

SPECIFICATIONS:

INSULATION RESISTANCE:

5 GΩ MIN. 1000 VAC FOR 1 MIN

DIELECTRIC WITHSTANDING VOLTAGE:

250V

OPERATING TEMPERATURE:

-55°C TO +125°C

POWER CONTACT RESISTANCE: SIGNAL CONTACT RESISTANCE:

 $2.0 \text{ m}\Omega$ MAX. 10 m Ω MAX.

40 AMPS 5 AMPS

4.5 Kg MAX. CONTACT INSERTION FORCE: CONTACT SEPARATION FORCE: 0.3 Kg MIN.

COPPER ALLOY, GOLD FLASH PBT UL94V-0 RATED

230°C PROCESS TEMP. F08 FLEXIBLE ADHESIVE NICKEL PLATED STEEL NICKEL PLATED BRASS

681S21WA4PLYYY

0 = 40 AMP

0 = NO HARDWARE

= 0.098" CN PCB SIDE

= 0.236" CN PCB SIDE

= 0.236" CN MATING SIDE

4 = 0.237" BOARDLOCK PCB SIDE

5 = 0.224" BOARDLOCK PCB SIDE

1 = GOLD FLASH

MEETS IP67 STANDARDS

(SEE PAGE 2 FOR SEALING DETAILS)

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M. SIGMON

DATE:

06/11/2013

NorComp

DO NOT SCALE FROM DRAWING SCALE: SHEET OF

681S21WA4PLYYY

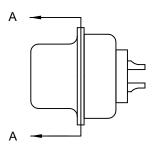
REV

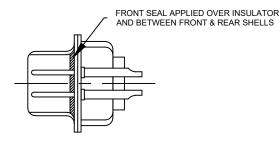
3

DWG NO.

NTS

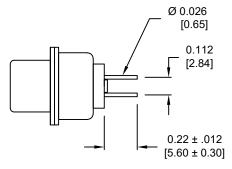
DESCRIPTION: 681 SERIES CONTACTS



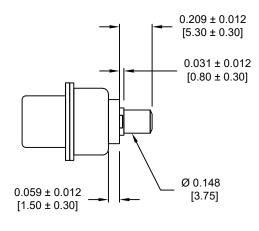


DETAIL A-A
SHOWN FOR REFERENCE ONLY

NOTE: SIGNAL AND POWER CONTACTS COME PRE-LOADED INTO INSULATORS



SIGNAL CONTACTS



POWER CONTACTS

ROHS COMPLIANT



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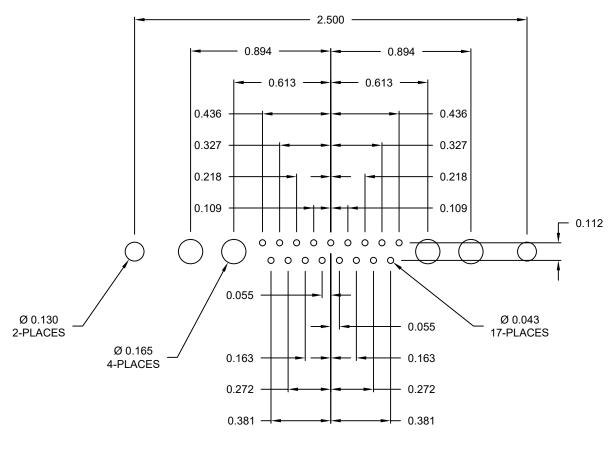
DATE:

06/11/2013

UNITS = INCHES [MM] DO NOT SCALE FROM DRAWING



SCALE:	SHEET		OF		RE\
NTS		2		4	3
DWG NO.	681S2	21\	NΑ	4PLYYY	



RECOMMENDED PCB LAYOUT

ROHS COMPLIANT

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DRAWN:

M. SIGMON

DATE: 06/11/2013

UNITS = INCHES

DO NOT SCALE FROM DRAWING

 REV

3

NorComp

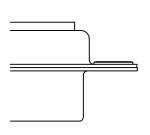
DWG NO.	681S2 ²	1WA	4PLYYY
NTS	3		4
SCALE:	SHEET	OF	

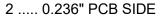
ALL CLINCH-NUTS ARE 4-40 INTERNAL THREADS

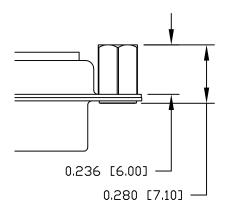
TOLERANCE:

ALL DIMENSIONS ARE ±0.010

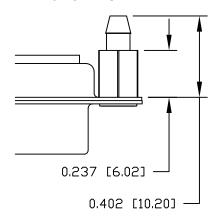
0 NO HARDWARE



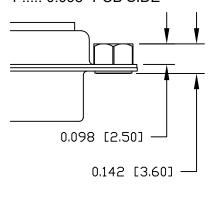




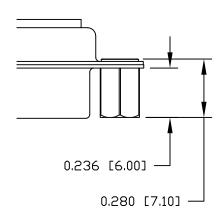
4 0.237" PCB SIDE



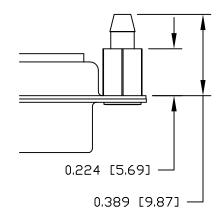
1 0.098" PCB SIDE



3 0.236" MATING SIDE



5 0.224" PCB SIDE



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DRAWN:

M. SIGMON

DATE:

06/11/2013





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SCALE:	SHEET	0	F	
NTS		4	4	

DWG NO. 681S21WA4PLYYY

REV

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