwell Time at Max.	30 seconds	15 seconds	10 seconds		
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*		



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

	RoHS Compliance Status						
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)	
TR	TO-220 and TO-247 Style Power Leaded Resistor	Radial Special	YES ⁽¹⁾	100% Matte Sn	Always	Always	

Note (1): RoHS Compliant by means of exemption 7c-I.

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the Eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Stackpole Electronics, Inc.

TO-220 and TO-247 Style Power Resistor

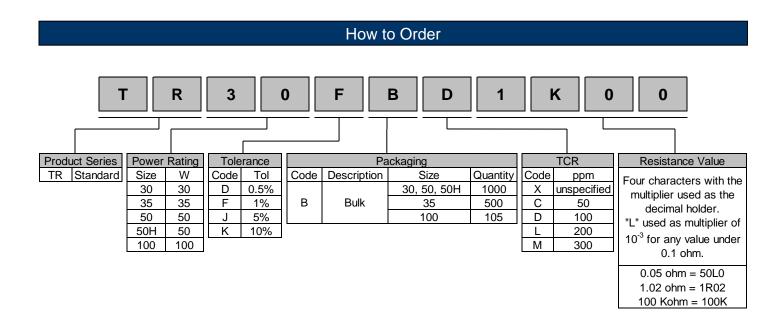
Resistive Product Solutions

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.



Resources:

Thermal Resistance Application Note