

3mm Two Position CBI Housing

Features

- Housing material: Type 66 Nylon
- Black casing provides superior contrast
- Housing UL rating: 94V-0
- Reliable & robust
- Custom color combinations available
- RoHS Compliant







ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Package Schematics 4.3(0.169) 2.8(0.11)±0.3 8.13(0.32) ±0.2 LED1 9.65(0.38) 5.08(0.2) 2.54 LED2 (0.1)90°± □ 0.5(0.02) 3.68(0.145) Top LED Cathode 2.54(0.1) 4.44(0.175)±0.5 2.54(0.1) Recommended PCB Layout 4.44(0.175)Typ. 2.54(0.1) 2.54(0.1) Notes: 1. All dimensions are in millimeters (inches). Ø0.9x4 2. Tolerance is $\pm 0.25 (0.01")$ unless otherwise noted. 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T _A =25°C)		Red (GaAlAs)	Unit	
Reverse Voltage	$V_{\rm R}$	5	V	
Forward Current	I_{F}	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	i_{FS}	155	mA	
Power Dissipation	P_{D}	75	mW	
Operating Temperature	T _A -40 ~ +85		°C	
Storage Temperature	Tstg	-40 ~ +85	C	
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds			
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds			

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T _A =25°C)	Red (GaAlAs)	Unit	
Forward Voltage (Typ.) (I _F =20mA)	V_{F}	1.85	V
Forward Voltage (Max.) (I _F =20mA)	V_{F}	2.5	V
Reverse Current (Max.) (V _R =5V)	I_{R}	10	μА
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA)	λР	655*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) $(I_F=20\text{mA})$	λD	640*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	20	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	С	45	pF

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (I _F =20mA) mcd		Wavelength CIE127-2007* nm λΡ	Viewing Angle 2θ 1/2
				min.	typ.		
XPC2LMR11D	Red	GaAlAs	Red Diffused	150 50*	397 98*	655*	50°

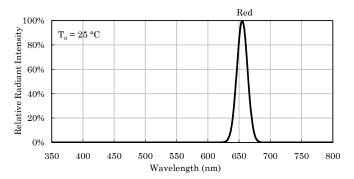
^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Dec 05,2020

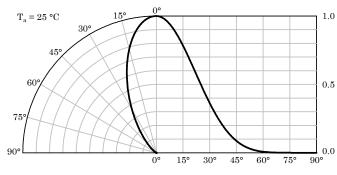
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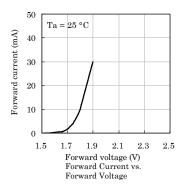


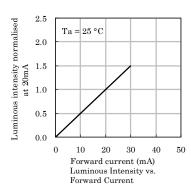
Relative Intensity Vs. CIE Wavelength

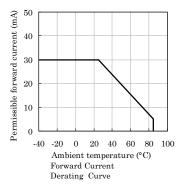


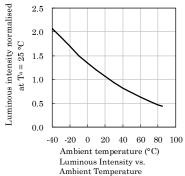
Spatial Distribution

* Red

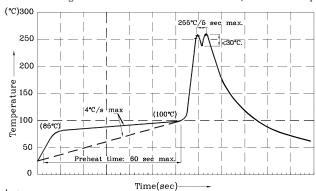








Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



Notes: 1.Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C 2.Peak wave soldering temperature between 245°C ~ 255°C for 3 sec

(5 sec max).

3.Do not apply stress to the epoxy resin while the temperature is above $85\,^\circ\text{C}.$ 4.Fixtures should not incur stress on the component when mounting and

during soldering process. 5.SAC 305 solder alloy is recommended.

6. No more than one wave soldering pass

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength),

the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm

2. Luminous Intensity / Luminous Flux: +/-15%

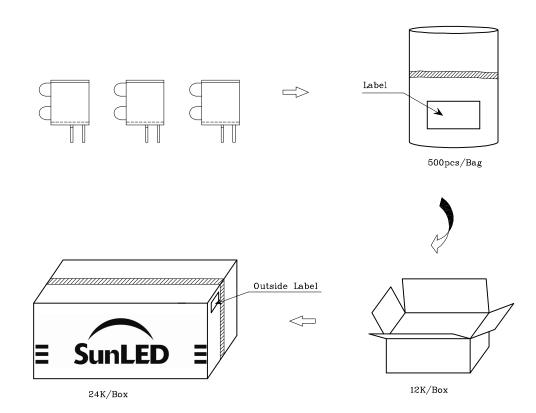
3. Forward Voltage: +/-0.1V

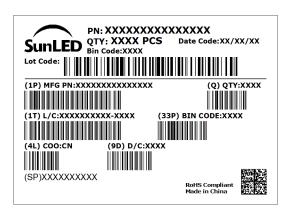
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





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XDSA7823 V4-X Layout: Maggie L.