

## SPECIFICATIONS:

## ELECTRICAL:

ELECTRICAL:	
INSULATION RESISTANCE:	5 GΩ MIN.
DIELECTRIC WITHSTANDING VOLTAGE:	1000 VAC FOR 1 MIN
WORKING VOLTAGE:	250V
OPERATING TEMPERATURE:	-55°C TO +125°C
POWER CONTACT RESISTANCE:	2.0 mΩ MAX.
SIGNAL CONTACT RESISTANCE:	10 mΩ MAX.
POWER PINS:	40 AMPS
SIGNAL PINS:	5 AMPS
MECHANICAL:	
CONTACT INSERTION FORCE:	4.5 Kg MAX.
CONTACT SEPARATION FORCE:	0.3 Kg MIN.
MATERIALS:	
CONTACTS:	COPPER ALLOY, GOLD FLASH
INSULATOR:	PBT UL94V-0 RATED
	230°C PROCESS TEMP.
SEAL:	F04 FLEXIBLE ADHESIVE
SHELL:	NICKEL PLATED STEEL
HARDWARE:	NICKEL PLATED BRASS
681S9W42	
00139042	
0 = 40 AMP	
0 = NO HARDWARE - 4 = 0.237" BOARDLOC	
1 = GOLD FLASH ——	

## MEETS IP67 STANDARDS

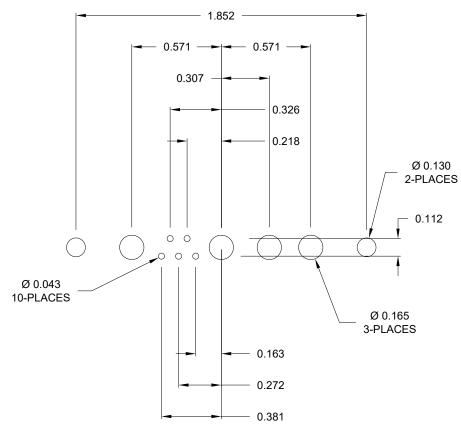
(SEE PAGE 2 FOR SEALING DETAILS)



DESCRIPTION: 681 SERIES CONTACTS							
	NOTE: SIGNAL AND POWER CONTACTS COME PRE-LOADED INTO INSULATORS						
	Ø 0.026 [0.65] 0.112 [2.84] 0.22 ± .012 [5.60 ± 0.30] SIGNAL CONTACTS						
FRONT SEAL APPLIED BETWEEN FRONT INSULATOR AND FRONT METAL SHELL DETAIL A-A SHOWN FOR REFERENCE ONLY	$\begin{array}{c} & & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ \end{array}$						
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DESCRIPTION: CLINCH NUT HARDWARE				TOLERANCE:
ALL CL	INCH-NUTS ARE 4-40	INTERNAL THREADS		ALL DIMENSIONS ARE ±0.010
0 NO HA	RDWARE	4 0.237" PCB SIDE		
		0.237 [6.02]		
Rohs Compliant			NOT SC	ALE FROM DRAWING
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