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3.5x2.8mm PLCC4 SMD LED

### **Features**

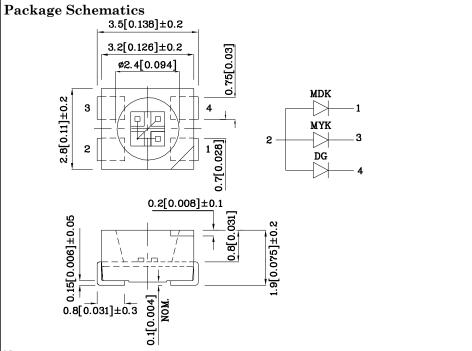
- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- $\bullet$  MSL (Moisture Sensitivity Level): 3
- RoHS compliant







# ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES



### Notes:

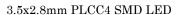
- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)		MDK (AlGaIn P)	MYK (AlGaI nP)	DG (InGaN)	Unit
Reverse Voltage	$V_{\rm R}$	5	5	5	V
Forward Current	$I_{\mathrm{F}}$	30	30	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	i <sub>FS</sub>	185	175	150	mA
Power Dissipation P		75	75	123	mW
Electrostatic Discharge Threshold (HBM)		-	-	450	V
Operating Temperature	$T_{A}$	-40 ~ +85			°C
Storage Temperature	Tstg				

Operating Characteristics ( $T_A$ =25°C)		MDK (AlGaInP )	MYK (AlGaInP)	DG (InGaN)	Unit
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)		1.95	2	3.3	V
Forward Voltage (Max.) (I <sub>F</sub> =20mA)		2.5	2.5	4.1	V
Reverse Current (Max.) (V <sub>R</sub> =5V)		10	10	50	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I_F=20mA)	λΡ	645*	590*	515*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I <sub>F</sub> =20mA)	λD	630*	590*	525*	nm
Spectral Line Full Width At Half-Maximum (Typ.)  (I <sub>F</sub> =20mA)		28	20	30	nm
Capacitance (Typ.) ( $V_F$ =0 $V$ , f=1 $MHz$ )	C	35	20	45	pF

	Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (I <sub>F</sub> =20mA) mcd		Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2	
					min.	typ.			
XZMDKMY		Red	AlGaInP	Water Clear	200 55*	317 98*	645*	120°	
	XZMDKMYKDG45S	Yellow	AlGaInP		120 120*	238 238*	590*		
	•	Green	InGaN		400 400*	597 597*	515*		

<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Feb 18.2014



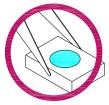


### **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

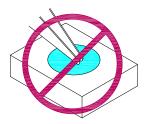
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

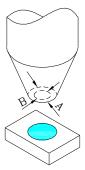




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



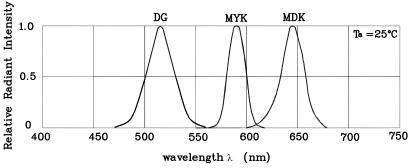
5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of lead-frame. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

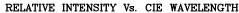


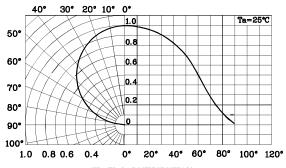
### Part Number: XZMDKMYKDG45S

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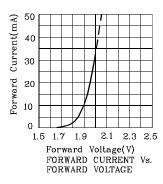


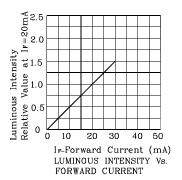


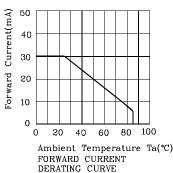


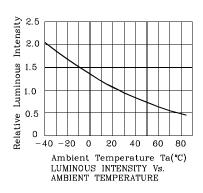
SPATIAL DISTRIBUTION

### **❖** MDK

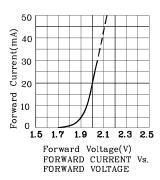


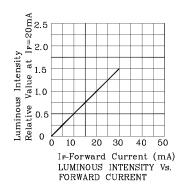


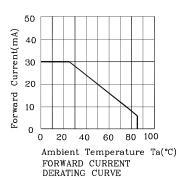


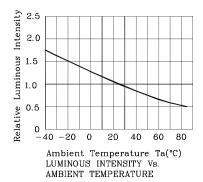


### **❖** MYK

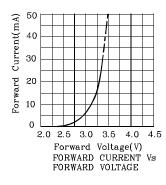


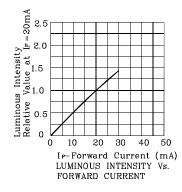


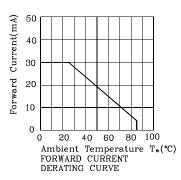


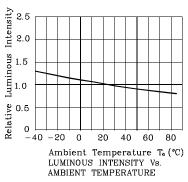


**♦** DG





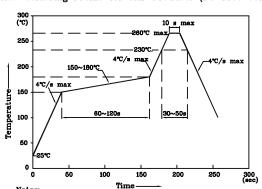




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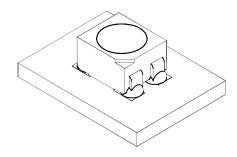
## **❖** LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

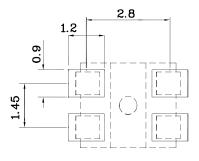


- 1. Maximum soldering temperature should not exceed 260°C
- 2. Recommended reflow temperature: 145°C-260°C
- 3. Do not put stress to the epoxy resin during high temperatures conditions

# ❖ The device has a single mounting surface. The device must be mounted according to the specifications.

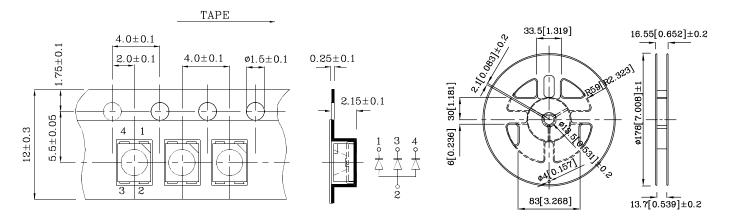


### ❖ Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



### **❖** Tape Specification (Units:mm)

### \* Reel Dimension



### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

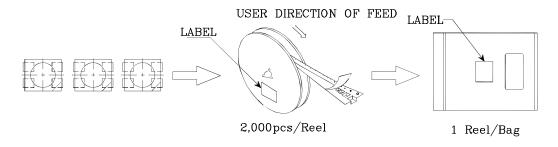
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

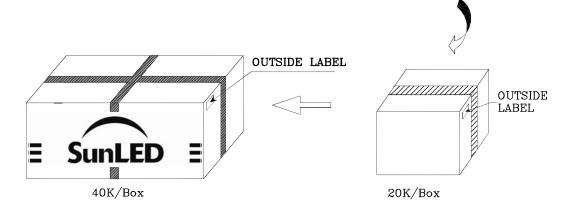
Note: Accuracy may depend on the sorting parameters.

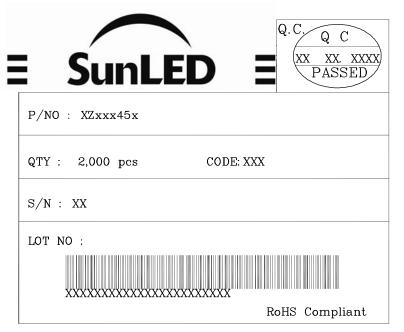




### PACKING & LABEL SPECIFICATIONS







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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
- 3. The product(s) in this document are designed to be operated within the electrical and environmental specifications indicated on the datasheet. User accepts full risk and responsibility when operating the product(s) beyond their intended specifications.
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- $6. \ Additional \ technical \ notes \ are \ available \ at \ \underline{http://www.SunLEDusa.com/TechnicalNotes.asp}$